

TRADE COMBINE

20, Industrial House, 51/53, Nagdevi Cross Lane, Mumbai: 400 003. INDIA.

Tel: + 91 - 22 - 2345 3999 / 2346 5999. Fax: + 91 - 22 - 2344 0101.

E-mail: sales@tradecombine.com Website: www.tradecombine.com

BAKER THREAD PLUG GAUGES AND RING GAUGES METRIC, BSP, BSPT, NPT, NPTF, UNF, UNC, UNEF, NGT PRICE LIST 1/04/2012

I.S.O. METRIC THREAD GAUGES

BAKER

I. INDIAN STANDARD (IS)

BASIC DIMENSIONS : IS 4218 PART III : 1999

: IS 4218 PART IV : 2001

GAUGING PRACTICE : IS 2334 : 2001

II. INTERNATIONAL ORGANIZATION FOR STANDARDIZATION (ISO)

BASIC DIMENSIONS : ISO 724 : 1993

GAUGING PRACTICE : ISO 965/1 : 1998

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RIGHT HAND		THREAD PLUGS D/E GO & NOTGO	THREAD RINGS GO OR NOTGO	RIGHT HAND		THREAD PLUGS D/E GO & NOTGO	THREAD RINGS GO OR NOTGO
NOMINAL DIAMETER	PITCH	CLASS 6H RS.	CLASS 6g RS.	NOMINAL DIAMETER	PITCH	CLASS 6H RS.	CLASS 6g RS.
1	0.25	5H 2400	6h 8210	8	1.25	1070	1160
1.1	0.25	5H 2400	6h 8210		1	1070	1160
1.2	0.25	5H 2400	6h 8210		0.75	1570	1730
1.4	0.3	5H 1950	6h 8210		0.5	2380	3470
1.6	0.35	1950	4670	9	1.25	1080	1160
1.7	0.35	2420	4670		1	1080	1160
1.8	0.35	1950	4670		0.75	1570	1730
2	0.4	1280	2160		0.5	2380	3470
	0.25	1910	3240	10	1.5	1100	1200
2.2	0.45	1910	2160		1.25	1070	1160
	0.25	1280	3240		1	1070	1160
2.3	0.4	1930	2160		0.75	1570	1730
2.5	0.45	1590	1700	11	0.5	2380	3470
	0.35	1280	2560		1.5	1100	1200
2.6	0.45	1590	2160		1	1070	1160
3	0.5	1070	1160		0.75	1570	1730
	0.35	1570	1730	12	1.75	1100	1200
3.5	0.6	1070	1160		1.5	1100	1200
	0.35	1570	1730		1.25	1070	1160
4	0.7	1070	1160		1	1070	1160
	0.5	1570	1730		0.75	1570	1730
	0.75	1570	1730		0.5	2380	3470
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4.5	0.75	1070	1160	13	1.5	1720	2500
	0.5	1570	1730		1	1720	2500
5	0.8	1070	1160	14	2	1480	2040
	0.5	1570	1730		1.5	1240	1320
	0.75	1570	1730		1.25	1240	1320
5.5	0.5	1570	1730		1	1240	1320
6	1	1070	1160	15	0.75	1850	2630
	0.75	1570	1730		1.5	1560	1720
	0.5	2380	3470		1	1560	1720
7	1	1070	1160		16	2	1480
	0.75	1570	1730	1.5		1240	1320
	0.5	2380	3470	1		1240	1320
call us on 022 - 2345 3999 / 2346 5999. Thread plug gauges and ring gauges from "Size control", "Truethread", "Master metrology", "Zawar" also available ex stock basis.				1.25		1850	2630
				0.75	3100	3950	
				17	1.5	1680	2120
					1	1680	2120
				18	2.5	1990	2270
					2	1680	2210
					1.5	1550	1550
				19	1	1550	1550
					1.5	2150	2960
				20	1	2150	2960
					2.5	1990	2900
					2	1680	2820
1.5	1550	1990					
	1	1550	1990				

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BAKER THREAD PLUG GAUGES AND RING GAUGES METRIC, BSP, BSPT, NPT, NPTF, UNF, UNC, UNEF, NGT PRICE LIST 1/04/2012

