

**Trade Combine**

20, Industrial House, 51/53, Nagdevi cross Lane, Mumbai – 400 003. India.

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**JK CUTTING TOOLS PRICE LIST W.E.F. 2<sup>nd</sup> April, 2012**

HSS STRAIGHT SHANK JOBBER DRILLS GROUND FLUTE TO IS : 5101/DIN: 338/BS: 328/ I.S.O.					
Size-Diameter		Length mm		Price 10 N	
mm	inch	Dg/lg	flute	overall	
0.50					600
0.55			7	24	600
0.60			7	24	600
0.65			8	26	600
0.70			9	28	550
0.75	1/32		9	28	550
0.80			10	30	510
0.85			10	30	510
0.90			11	32	480
0.95			11	32	480
1.00			12	34	310
1.02		60			310
1.04		59	12	34	310
1.07		58			310
1.09		57			310
1.10			14	36	310
1.18		56			310
1.19	3/64				310
1.20			16	38	310
1.30			16	38	310
1.32		55			310
1.40		54	18	40	310
1.50			18	40	310
1.51		53			310
1.59	1/16				310
1.60			20	43	310
1.61		52			325
1.70		51	20	43	325
1.78		50			325
1.80			22	46	325
1.85		49	22	46	325
1.90			22	46	325
1.93		48			325
1.98	5/64		24	49	325
1.99		47	24	49	325
2.00			24	49	325

2.06		46	24	49	325
2.08		45	24	49	325

2.10			24	49	325
2.18		44	27	53	325
2.20			27	53	325
2.26		43	27	53	325
2.30			27	53	325
2.37		42	30	57	325
2.38	3/32		30	57	325
2.40			30	57	325
2.44		41	30	57	325
2.49		40	30	57	325
2.50			30	57	325
2.53		39	30	57	325
2.58		38	30	57	325
2.60			30	57	325
2.64		37	30	57	325
2.70			33	61	325
2.71		36	33	61	325
2.78	7/64		33	61	325
2.79		35	33	61	325
2.80			33	61	325
2.82		34	33	61	325
2.87		33	33	61	325
2.90			33	61	325
2.95		32	33	61	325
3.00			33	61	325
3.05		31	36	65	415
3.10			36	65	415
3.17	1/8		36	65	415
3.20			36	65	425
3.26		30	36	65	425
3.30			36	65	425
3.40			39	70	425
3.45		29	39	70	425
3.50			39	70	425
3.57	9/64	28	39	70	425
3.60			39	70	605
3.66		27	39	70	605
3.70			39	70	605

3.73		26	39	70	605
3.80		25	43	75	605
3.86		24	43	75	605
3.90			43	75	605
3.91		23	43	75	605
3.97	5/32		43	75	605
3.99		22	43	75	605
4.00			43	75	605
4.04		21	43	75	740
4.09		20	43	75	740
4.10			43	75	740
4.20			43	75	740
4.22		19	43	75	740
4.30		18	47	80	740
4.37	11/64		47	80	740
4.39		17	47	80	740
4.40			47	80	740
4.50		16	47	80	960
4.57		15	47	80	960
4.60			47	80	960
4.62		14	47	80	960
4.70		13	47	80	960
4.76	3/16		52	86	960
4.80		12	52	86	960
4.85		11	52	86	1045
4.90			52	86	1045
4.92		10	52	86	1045
4.98		9	52	86	1045
5.00			52	86	1045
5.06		8	52	86	1045
5.10			52	86	1045
5.11		7	52	86	1045
5.16	13/64		52	86	1045
5.18		6	52	86	1045
5.20			52	86	1045
5.22			52	86	1140
5.30			52	86	1140
5.31			57	93	1140
5.40		3	57	93	1140
5.41			57	93	1140
5.56	7/32		57	93	1140
5.60			57	93	1140
5.61		2	57	93	1270
5.70			57	93	1270
5.79		1	57	93	1270
5.80			57	93	1270
5.90			57	93	1270
5.94		A	57	93	1270
5.95	15/64		57	93	1270
6.00			57	93	1270
6.04		B	63	101	1380

6.10			63	101	1380
6.15		C	63	101	1380
6.20			63	101	1380
6.25		D	63	101	1380
6.30			63	101	1380
6.35	¼	E	63	101	1380
6.40			63	101	1380
6.50			63	101	1770
6.53		F	63	101	1770
6.60			63	101	1770
6.63		G	69	109	1770
6.70			63	101	1770
6.75	17/64	H	69	109	1770
6.80			69	109	1770
6.90		I	69	109	1990
7.00			69	109	1990
7.03		J	69	109	1990
7.10			69	109	1990
7.14	9/32	K	69	109	1990
7.20			69	109	1990
7.30			69	109	2090
7.37		L	69	109	2090
7.40			69	109	2090
7.49		M	69	109	2090
7.50			69	109	2090
7.54	19/64	N	75	117	2250
7.60			75	117	2250
7.67			75	117	2250
7.70			75	117	2250
7.80			75	117	2250
7.90			75	117	2250
7.94	5/16		75	117	2470
8.00			75	117	2470
8.03		O	75	117	2470
8.10			75	117	2470
8.20		P	75	117	2470
8.30			75	117	3000
8.33	21/64		75	117	3000
8.40			75	117	3000
8.43		Q	75	117	3000
8.50			75	117	3000
8.60			81	125	3000
8.61		R	81	125	3000
8.70			81	125	3000
8.73	11/32		81	125	3150
8.80			81	125	3150
8.84		S	81	125	3150
8.90			81	125	3150
9.00			81	125	3150
9.09		T	81	125	3290
9.10			81	125	3290

9.13	23/64		81	125	3290
9.20			81	125	3290
9.30			81	125	3290
9.34		U	81	125	3290
9.40			81	125	3290
9.50			81	125	3290
9.52	3/8		87	133	3740
9.58		V	87	133	3740
9.60			87	133	3740
9.70			87	133	3740
9.80		W	87	133	3740
9.90			87	133	4180
9.92	25/64		87	133	4180
10.00			87	133	4180
10.08		X	87	133	4180
10.10			87	133	4180
10.20			87	133	4180
10.26		Y	87	133	4510
10.30			87	133	4510
10.32	13/32		87	133	4510
10.40			87	133	4510
10.49		Z	87	133	4510
10.50			87	133	4510
10.60			87	133	4510
10.70			94	142	4510
10.72	27/64		94	142	4770
10.80			94	142	4770
10.90			94	142	4770
11.00			94	142	4770
11.11	7/16		94	142	5330
11.20			94	142	5330
11.30			94	142	5330
11.40			94	142	5330
11.50			94	142	5620
11.51	29/64		94	142	5620
11.60			94	142	5620
11.70			94	142	5620
11.80			94	142	5620
11.90			101	151	6000
11.91	15/32		101	151	6000
12.00			101	151	6000
12.10			101	151	6000
12.20			101	151	6000
12.30	31/64		101	151	6380
12.40			101	151	6380
12.50			101	151	6380
12.60			101	151	6380
12.70	1/2		101	151	6720
12.80			101	151	6720
12.90			101	151	6720
13.00			101	151	6720

13.10	33/64		101	151	8350
13.20			101	151	8350
13.30			108	160	8350
13.40			108	160	8350
13.49	17/32		108	160	8890
13.50			108	160	8890
13.60			108	160	8890
13.70			108	160	8890
13.80			108	160	8890
13.89	35/64		108	160	9650
13.90			108	160	9650
14.00			108	160	9650
14.25			114	169	9650
14.29	9/16		114	169	10120
14.50			114	169	10120
14.68	37/64		114	169	10120
14.75			114	169	10910
15.00			114	169	10910
15.08	19/32		120	178	10910
15.25			120	178	10910
15.48	39/64		120	178	11800
15.50			120	178	11800
15.75			120	178	11800
15.87	5/8		120	178	11800
16.00			120	178	11800

**\*For SPECIAL NOTES**

Jobber Drill Set- 1/16" to ¼" (13 pieces) :-

RS. 930.00

Jobber Drill Set-2.00 to 8.00 mm (13 pieces) :-

Rs. 1370.00

Jobber Drill Set-1/16" to ½" (29 pieces): -

Rs. 7530.00

(With Steel Box)

Jobber Drill Set-1/8" to ¼" (4pieces)

Rs.340.00

Jobber Drill Set-3/32" to ¼" (7 pieces): -

Rs.515.00

Jobber Drill Set-1/16" to ½" (29 pieces):-

Rs.7140.00

( Without Steel

Box)

Jobber Drill Set-1.00 to 13.00mm (25 pieces):-

Rs.5190.00

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**JK CUTTING TOOLS PRICE LIST W.E.F. 2<sup>nd</sup> April, 2012**

HSS straight Shank Stub Series Drills				
TO IS : 5100/DIN: 1897/				
Bs: 328/I.S.O.				
Size-Diameter		Length mm		Price 10 N
mm	Inch	flute	overall	
1.00		6	26	300
1.19	3/64	8	30	300
1.20		8	30	300
1.50		9	32	300
1.59	1/16	10	34	300
1.80		11	36	300
1.98	5/64	12	38	300
2.00		12	38	300
2.20		13	40	300
2.38	3/32	14	43	300
2.50		14	43	300
2.78	7/64	16	46	300
2.80		16	46	330
3.00		16	46	350
3.17	1/8	18	49	400
3.20		18	49	420
3.50		20	52	420
3.57	9/64	20	52	420
3.80		22	55	580
3.97	5/32	22	55	580
4.00		22	55	580
4.20		22	55	640
4.37	11/64	24	58	640
4.50		24	58	820
4.76	3/16	26	62	820
4.80		26	62	820
5.00		26	62	900
5.16	13/64	26	62	900
5.20		26	62	900
5.50		28	66	980
5.56	7/32	28	66	980
5.80		28	66	1100
5.95	15/64	28	66	1100
6.00		28	66	1100
6.20		31	70	1220
6.35	1/4	31	70	1220
6.50		31	70	1490

6.75	17/64	34	74	1490
6.80		34	74	1490
7.00			74	1650
7.14	9/32	34	74	1650
7.20		34	74	1650
7.50		34	74	1680
7.54	19/64	37	79	1860
7.80		37	79	1860
7.94	5/16	37	79	2070
8.00		37	79	2070
8.20		37	79	2070
8.33	21/64	37	79	2690
8.50		37	79	2690
8.73	11/32	40	84	2800
8.80		40	84	2800
9.00		40	84	2800
9.13	23/64	40	84	2950
9.20		40	84	2950
9.50		40	84	2950
9.52	3/8	43	89	3100
9.80		43	89	3100
9.92	25/64	43	89	3780
10.00		43	89	3780
10.20		43	89	3780
10.32	13/32	43	89	4030
10.50		43	89	4030
10.72	27/64	47	95	4570
10.80		47	95	4570
11.00		47	95	4570
11.11	7/16	47	95	4790
11.20		47	95	4790
11.50		47	95	5130
11.51	29/64	47	95	5130
11.80		47	95	5130
11.91	15/32	51	102	5380
12.00		51	102	5380
12.20		51	102	5380
12.30	31/64	51	102	5860
12.50		51	102	5860
12.70	1/2	51	102	6030
12.80		51	102	6030
13.00		51	102	6030
13.20		51	102	7010
13.49	17/32	54	107	7500
13.50		54	107	7500
13.80		54	107	7500
14.00		54	107	8160
14.25		56	111	8160
14.29	9/16	56	111	8160
14.50		56	111	8480
14.75		56	111	9210



15.00		56	111	9210
15.08	19/32	58	115	9210
15.25		58	115	9210
15.50		58	115	9990
15.75		58	115	9990
15.87	5/8	58	115	9990
16.00		58	115	9990
16.25		60	119	10030
16.50		60	119	10030
16.67	21/32	60	119	10030
16.75		60	119	10250
17.00		60	119	10250
17.25		62	123	10430
17.46	11/16	62	123	10430
17.50		62	123	10430
17.75		62	123	10600
18.00		62	123	10600
18.25		64	127	10750
18.26	23/32	64	127	10750
18.50		64	127	10750
18.75		64	127	10950
19.00		64	127	10950
19.05	3/4	66	131	10950
19.25		66	131	11190
19.75		66	131	11190
19.84	25/32	66	131	11190
20.00		66	131	11330
20.25		68	136	11600
20.50		68	136	11600
20.64	13/16	68	136	11600
20.75		68	136	12040
21.00		68	136	12040
21.25		70	141	12180
21.43	27/32	70	141	12180
21.50		70	141	12630
21.75		70	141	12780
22.00		70	141	12780
22.22	3/8	70	141	12780
22.25		70	141	13590
22.50		72	146	13590
22.75		72	146	13770
23.00		72	146	13770
23.02	29/32	72	146	13770
23.25		72	146	14550
23.50		72	146	14550
23.75		75	151	14550
23.81	15/16	75	151	14550
24.00		75	151	16080
24.25		75	151	16080
24.50		75	151	16080
24.61	31/32	75	151	16080

24.75		75	151	17650
25.00		75	151	17650
25.25		78	156	17750
25.40	1	78	156	17750
25.50		78	156	20030
26.00		78	156	20030
26.19	1.1/32	78	156	20480
26.50		78	156	20480
26.99	1.1/16	81	162	20690
27.00		81	162	21850
27.50		81	162	21850
27.78	1.3/32	81	162	23100
28.00		81	162	23100
28.50		84	168	23290
28.57	1.1/8	84	168	23290
29.00		84	168	24460
29.37	1.5/32	84	168	26890
29.50		84	168	26890
30.00		84	168	27240
30.16	1.3/16	87	174	27240
30.50		87	174	30660
30.96	1.7/32	87	174	30660
31.00		87	174	30660
31.50		87	174	31110
31.75	1.1/4	90	180	31110
32.00		90	180	31960
32.50		90	180	32740
32.54	1.9/32	90	180	32740
33.00		90	180	32740
33.34	1.5/16	90	180	32740
33.50		90	180	34510
34.00		93	186	34510
34.13	1.11/32	93	186	37870
34.50		93	186	37870
34.92	1.3/8	93	186	37870
35.00		93	186	41620
35.50		93	186	42240
35.72	1.13/32	96	193	42240
36.00		96	193	42240
36.50		96	193	42240
36.51	1.7/16	96	193	42240
37.00		96	193	45370
37.31	1.15/32	96	193	46060
37.50		96	193	46060
38.00		100	200	46060
38.10	1.1/2	100	200	46060
38.50		100	200	51420
39.00		100	200	51420
40.00		100	200	52340

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**JK CUTTING TOOLS PRICE LIST W.E.F. 2<sup>nd</sup> April, 2012**