I.S.O.METRIC THREAD GAUGES

BAKER

RIGHT HAND		THREAD PLUGS D/E GO & NOTGO	THREAD RINGS GO OR NOTGO	RIGHT HAND		THREAD PLUGS D/E GO & NOTGO	THREAD RINGS GO OR NOTGO
NOMINAL DIAMETER	PITCH	CLASS 6H RS.	CLASS 6g RS.	NOMINAL DIAMETER	PITCH	CLASS 6H RS.	CLASS 6g RS.
21	1.5	2150	3790	40	3	3130	3890
	1	2150	3790		2	2530	3340
22	2.5	1990	2900		1.5	2320	3210
	2	1680	2820		1	3490	4820
	1.5	1550	1990	42	4.5	4490	5080
	1	1550	1990		4	4490	4670
24	3	1990	3040		3	3790	4670
	2	1680	2570		2	2900	4190
	1.5	1550	2330		1.5	2670	4020
	1	1550	2330		1	3990	6020
25	2	1870	2820	45	4.5	4490	5080
	1.5	1720	2510		4	4490	4670
	1	1720	2510		3	3790	4670
26	1.5	1920	2510		2	2900	4190
	1	2870	3790		1.5	2670	4020
27	3	2540	3730		1	3990	6020
	2	2080	2840	48	5	5260	5080
	1.5	1920	2510		4	4490	4670
	1	1920	2510		3	3790	4670
28	2	2080	2840		2	2900	4190
	1.5	1920	2510		1.5	2670	4020
	1	1920	2510		1	3990	6020
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29	1.5	2870	3790	50	3	3790	4670
	1	2870	3790		2	2900	4190
30	3.5	3770	3890		1.5	2670	4020
	3	3130	3890		1	3990	6020
	2	2530	3340	52	5	5800	6790
	1.5	2320	3210		4	5800	6260
	1	2880	4020		3	4740	5980
32	2	2530	3340		2	3630	5340
	1.5	2320	3210		1.5	3360	5120
	1	3490	4820	55	4	5800	6260
33	3.5	3770	3890		3	4740	5980
	3	3130	3890		2	3630	5340
	2	2530	3340		1.5	3360	5120
	1.5	2320	3210	56	5.5	5800	6790
	1	3490	4820		4	5800	6260
34	1.5	2320	3210		3	4740	5980
	1	3490	4820		2	3630	5340
35	1.5	2320	3210		1.5	3360	5120
	1	3490	4820	58	4	5800	6260
36	4	3770	3890		3	4740	5980
	3	3130	3890		2	3630	5340
	2	2530	3340		1.5	3360	5120
	1.5	2320	3210	60	5.5	5800	6790
	1	3490	4820		4	5800	6260
38	1.5	2320	3210		3	4740	5980
	1	3490	4820		2	3630	5340
39	4	3770	3890		1.5	3360	5120
	3	3130	3890	62	4	5800	6260
	2	2530	3340		3	4740	5980
	1.5	2320	3210		2	3630	5340
	1	3490	4820		1.5	3360	5120

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I.S.O. METRIC THREAD GAUGES

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RIGHT HAND		THREAD PLUGS D/E GO & NOTGO	THREAD RINGS GO OR NOTGO	RIGHT HAND		THREAD PLUGS D/E GO & NOTGO	THREAD RINGS GO OR NOTGO
NOMINAL DIAMETER	PITCH	CLASS 6H RS.	CLASS 6g RS.	NOMINAL DIAMETER	PITCH	CLASS 6H RS.	CLASS 6g RS.
64	6	6700	7310	95	6	10150	10560
	4	5800	6260		4	8600	9730
	3	4740	5980		3	7250	9310
	2	3630	5340		2	5540	8330
	1.5	3360	5120		1.5	5090	7980
65	4	5800	6260	100	6	10150	10560
	3	4740	5980		4	8600	9730
	2	3630	5340		3	7250	9310
	1.5	3360	5120		2	5540	8330
68	6	7020	7310	105	1.5	5090	7980
	4	6050	6260		6	12460	13060
	3	4970	5980		4	9350	12310
	2	3780	5340		3	9350	11770
	1.5	3480	5120		2	6660	9570
70	6	7020	7310	110	1.5	6380	9190
	4	6050	6260		6	12460	13060
	3	4970	5980		4	9350	12310
	2	3780	5340		3	9350	11770
	1.5	3480	5120		2	6660	9570
72	6	7020	7310	115	1.5	6380	9190
	4	6050	6260		6	12460	13060
	3	4970	5980		4	9350	12310
	2	3780	5340		3	9350	11770
	1.5	3480	5120		2	6660	9570
75	4	6050	6260	120	1.5	6380	9190
	3	4970	5980		6	12800	15010
	2	3780	5340		4	9860	13560
	1.5	3480	5120		3	9860	12970
					2	6990	10540
76	6	8450	8460	125	1.5	6990	10100
	4	7250	7800		6	12800	15010
	3	6050	7460		4	9860	13560
	2	4590	6660		3	9860	12970
	1.5	4220	6380		2	6990	10540
78	2	4590	6660	130	1.5	6990	10100
	1.5	4220	6380		6	12800	15010
80	6	8450	8460	135	4	9860	13560
	4	7250	7800		3	9860	12970
	3	6050	7460		2	6990	10540
	2	4590	6660		1.5	6990	10100
	1.5	4220	6380		6	16750	17240
82	2	4590	6660	140	4	11170	15550
	1.5	4220	6380		3	11170	14870
85	6	8450	8460	145	2	8550	11630
	4	7250	7800		1.5	8180	11140
	3	6050	7460		6	16750	17240
	2	4590	6660		4	11170	15550
	1.5	4220	6380		3	11170	14870
90	6	10150	10560		2	8550	11630
	4	8600	9730		1.5	8180	11140
	3	7250	9310		6	16750	17240
	2	5540	8330		4	11170	15550
	1.5	5090	7980		3	11170	14870
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					1.5	8180	11140