<b>HSS Straight Shank Long Series Drills</b>				
<b>TO IS: 5102/DIN:340/BS: 328/I.S.O.</b>				
Size-Diameter		Length mm		Price 1 N
mm	Inch	flute	mm	Inch
1.00		33	56	190
1.10		37	60	190
1.19	3/64	41	65	190
1.20		41	65	190
1.30		41	65	190
1.40		45	70	190
1.50		45	70	190
1.59	1/16	50	76	190
1.60		50	76	190
1.70		50	76	190
1.80		53	80	190
1.90		53	80	190
1.98	5/64	56	85	190
2.00		56	85	190
2.10		56	85	190
2.20		59	90	190
2.30		59	90	240
2.38	3/32	62	95	240
2.40		62	95	240
2.50		62	95	240
2.60		62	95	240
2.70		66	100	240
2.78	7/64	66	100	240
2.80		66	100	240
2.90		66	100	240
3.00		66	100	240
3.10		69	106	240
3.17	1/8	69	106	240
3.20		69	106	240
3.30		69	106	240
3.40		73	112	240
3.50		73	112	240
3.57	9/64	73	112	240
3.60		73	112	260
3.70		73	112	260

3.80		78	119	260
3.90		78	119	260
3.97	5/32	78	119	260
4.00		78	119	260
4.10		78	119	260
4.20		78	119	260
4.30		82	126	260
4.37	11/64	82	126	260
4.40		82	126	260
4.50		82	126	260
4.60		82	126	260
4.70		82	126	260
4.76	3/16	87	132	260
4.80		87	132	260
4.90		87	132	300
5.00		87	132	300
5.10		87	132	300
5.16	13/64	87	132	300
5.20		87	132	300
5.30		87	132	350
5.40		91	139	350
5.50		91	139	350
5.56	7/32	91	139	350
5.60		91	139	390
5.70		91	139	390
5.80		91	139	390
5.90		91	139	390
5.95	15/64	91	139	390
6.00		91	139	390
6.10		97	148	430
6.20		97	148	440
6.30		97	148	430
6.35	1/4	97	148	400
6.40		97	148	560
6.50		97	148	560
6.60		97	148	670
6.70		97	148	670
6.75	17/64	102	156	670
6.80		102	156	670
6.90		102	156	670
7.00		102	156	670
7.10		102	156	670
7.14	9/32	102	156	670
7.20		102	156	670
7.30		102	156	670
7.40		102	156	670
7.50		102	156	670
7.54	19/64	109	165	670
7.60		109	165	670
7.70		109	165	670
7.80		109	165	670

7.90		109	165	690
7.94	5/16	109	165	690
8.00		109	165	690
8.10		109	165	690
8.20		109	165	690
8.30		109	165	690
8.33	21/64	109	165	690
8.40		109	165	690
8.50		109	165	700
8.60		115	175	730
8.70		115	175	730
8.73	11/32	115	175	730
8.80		115	175	880
9.00		115	175	770
9.13	23/64	115	175	870
9.20		115	175	880
9.50		115	175	770
9.52	3/8	121	184	770
9.80		121	184	890
9.92	25/64	121	184	890
10.00		121	184	800
10.20		121	184	890
10.32	13/32	121	184	800
10.50		121	184	960
10.72	27/64	128	195	1090
10.80		128	195	1090
11.00		128	195	1010
11.11	7/16	128	195	1010
11.20		128	195	1170
11.50		128	195	1040
11.51	29/64	128	195	1170
11.80		128	195	1170
11.91	15/32	134	205	1040
12.00		128	205	1070
12.20		128	205	1190
12.30	31/64	128	205	1190
12.50		128	205	1070
12.70	1/2	128	205	1070
12.80		128	205	1630
13.00		128	205	1480
13.10	33/64	128	205	1650
13.20		128	205	1650
13.49	17/32	140	214	1510
13.50		140	214	1650
13.80		140	214	1790
13.89	35/64	140	214	1790
14.00		140	214	1650
14.25		144	220	1650
14.29	9/16	144	220	1650
14.50		144	220	1730
14.68	37/64	144	220	1900

14.75		144	220	1730
15.00		144	220	1730
15.08	19/32	149	227	1730
15.25		149	227	1790
15.50		149	227	1790
15.75		149	227	1790
15.87	5/8	149	227	1790
16.00		149	227	1820
16.25		154	235	1820
16.27	41/64	154	227	2030
16.50		154	227	1860
16.67	21/32	154	227	1860
16.75		154	227	1900
17.00		154	227	1900
17.07	43/64	158	241	2060
17.25		158	241	1900
17.46	11/16	158	241	1900
17.50		158	241	2030
17.75		158	241	2030
17.86	45/64	158	241	2240
18.00		158	241	2060
18.25		162	247	2060
18.26	23/32	162	247	2060
18.50		162	247	2150
18.65	47/64	162	247	2360
18.75		162	247	2190
19.00		162	247	2190
19.05	3/4	166	254	2190
19.25		166	254	2310
19.45	49/64	166	254	2530
19.50		166	254	2310
19.75	25/32	166	254	2310
19.84		166	254	2310
20.00		166	254	2460
20.24	51/64	171	261	2610
20.25		171	261	2460
20.50		171	261	2460
20.64	13/16	171	261	2460
20.75		171	261	2530
21.00		171	261	2530
21.03	53/64	171	261	2770
21.25		176	268	2610
21.43	27/32	176	268	2610
21.50		176	268	2770
21.75		176	268	2770
21.83	55/64	176	268	2960
22.00		176	268	2770
22.22	7/8	176	268	2770
22.25		176	268	2990
22.50		180	275	2990
22.62	57/64	180	275	3200

22.75		180	275	3060
23.00		180	275	3060
23.02	29/32	180	275	3060
23.25		180	275	3110
23.42	59/64	180	275	3660
23.50		180	275	3400
23.75		185	282	3400
23.81	15/16	185	282	3400
24.00		185	282	3540
24.21	61/64	185	282	3870
24.25		185	282	3540
24.50		185	282	3540
24.61	31/32	185	282	3540
24.75		185	282	3800
25.00	63/64	185	282	3800
25.25		190	290	3850
25.40	1	190	290	3850
25.50		190	290	4740
25.75		190	290	4740
25.80	1.1/64	190	290	4840
26.00		190	290	4840
26.19	1.1/32	190	290	4840
26.25		190	290	5220
26.50		190	290	5220
26.59	1.3/64	195	298	5330
26.75		195	298	5330
26.99	1.1/16	195	298	5330
27.00		195	298	5440
27.25		195	298	5440
27.38	1.5/64	195	298	5500
27.50		195	298	5500
27.75		195	298	5500
27.78	1.3/32	195	298	5500
28.00		195	298	6010
28.18	1.7/64	201	307	6090
28.25		201	307	6090
28.50		201	307	6090
28.57	1.1/8	201	307	6090
28.75		201	307	6140
28.97	1.9/64	201	307	6210
29.00		201	307	6260
29.25		201	307	6260
29.37	1.5/32	201	307	6260
29.50		201	307	6340
29.75		201	307	6340
29.77	1.11/64	201	307	6470
30.00		201	307	6470
30.16	1.3/16	207	316	6470
30.25		207	316	6880
30.50		207	316	6880
30.56	1.13/64	207	316	7000

30.75		207	316	7000
30.96	1.7/32	207	316	7000
31.00		207	316	7790
31.25		207	316	7790
31.35	1.15/64	207	316	8070
31.50		207	316	8070

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**Trade Combine**

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**JK CUTTING TOOLS PRICE LIST W.E.F. 2<sup>nd</sup> April, 2012**