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I.S.O. METRIC THREAD GAUGES**BAKER**

RIGHT HAND		THREAD PLUGS D/E GO & NOTGO	THREAD RINGS GO OR NOTGO	RIGHT HAND		THREAD PLUGS D/E GO & NOTGO	THREAD RINGS GO OR NOTGO
NOMINAL DIAMETER	PITCH	CLASS 6H RS.	CLASS 6g RS.	NOMINAL DIAMETER	PITCH	CLASS 6H RS.	CLASS 6g RS.
150	6	20190	19860	180	6	24870	23930
	4	13460	16550		4	18920	19980
	3	13460	15830		3	18920	19110
	2	10310	12740		2	14480	14970
	1.5	9880	12210		1.5	13860	14340
155	6	20190	19860	185	6	24870	23930
	4	13460	16550		4	18920	19980
	3	13460	15830		3	18920	19110
	2	11410	12740		2	14480	14970
	1.5	10950	12210		1.5	13860	14340
160	6	20190	19860	190	6	24870	23930
	4	13460	16550		4	18920	19980
	3	13460	15830		3	18920	19110
	2	11410	12740		2	14480	14970
	1.5	10950	12210		1.5	13860	14340
165	6	22970	18050	195	6	30450	23360
	4	16400	15060		4	21770	21970
	3	16400	15060		3	21770	21010
	2	12540	11760		2	16680	16430
	1.5	12010	11270		1.5	15970	15750
170	6	22970	18050	200	6	30450	26360
	4	16400	15060		4	21770	21970
	3	16400	15060		3	21770	21010
	2	12540	11760		2	16680	16430
	1.5	12010	11270		1.5	15970	15750
175	6	22970	18050	sales@tradecombine.com call us on 022 - 2345 3999 / 2346 5999			
	4	16400	15060				
	3	16400	15060				
	2	12540	11760				
	1.5	12010	11270				

NOTES:**I] THREAD PLUGS**

- 1 PRICE FOR DIAMETER 0.50mm TO 0.90mm ON REQUEST.
- 2 FOR SIZES 1mm TO 1.4mm AS PER SPECIFICATION STANDARD CLASS RECOMMENDED IS 5H.
- 3 PRICE FOR THREAD PLUG OTHER THAN 6H CLASS, AND 25% ON 6H THREAD PLUG.
- 4 PRICE FOR LEFT HAND THREAD PLUG, ADD 100% ON RIGHT HAND THREAD PLUG.
- 5 PRICE FOR NON - STANDARD DIAMETER-PITCH COMBINATIONS AND DIAMETERS ABOVE 200mm ON REQUEST.

II] THREAD RINGS

- 1 PRICE FOR DIMETER 0.55mm TO 0.90mm ON REQUEST.
- 2 PRICE FOR THREAD RING OTHER THAN 6g, CLASS, DIAMETER UPTO 24mm ADD 50% ON 6g THREAD RING.
- 3 PRICE FOR THREAD RING OTHER THAN 6g, CLASS, DIAMETER ABOVE 24mm ADD 25% ON 6g THREAD RING.
- 4 PRICE FOR LEFT HAND THREAD RING, DIAMETER UP TO 24mm ADD 125% ON RIGHT HAND THREAD RING AND MINIMUM ORDER QUANTITY 3 NOS.
- 5 PRICE FOR LEFT HAND THREAD RING, DIAMETER 25mm AND ABOVE, ADD 100% ON RIGHT HAND THREAD RING.
- 6 PRICE FOR NON - STANDARD DIAMETER - PITCH COMBINATIONS AND DIAMETERS ABOVE 200mm ON REQUEST.