**HSS Straight Shank Extra Long Series Drills  
TO IS: 5102/DIN:340/ BS: 328/I.S.O.**

Size		Over all Length in mm				
mm	inch	50	100	125	150	175
0.50		550				
0.60		510				
0.70	1/32					
0.80		350				
0.90						
1.00			340			
1.10			340			
1.20	3/64		340			
1.30			340			
1.40			340			
1.50			340			
1.60	1/16		320	420	500	
1.70			320	430	500	
1.80				430	500	
1.90				430	500	
2.00	5/64			430	520	
2.10				430	520	
2.20				430	520	
2.30				430	520	
2.40	3/32			430	520	
2.50				610	740	
2.60						



2.70				610	740	
2.80	7/64			610	740	
2.90						
3.00					700	840
3.17	1/8				700	840
3.50	9/64				730	840
3.97	5/32				690	840
4.00					690	870
4.50	11/64				700	880
4.76	3/16				720	880
5.00					720	930
5.50	13/64				760	930
5.56	7/32					
6.00	15/64					960
6.35	1/4					

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**JK CUTTING TOOLS PRICE LIST W.E.F. 2<sup>nd</sup> April, 2012**

<b>HSS Straight Shank Extra Long Series Drills</b>									
<b>TO IS: 5102/DIN:340/ BS: 328/I.S.O.</b>									
<b>Size</b>		<b>Overall Length in mm</b>							
<b>mm</b>	<b>inch</b>	<b>200</b>	<b>225</b>	<b>250</b>	<b>275</b>	<b>300</b>	<b>325</b>	<b>350</b>	<b>375</b>
3.00		960	1130	1350	1710	1620			
3.17		960	1130	1350	1710	1620			
3.50		970	1310	1450	1920	1920	2320	2670	
3.97		960	1310	1460	1920	1880	2320	2640	2960
4.00		960	1310	1460	1920	1880	2320	2640	2960
4.50		990	1310	1460	1920	2050	2320	2710	3020
4.76		1010	1340	1490	1930	2100	2650	2760	3080
5.00		1010	1340	1490	1930	2100	2650	2760	3080
5.50		1070	1430	1590	2130	2100	2670	2770	3100
5.56		1070		1590	2130	2100	2670	2770	3100
6.00		1090	1470	1630	2110	2160	2770		3960
6.35		1370		2040	2230	2450	3100	3550	3960
6.50		1370		2040	2230	2450	3100	3550	4000
7.00	17/64	1380		2060	2380	2480	2950	3600	4200
7.14	9/32	1460			2630	2620	3040	3800	4200
7.50	19/64	1460		2180	2630	2620	3040	3800	4620
7.94	5/16	1610			2740	2890	3180	4200	4620
8.00		1610		2410	2740	2890	3180	4200	3700
8.50	21/64	1590		2280	2770	2740	3440	3360	3700
8.73	11/32	1590		2260	2770	2740	3440	3360	3660
9.00		1580		2260	2770	2720	3440	3330	3770
9.50	23/64	1640		2350	2760	2830	3440	3460	3770
9.52	3/8	1640		2350	2830	2830	3630	3460	3770
10.00	25/64	1670		2300	2890	3190	3630	3930	4260
10.32	13/32	1810		2500	3040	3470	3810	4260	4600
10.50		1810		2500	3040	3470	4050	4260	4600
11.00	27/64			2480	3090	3430	4040	4220	4560
11.11	7/16			2480	3090		4040	4220	4560
11.50	29/64			2640	3320	3500	4040	4720	5060
11.91	15/32			2650	3320		4220	4740	5060
12.00				2650	3390	3510	4220	4740	5060
12.50	31/64			2810	3390	3720	4420	5020	5310
12.70	1/2				3390	3720	4420	5020	5310

**Trade Combine**

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**JK CUTTING TOOLS PRICE LIST W.E.F. 2<sup>nd</sup> April, 2012**

<b>HSS Taper Shank Twist Drills</b>				
<b>TO IS: 5103/DIN: 345/BS:328/I.S.O.</b>				
<b>Size-Diameter</b>		<b>Length mm</b>		<b>Price 1 N</b>
<b>mm</b>	<b>inch</b>	<b>flute</b>	<b>overall</b>	
<b>MT1</b>				
3.00		33	114	290
3.17	1/8	36	117	290
3.20		36	117	300
3.50		39	120	290
3.57	9/64	39	120	300
3.80		43	124	300
3.97	5/32	43	124	290
4.00		43	124	290
4.20		43	124	390
4.37	11/64	47	128	390
4.50		47	128	390
4.76	3/16	52	133	390
4.80		52	133	390
5.00		52	133	390
5.16	13/64	52	133	390
5.20		52	133	390
5.50		57	138	390
5.56	7/32	57	138	390
5.80		57	138	390
5.95	15/64	57	138	390
6.00		57	138	390
6.20		63	144	450
6.35	1/4	63	144	440
6.50		63	144	450
6.75	17/64	69	150	450
6.80		69	150	450
7.00		69	150	450
7.14	9/32	69	150	450
7.20		69	150	450
7.50		69	150	450
7.54	19/64	75	156	450
7.80		75	156	450
7.94	5/16	75	156	450
8.00		75	156	450
8.20		75	156	540
8.33	21/64	75	156	570

8.50		75	156	490
8.73	11/32	81		540
8.80		81		600
9.00		81	162	540
9.13	23/64	81	162	600
9.20		81	162	600
9.50		81	162	540
9.52	3/8	87	168	540
9.80		87	168	640
9.92	25/64	87	168	640
10.00		87	168	580
10.20		87	168	650
10.32	13/32	87	168	630
10.50		87	168	770
10.72	27/64	94	175	800
10.80		94	175	800
11.00		94	175	800
11.11	7/16	94	175	800
11.20		94	175	830
11.50		94	175	830
11.51	29/64	94	175	830
11.80		94	175	830
11.91	15/32	101	182	830
12.00		101	182	840
12.20		101	182	840
12.30	31/64	101	182	840
12.50		101	182	840
12.70	1/2	101	182	840
12.80		101	182	840
13.00		101	182	1160
13.10	33/64	101	182	1210
13.20		101	182	1210
13.49	17/32	108	189	1210
13.50		108	189	1300
13.80		108	189	1300
13.89	35/64	108	189	1300
14.00		108	189	1300
MT2				
14.25		114	212	1400
14.29	9/16	114	212	1400
14.50		114	212	1450
14.68	37/64	114	212	1450
15.00		114	212	1450
15.08	19/32	120	218	1450
15.25		120	218	1470
15.48	39/64	120	218	1470
15.50		120	218	1470
15.75		120	218	1470
15.87	5/8	120	218	1480
16.00		120	218	1480
16.25		125	223	1480

16.27	41/64	125	223	1480
16.50		125	223	1570
16.67	21/32	125	223	1570
16.75		125	223	1570
17.00		125	223	1570
17.07	43/64	130	228	1600
17.25		130	228	1600
17.46	11/16	130	228	1600
17.50		130	228	1600
17.75		130	228	1600
17.86	45/64	130	228	1750
18.00		130	228	1750
18.25		135	233	1750
18.26	23/32	135	233	1750
18.50		135	233	1750
18.65	47/64	135	233	1770
18.75		135	233	1770
19.00		135	233	1770
19.05	3/4	140	238	1770
19.25		140	238	1860
19.45	49/64	140	238	1860
19.50		140	238	1860
19.75		140	238	1860
19.84	25/32	140	238	1860
20.00		140	238	2000
20.24	51/64	145	243	2030
20.25		145	243	2030
20.50		145	243	2030
20.64	13/16	145	243	2030
20.75		145	243	2110
21.00		145	243	2110
21.03	53/64	145	243	2160
21.25		150	248	2160
21.43	27/32	150	248	2160
21.50		150	248	2230
21.75		150	248	2230
21.83	55/64	150	248	2270
22.00		150	248	2270
22.22	7/8	150	248	2270
22.25		150	248	2480
22.50		155	253	2480
22.62	57/64	155	253	2520
22.75		155	253	2520
23.00		155	253	2520
23.02	29/32	155	253	2650
MT3		155		
23.25		155	276	2520
23.42	59/64	155	276	3010
23.50		155	276	3010
23.75		160	281	3010
23.81	15/16	160	281	3010

24.00		160	281	3090
24.21	61/64	160	281	3150
24.25		160	281	3150
24.50		160	281	3150
24.61	31/32	160	281	3150
24.75		160	281	3290
25.00	63/64	160	281	3290
25.25		165	286	3330
25.40	1	165	286	3330
25.50		165	286	3870
25.75		165	286	3870
25.80	1.1/64	165	286	3920
26.00		165	286	3920
26.19	1.1/32	165	286	3920
26.25		165	286	4020
26.50		165	286	4200
26.59	1.3/64	170	291	4290
26.75		170	291	4290
26.99	1.1/16	170	291	4230
27.00		170	291	4370
27.25		170	291	4370
27.38	1.5/64	170	291	4390
27.50		170	291	4390
27.75		170	291	4390
27.78	1.3/32	170	291	4390
28.00		170	291	4800
28.18	1.7/64	175	296	4810
28.25		175	296	4810
28.50		175	296	4810
28.57	1.1/8	175	296	4810
28.75		175	296	4960
28.97	1.9/64	175	296	5040
29.00		175	296	5040
29.25		175	296	5040
29.37	1.5/32	175	296	5040
29.50		175	296	5060
29.75		175	296	5060
29.77	1.11/64	175	296	5160
30.00		175	296	5160
30.16	1.3/16	180	301	5450
30.25		180	301	5870
30.50		180	301	5870
30.56	1.13/64	180	301	5960
30.75		180	301	5960
30.96	1.7/32	180	301	5960
31.00		180	301	6640
31.25		180	301	6640
31.35	1.1/64	180	301	6930
31.50		180	301	6930
31.75	1.1/4	185	306	6930
MT4				

32.00		185	334	7590
32.15	1.17/64	185	334	7590
32.50		185	334	7590
32.54	1.9/32	185	334	7590
32.94	1.19/64	185	334	7770
33.00		185	334	7770
33.34	1.5/16	185	334	7770
33.50		185	334	8030
33.73	1.21/64	190	339	8180
34.00		190	339	8180
34.13	1.11/32	190	339	8530
34.50		190	339	8960
34.53	1.23/64	190	339	9050
34.92	1.3/8	190	339	8960
35.00		190	339	8960
35.32	1.25/64	190	339	9500
35.50		190	339	9500
35.72	1.13/62	195	344	9500
36.00		195	344	9640
36.12	1.27/64	195	344	9840
36.50		195	344	9840
36.51	1.7/16	195	344	9840
36.91	1.29/64	195	344	9840
37.00		195	344	10080
37.31	1.15/32	195	344	10080
37.50		195	344	10740
37.70	1.31/64	200	344	10900
38.00		200	349	10900
38.10	1.1/2	200	349	10900
38.50	1.33/64	200	349	11240
38.89	1.17/32	200	349	11240
39.00		200	349	11910
39.29	1.35/64	200	349	11910
39.50		200	349	11910
39.69	1.9/16	200	349	11910
40.00		200	349	12210
40.08	1.37/64	205	354	12420
40.48	1.19/32	205	354	12420
40.50		205	354	12910
40.88	1.39/64	205	354	12910
41.00		205	354	12910
41.27	1.5/8	205	354	12910
41.50		205	354	13420
41.67	1.41/64	205	354	13420
42.00		205	354	13420
42.07	1.21/32	205	354	13420
42.47	1.43/64	205	354	13760
42.50		205	354	13760
42.86	1.11/16	210	359	13930
43.00		210	359	14260
43.26	1.45/64	210	359	14260

43.50		210	359	14260
43.66	1.23/32	210	359	14260
44.00		210	359	14760
44.05	1.47/64	210	359	14760
44.45	1.3/4	210	359	14760
44.50		210	359	14760
44.85	1.49/64	210	359	15110
45.00		210	359	15100
45.24	1.25/32	215	364	15110
45.50		215	364	15790
45.64	1.51/64	215	364	15790
46.00		215	364	15790
46.04	1.13/16	215	364	15790
46.43	1.53/64	215	364	16590
46.50		215	364	16590
46.83	1.27/32	215	364	16590
47.00		215	364	16590
47.23	1.55/64	215	364	16940
47.50		215	364	16940
47.62	1.7/8	220	369	16940
48.00		220	369	18470
48.02	1.57/64	220	369	18470
48.42	1.29/32	220	369	18470
48.50		220	369	18600
48.82	1.59/64	220	369	18600
49.00		220	369	18600
49.21	1.15/16	220	369	18600
49.50		220	369	18800
49.61	1.61/64	220	369	18800
50.00		220	369	18800
50.01	1.31/32	225	374	18950
50.40	1.63/64	225	374	19800
50.50		225	374	19800
50.80	2	225	374	19800
MT5		225		
51.00		225	412	26890
51.50		225	412	26890
51.59	2.1/32	225	412	26890
52.00		225	412	26890
52.39	2.1/16	225	412	26890
52.50		225	412	34990
53.00		225	412	34990
53.18	2.3/32	230	417	34990
53.50		230	417	34990
53.97	2.1/8	230	417	34990
54.00		230	417	34990
54.50		230	417	36750
54.77	2.5/32	230	417	36750
55.00		230	417	36750
55.50		230	417	36750
55.56	2.3/16	230	417	38300



56.00		230	417	38300
56.36	2.7/32	230	417	38300
56.50		230	417	38300
57.00		235	422	38300
57.15	2.1/4	235	422	38300
57.50		235	422	41800
57.94	2.9/32	235	422	41800
58.00		235	422	41800
58.50		235	422	41800
58.74	2.5/16	235	422	41800
59.00		235	422	42600
59.50		235	422	42600
59.53	2.11/32	235	422	42600
60.00		235	422	42600

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JK CUTTING TOOLS PRICE LIST W.E.F. 2<sup>nd</sup> April, 2012

HSS Taper Shank Twist Drills TO IS: 5103/DIN: 345/BS:328/I.S.O.			
SIZE RANGE		MT NO.	INSTEAD OF MT NO.
MM	INCH		
11.8 to 14.0	15/32 to 35/64	2	1
18.0 to 23.0	23/32 to 29/32	3	2
26.5 to 31.75	1.3/64 to 1.1/4	4	3
40.0 to 50.80	1.37/64 to 2	5	4
63.0 to 66.67	2.1/2 to 2.5/8	6	5

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**JK CUTTING TOOLS PRICE LIST W.E.F. 2<sup>nd</sup> April, 2012**

Size-Diameter		Length mm		Price 1 N
mm	inch	flute	overall	
<b>HSS Taper Shank Twist Drills (Long Series)</b>				
<b>TO IS: 8305-1976</b>				
MT1				
5.00		74	155	900
5.16	13/64	74	155	910
5.20		74	155	920
5.50		80	161	930
5.56	7/32	80	161	930
5.80		80	161	930
5.95	15/64	80	161	930
6.00		80	161	930
6.20		86	167	1220
6.35	1/4	86	167	1220
6.50		86	167	1220
6.75	17/64	93	174	1230
6.80		93	174	1240
7.00		93	174	1220
7.14	9/32	93	174	1350
7.20		93	174	1400
7.50		93	174	1220
7.54	19/64	100	181	1330
7.80		100	181	1370
7.94	5/16	100	181	1360
8.00		100	181	1350
8.20		100	181	1380
8.33	21/64	100	181	1350
8.50		100	181	1240
8.73	11/32	107	188	1390
8.80		107	188	1520
9.00		107	188	1380
9.13	23/64	107	188	1530
9.20		107	188	1680
9.50		107	188	1560
9.52	3/8	116	197	1660

9.80		116	197	1800
9.92	25/64	116	197	1710
10.00		116	197	1630
10.20		116	197	1800
10.32	13/32	116	197	1720
10.50		116	197	1650
10.72	27/64	125	206	1680
10.80		125	206	1720
11.00		125	206	1720
11.11	7/16	125	206	2030
11.20		125	206	1780
11.50		125	206	2030
11.51	29/64	125	206	1780
11.80		125	206	1780
11.91	15/32	134	215	2050
12.00		134	215	2330
12.20		134	215	2330
12.30	31/64	134	215	2330
12.50		134	215	2330
12.70	1/2	134	215	2340
12.80		134	215	2350
13.00		134	215	2350
13.10	33/64	134	215	2400
13.20		134	215	2460
13.49	17/32	142	223	2540
13.50		142	223	2630
13.80		142	223	2630
13.89	35/64	142	223	2630
14.00		142	223	2630
MT2				
14.25		147	245	3310
14.29	9/16	147	245	3510
14.50		147	245	3510
14.68	37/64	147	245	3440
314.75		147	245	3440
15.00		147	245	3510
15.08	19/32	153	251	3460
15.25		147	251	3480
15.48	39/64	147	251	3480
15.50		147	251	3480
15.75		147	251	3480
15.87	5/8	147	251	3570
16.00		147	251	3580
16.25		159	257	3580
16.27	41/64	159	257	3700
16.50		159	257	3820
16.67	21/32	159	257	3820
16.75		159	257	3820
17.00		159	257	3820
17.07	43/64	165	263	3850
17.25		165	263	3880

17.46	11/16	165	263	3950
17.50		165	263	4020
17.75		165	263	4080
17.86	45/64	165	263	4160
18.00		165	263	4240
18.25		171	263	4240
18.26	23/32	171	269	4240
18.50		171	269	4240
18.65	47/64	171	269	4270
18.75		171	269	4290
19.00		171	269	4290
19.05	3/4	177	275	4400
19.25		177	275	4520
19.45	49/64	177	275	4520
19.50		177	275	4520
19.75		177	275	4520
19.84	25/32	177	275	4320
20.00		177	275	4130
20.24	51/64	184	282	4160
20.25		184	282	4190
20.50		184	282	4190
20.64	13/16	184	282	4280
20.75		184	282	4370
21.00		184	282	4370
21.03	53/64	184	282	4830
21.25		191	289	5300
21.43	27/32	191	289	5380
21.50		191	289	5450
21.75		191	289	5450
21.83	55/64	191	289	5510
22.00		191	289	5560
22.22	7/8	191	289	5810
22.25		191	289	6060
22.50		198	296	6080
22.62	57/64	198	296	6140
22.75		198	296	6200
23.00		198	296	6200
23.02	29/32	198	296	6660
MT3				
23.25		198	319	7110
23.42	59/64	198	319	7200
23.50		198	319	7300
23.75		206	327	7340
23.81	15/16	206	327	7450
24.00		206	327	7550
24.21	61/64	206	327	7620
24.25		206	327	7690
24.50		206	327	7690
24.61	31/32	206	327	7860
24.75		206	327	8030
25.00	63/64	206	327	8030

25.25		214	335	8190
25.40	1	214	335	7880
25.50		214	335	7570
25.75		214	335	7570
26.00		214	335	7650
26.19	1.1/32	214	335	7920
26.25		214	335	8200
26.50		214	335	8200
26.75		222	343	9920
26.99	1.1/16	222	343	10090
27.00		222	343	10250
27.25		222	343	10250
27.50		222	343	10280
27.75		222	343	10280
27.78	1.3/32	222	343	10760
28.00		222	343	11240
28.25		230	351	11340
28.50		230	351	11340
28.57	1.1/8	230	351	11510
28.75		230	351	11690
29.00		230	351	11880
29.25		230	351	11880
29.37	1.5/32	230	351	11900
29.50		230	351	11920
29.75		230	351	11920
30.00		230	351	12170
30.16	1.3/16	239	360	12020
30.25		239	360	11870
30.50		239	360	11870
30.75		239	360	12060
30.96	1.7/32	239	360	11950
31.00		239	360	11840
31.25		239	360	11840
31.50		239	360	12360
31.75	1.1/4	248	369	12460
MT4				
32.00		248	397	13450
32.50		248	397	15240
32.54	1.9/32	248	397	15420
33.00		248	369	15610
33.34	1.5/16	248	369	15880
33.50		248	369	16140
34.00		257	406	16570
34.13	1.11/32	257	406	16290
34.50		257	406	16010
34.92	1.3/8	257	406	16080
35.00		257	406	16160
35.50		257	406	17130
35.72	1.13/32	267	416	17600
36.00		267	416	18070
36.50		267	416	18440

36.51	1.7/16	267	416	18670
37.00		267	416	18900
37.31	1.15/32	267	416	19510
37.50		267	416	20120
38.00		277	426	20030
38.10	1.1/2	277	426	20340
38.50		277	426	20650
38.89	1.17/32	277	426	21260
39.00		277	426	21870
39.50		277	426	21870
39.69	1.9/16	277	426	22150
40.00		277	426	22430
40.48	1.19/32	287	436	23180
40.50		287	436	23930
41.00		287	436	23930
41.27	1.5/8	287	436	24400
41.50		287	436	24870
42.00		287	436	24870
42.07	1.21/32	287	436	25190
42.50		287	436	25510
42.86	1.11/16	298	447	26110
43.00		298	447	26720
43.50		298	447	26720
43.66	1.23/32	298	447	27190
44.00		298	447	27660
44.45	1.3/4	298	447	27660
44.50		298	447	27660
45.00		298	447	28130
45.24	1.25/32	310	459	29140
45.50		310	459	29970
46.00		310	459	29970
46.04	1.13/16	310	459	31970
46.50		310	459	33580
46.83	1.27/32	310	459	33580
47.00		310	459	33580
47.50		310	459	34280
47.62	1.7/8	321	470	36020
48.00		321	470	37760
48.42	1.29/32	321	470	37900
48.50		321	470	38040
49.00		321	470	38040
49.21	1.15/16	321	470	37980
49.50		321	470	37930
50.00		321	470	37930

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**JK CUTTING TOOLS PRICE LIST W.E.F. 2<sup>nd</sup> April, 2012**

<b>HSS Taper Shank Twist Drills ( Extra Long Series)</b>					
<b>Size</b>		<b>Overall Length in mm</b>			
<b>mm</b>	<b>inch</b>	<b>200</b>	<b>225</b>	<b>250</b>	<b>275</b>
3.00	1/8	1230	1460	1620	1780
3.50		1230	1510	1680	1850
4.00	5/32	1190	1460	1630	1790
4.50		1420	1590	1770	2140
5.00	3/16	1360	1530	1700	2060
5.50		1310	1620	1800	1990
6.00		1310	1620	1800	1990
6.35	1/4	1470	1650	1830	2220
6.50		1470	1650	1830	2220
7.00		1410	1580	1760	2130
7.50		1550	1740	1940	2320
7.94	5/16	1490	1670	1860	2230
8.00		1490	1670	1860	2230
8.50		1530	1720	1910	2290
9.00		1610	1810	2010	2420
9.50		1610	1810	2010	2420
9.52	3/8	1660	1810	2010	2420
10.00		1630	1830	2040	2450
10.50		1970	2210	2460	2710
11.00		1960	2210	2450	2700
11.11	7/16	2030	2280	2530	2790
11.50		2030	2280	2530	2790
12.00			2210	2460	2980
12.50			2210	2460	2980
12.70	1/2		2210	2460	2980
13.00				2910	3760
13.50				3130	4050
14.00				3130	4050
14.29	9/16			3510	3860
14.50				3510	3860
15.00				3510	3860
15.50				3480	3810
15.87	5/8			3560	3920
16.00				3580	3920
16.50				3820	4090
17.00				3820	4090

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HSS Taper Shank Twist Drills ( Extra Long Series)						
Size		Overall Length in mm				
mm	Inch	400	425	450	475	500
10.00		4450				
10.50		4920				
11.00		4900				
11.11	7/16	5070				
11.50		5070				
12.00		5410				
12.50		5410				
12.70	1/2	5410				
13.00		6160				
13.50		6630				
14.00		6480				
14.29	9/16	6740	8060			
14.50		6740	8060	8530	10670	11240
15.00		6740	8060	8530	10670	11240
15.50		6650	7950	8420	10530	11080
15.87	5/8	6840	8180	8660	10830	11400
16.00		6840	8180	8660	10830	11400
16.50		7130	8520	9030	11290	11890
17.00		7130	8520	9280	11610	11890
17.45	11/16	7330	8770	9280	11610	12220
17.50		7330	8770	9280	11610	12220
18.00		7570	9050	9580	11980	12610
18.50		7570	9050	9580	11980	12610
19.00		7660	9150	9690	12120	12760
19.05	3/4	7660	9150	9690	12120	12760
19.50		7880	9420	9970	12470	13130
20.00		7760	9000	9530	12150	12790
20.50		7700	8920	9440	12050	12680
20.64	13/16	8030	9300	9850	12560	13220
21.00		8030	9300	9850	12560	13220



21.50		8300	9630	10200	13000	13690
22.00		8460		10380	13240	13940
22.22	7/8	8210		10160	11710	12320
22.50		8210		10160	11710	12320
23.00		8380		10370	11940	12560
23.50		9140		11320	13030	13720
23.81	15/16	9240		11430	13160	13850
24.00		9240		11430	13160	13850
24.50		9400		11900	13950	14690
25.00		9820		12150	13990	14730
25.40	1	10630		13150	15150	15940
25.50		10630		13150	15150	15940

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**JK CUTTING TOOLS PRICE LIST W.E.F. 2<sup>nd</sup> April, 2012**

HSS Taper Shank Twist Drills ( Extra Long Series)							
Size		Overall Length in mm					
mm	Inch	400	425	450	475	500	525
26.00		10740	12560	13300	15310	16120	
26.50		11510	12230	12950	15040	15830	
26.99	1.1/16	11950	12700	13400	15610	16430	
27.00		11950	12700	13400	15610	16430	
27.50		11990	12740	13490	15660	16490	
28.00		13110	14630	15480	17120	18020	
28.50		12930	14420	15270	16880	17770	
28.57	1.1/8	12930	14420	15270	16880	17770	
29.00		13530	15100	15990	17680	18610	
29.50		13590	15160	16050	17750	18680	
30.00		13870	15480	16390	18120	19070	
30.16	1.3/16	13870	15480	16390	18120	19070	
31.00		14030	15840	16770	17700	18640	
31.75	10.1/4	14030	15840	16770	17700	18640	

32.00		14450	16310	17270	18240	19190	23710
33.00		14800	16700	17690	18670	19650	24280
33.34	1.5/16	14800	16700	17690	18670	21160	24280
34.00		15370	17350	18370	19390	20410	25220
34.92	1.3/8	16980	18040	19110	21430	22930	23680
35.00		16980	18040	19110	21430	22560	23680
36.00		17370	18460	19550	23380	24610	25840
36.51	1.7/16	18170	19310	20440	24450	24690	27030
37.00		18170	19310	20440	24450	25740	27030
38.00		18810	19980	21160	25310	26650	27980
38.10	1.1/2	18810	19980	21160	25310	25620	27980
39.00		20610	21820	23110	26020	27390	30550
40.00		21070	22380	23700	26680	28090	31340
41.00						29280	
41.27	1.5/8					29280	
42.00						30420	
43.00						31880	
44.00						33000	
44.45	1.3/4					33780	
45.00						33780	
45.50	1.13/16					34830	
46.00						34830	
47.00						36580	
47.62	1.7/8					40170	
48.00						40170	
49.00	1.15/16					40470	
50.00						40350	

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HSS Centre Drills TYPE 'A' AS PER IS-6708/1977						
Pilot Dia Mm k 12	Body Dia Mm h9	Overall Length mm		Pilot Length mm		Price 1 N
		Max.	Min.	Max.	Min.	
1.00	3.15	33.5	29.5	1.9	1.3	160
1.25	3.15	33.5	29.5	2.2	1.6	160
1.60	4.00	37.5	33.5	2.8	2.0	160
2.00	5.00	42.0	38.0	3.3	2.5	160
2.50	6.30	47.0	43.0	4.1	3.1	180
3.15	8.00	52.0	48.0	4.9	3.9	280
4.00	10.00	59.0	53.0	6.2	5.0	350
5.00	12.50	66.0	60.0	7.5	6.3	580

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**JK CUTTING TOOLS PRICE LIST W.E.F. 2<sup>nd</sup> April, 2012**

HSS Centre Drills TYPE 'B' AS PER IS-6709/1977						
Pilot Dia Mm k 12	Body Dia Mm h9	Overall Length mm		Overall Length mm		Price 1 N
		Max.	Max.	Max.	Max.	
1.60	6.30	47	43	2.8	2.0	320
2.00	8.00	52	48	3.3	2.5	460
2.50	10.00	59	53	4.1	3.1	580
3.15	11.20	63	57	4.9	3.9	770

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JK CUTTING TOOLS PRICE LIST W.E.F. 2<sup>nd</sup> April, 2012

HSS Centre Drills AS PER B.S. 328 (PART 2)							
Size	Pilot Dia Inch	Body Dia Inch	Pilot Length Inch		OAL Inch	Tolerance on Overall Length	Price 1 N
			Max.	Min			
BS 1	3/64	1/8	5/16	1/16	1.1/2	±1/32	160
BS 2	1/16	3/16	3/32	5/64	1.3/4	± 1/33	160
BS 3	3/32	¼	5/32	1/8	2	± 1/16	180
BS 4	1/8	5/16	3/16	5/32	2.1/4	± 1/16	280
BS 5	3/16	7/16	9/32	1/4	2.1/2	± 3/32	370

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**Trade Combine**

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**JK CUTTING TOOLS PRICE LIST W.E.F. 2<sup>nd</sup> April, 2012**

HSS Square Tool Bits					
Size in Inch	Size in MM	Price (Rs.) Each			
		JK (KT-0)	JK (KT-05)	JK (KT-8)	JK (KT-10)
3/16 X 3	5 X 75	110	160	200	210
3/16 X 4	5 X 100	140	240	300	310
3/16 X 6	5 X 150	220	440	640	650
¼ X 3	6 X 75	120	210	270	280
¼ X 4	6 X 100	150	280	360	370
¼ X 6	6 X 150	210	460	600	610
5/16 X 3	8 X 75	130	270	350	360
5/16 X 4	8 X 100	180	380	490	500
5/16 X 6	8 X 150	300	600	780	790
3/8 X 3	10 X 75	170	320	420	430
3/8 X 4	10 X 100	200	420	4560	570
3/8 X 6	10 X 150	320	670	890	900
3/8 X 8	10 X 200	440	950	1280	1290
½ X 3	12 X 75	250	500	680	700
½ X 4	12 X 100	320	670	890	910
½ X 6	12 X 150	500	1030	1410	1430
½ X 8	12 X 200	650	1440	1970	1990
5/8 X 4	16 X 100	520	1100	1510	1530
5/8 X 6	16 X 150	770	1660	2210	2240
5/8 X 8	16 X 200	1040	2270	3100	3140
¾ X 4	20 X 100	710	1540	2080	2100
¾ X 6	20 X 150	1060	2300	3050	3080
¾ X 8	20 X 200	1440	3080	4170	4220
1 X 6	25 X 150	1770	3820	5110	5170
1 X 8	25 X 200	2410	5090	6820	6890

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**JK CUTTING TOOLS PRICE LIST W.E.F. 2<sup>nd</sup> April, 2012**

Standard Masonry Drills		Length		Price (Rs.) Each
inch	mm	Flute	overall	
1/8	3.0	33	67	61
5/32	4.00	40	78	67
3/16	5.00	45	88	73
7/32	5.50	50	88	87
15/64	6.00	54	102	97
1/4	6.50	54	102	87
9/32	7.00	55	108	168
5/16	8.00	64	118	150
11/32	9.00	78	135	194
3/8	10.00	78	135	173
7/16	11.00	82	148	242
15/32	12.00	85	152	215
1/2	13.00	85	152	215

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**JK CUTTING TOOLS PRICE LIST W.E.F. 2<sup>nd</sup> April, 2012**

Super Granit Masonry Drills				
Size		Length		Price (Rs.) Each
inch	mm	flute	overall	
1/8	3.00	33	67	103
5/32	4.00	40	78	114
3/16	5.00	45	88	123
7/32	5.50	50	88	143
15/64	6.00	54	102	164
¼	6.50	54	102	143
9/32	7.00	55	108	191
5/16	8.00	64	118	250
11/32	9.00	78	135	325
3/8	10.00	78	135	287
7/16	11.00	82	148	404
15/32	12.00	85	152	357
1/2	13.00	85	152	357

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JK CUTTING TOOLS PRICE LIST W.E.F. 2<sup>nd</sup> April, 2012

HSS Jobber Blank			
Size - Diameter		Dg/lg	Price (Rs.) 10 Pcs
mm	inch		
0.50 to 0.69			510
0.70 to 0.79			450
0.80 to 0.89	1/32		430
0.90 to 0.99			430
1.00 to 1.60	3/64, 1/16	61 to 53	290
1.61 to 2.78	5/64, 3/32, 7/64	52 to 36	300
2.79 to 3.00		35 to 32	310
3.05 to 3.17	1/8	31	370
3.20 to 3.57	9/64	30 to 28	380
3.60 to 4.00	5/32	27 to 22	470
4.04 to 4.40	11/64	21 to 17	530
4.50 to 4.80	3/16	16 to 12	760
4.85 to 5.20	13/64	11 to 6	790
5.22 to 5.60	7/32	5 to 8	850
5.61 to 6.00	15/64	2, 1 & A	940
6.04 to 6.40	1/4	B to E	1040
6.50 to 6.80	17/64	F to H	1310
6.90 to 7.20	9/32	I to K	1520
7.30 to 7.50		L to M	1690
7.54 to 7.90	19/64	N	1740
7.94 to 8.20	5/16	O & P	1910
8.30 to 8.70	21/64	Q & R	2300
8.73 to 9.09	11/32	S & T	2390
9.10 to 9.50	23/64	U	2510
9.52 to 9.80	3/8	V & W	2830
9.90 to 10.20	25/64	X	3260
10.26 to 10.60	13/32	Y & Z	3450
10.70 to 11.00	27/64		3650
11.10 to 11.40	7/16		4080
11.50 to 11.80	29/64		4290
11.90 to 12.20	15/32		4600
12.30 to 12.60	31/64		4840
12.70 to 13.00	1/2		5110

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JK CUTTING TOOLS PRICE LIST W.E.F. 2<sup>nd</sup> April, 2012

**SPECIAL NOTE**

- **HSS Straight Shank  
Jobber Drills Ground Flute**
1. Intermediate, unlisted sizes, price of the next larger listed size will be charged.
  2. Quick Spiral or Slow Spiral Drills upto sizes 3.17 mm and sizes over 3.17 mm will be charged 50% and 25 % extra respectively.
  3. Jobber Series Drills with Tenon can be supplied at 20% extra for sizes upto 6.50 mm and 10% extra for sizes over 6.50 mm.

4. All sizes to be ordered in multiples of 10 only.

- **HSS Straight Shank  
Stub Drills Ground Flute**

1. Intermediate or non-listed sizes, price of the next larger listed size will apply.
2. Quick Spiral or Slow Spiral Drills upto sizes 3.17 mm (1/8") and sizes over 3.17 mm (1/8") will be charged 50% and 25% extra respectively, subject to minimum ordering value worth Rs. 10,000/- per size.
3. All sizes upto dia 13.00 mm to be ordered in multiple of 10 only.

- **HSS Straight Shank  
Long Series Drills**

1. Intermediate, unlisted sizes, price of the next larger listed size will be charged.
2. Quick Spiral or Slow Spiral Drills upto sizes 3.17 mm and sizes over 3.17 mm will be charged 70% and 35% extra respectively.
3. Long Series Drills with Tenon can be supplied at 10% extra for sizes upto 6.50 mm and 5% extra for sizes over 6.50 mm.
4. The Minimum ordering value per size should be Rs. 10,000/- gross.

- **HSS Straight Shank  
Extra Long Series Drills**

1. Intermediate, unlisted sizes (in Dia and Length) price of the next larger listed size will be charged.
2. For Sizes below dia 9.00 mm max. Flute length which can be provided is 350 mm.
3. For special and unlisted sizes please refer to us.
4. Minimum ordering value per size should be worth Rs. 15,000/- gross.
5. Other details will be maintained as per IS: 7823.

- **HSS Taper Shank  
Twist Drills**

1. Intermediate, unlisted sizes, price of the next larger listed size will be charged.
2. Quick Spiral or Slow Spiral Drills 25% extra will be charged respectively.
3. Over size Shank drills to IS: 5104 in the following range 10% extra will be charged.

- **HSS Taper Shank  
Twist Drills (Long Series)**

1. Intermediate, unlisted sizes, price of next larger listed size will be charged.
2. The Minimum ordering value per size should be worth Rs. 10,000/- gross.

- **HSS Taper Shank  
Twist Drills (Extra Long Series)**

1. Intermediate, unlisted sizes (in Dia and Length) price of the next larger listed size will be charged.
2. All Sizes (in Dia and Length) should be ordered in multiples of 5 upto dia 25.40 mm.
3. Minimum ordering value per sizes should be worth Rs. 25,000/- gross.
4. For specials and unlisted sizes please refer to us.
5. Other details will be maintained as per IS: 7822.

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