III] CERTIFICATE OF CALIBRATION IS SUPPLIED WITH EACH GAUGE, TRACEABLE TO N.P.L. STANDARDS.

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BAKER

UNIFIED THREAD GAUGES

AMERICAN STANDARD

BASIC DIMENSIONS & GAUGING PRACTICE : ANSI /ASME B 1.2 - 1983

RIGHT HAND		THREAD PLUGS D/E GO & NOTGO	THREAD RINGS GO OR NOTGO	RIGHT HAND		THREAD PLUGS D/E GO & NOTGO	THREAD RINGS GO OR NOTGO
NOMINAL DIAMETER	THREADS PER PITCH	CLASS 2B RS.	CLASS 2A RS.	NOMINAL DIAMETER	THREADS PER PITCH	CLASS 2B RS.	CLASS 2A RS.
0	80 UNF	4370	6740	3/4	10 UNC	2180	2920
1	64 UNC	3710	6180		16 UNF	1850	1960
	72 UNF	3710	6180		12 UN	2790	3920
2	56 UNC	2460	4010	13/16	20 UNEF	2790	3920
	64 UNF	3070	6000		12 UN	2790	3920
3	48 UNC	2460	3180		16 UN	2790	3920
	56 UNF	3070	4760	20 UNEF	2790	3920	
4	40 UNC	1280	1680	7/8	9 UNC	2960	2920
	48 UNF	1280	1680		14 UNF	1850	1960
5	40 UNC	1280	1680		12 UN	2790	4610
6	32 UNC	1280	1680		16 UN	2790	4610
	40 UNF	1280	1680	20 UNEF	2790	4610	
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8	32 UNC	1280	1680	15/16	12 UN	2790	4610
	36 UNF	1280	1680		16 UN	2790	4610
10	24 UNC	1280	1680		20 UNEF	2790	4610
	32 UNF	1280	1680	1	8 UNC	2960	4870
12	24 UNC	1280	1680		12 UNF	1850	3070
	28 UNF	1280	1680		14 UN	2790	4610
1/4	20 UNC	1280	1680	1.1/16	16 UN	2790	4610
	28 UNF	1280	1680		20 UNEF	2790	4610
	32 UNEF	1890	3360		8 UN	4440	6230
5/16	18 UNC	1280	1680	1.1/8	12 UN	2470	3070
	28 UNF	1280	1680		16 UN	2470	3070
	32 UNEF	1890	3360		18 UNEF	4230	5840
3/8	16 UNC	1280	1680		7 UNC	4440	6230
	24 UNF	1280	1680	12 UNF	2470	3070	
	32 UNEF	1890	3360	16 UN	2470	3070	
7/16	14 UNC	1320	1840	18 UNEF	4230	5840	
	20 UNF	1280	1680	1.3/16	8 UN	4440	6230
	28 UNEF	1890	3360		12 UN	2800	3860
1/2	13 UNC	1320	1840		16 UN	2800	3860
	20 UNF	1280	1680	1.1/4	18 UNEF	4230	5840
	28 UNEF	1890	3360		7 UNC	4400	6230
9/16	12 UNC	1480	2850		8 UN	4400	6230
	18 UNF	1480	1960	12 UNF	2800	3860	
	20 UN	2210	3920	16 UN	2800	3860	
	24 UNEF	2210	3920	18 UNEF	4230	5840	
5/8	11 UNC	2180	2920	20 UN	4230	5840	
	18 UNF	1850	1960	1.5/16	8 UN	4400	6230
	20 UN	2790	3920		12 UN	2800	3860
	24 UNEF	2790	3920		16 UN	2800	5840
11/16	12 UNC	2790	3920	1.3/8	18 UNEF	4230	5840
	16 UN	2790	3920		20 UN	4230	5840
	20 UN	2790	3920		6 UNC	4400	6230
	24 UNEF	2790	3920		8 UN	4400	6230
					12 UNF	2800	3860
					16 U	2800	3860
				18 UNEF	4230	5840	
				20 UN	4230	5840	

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UNIFIED THREAD GAUGES							
BAKER							
RIGHT HAND		THREAD PLUGS D/E GO & NOTGO	THREAD RINGS GO OR NOTGO	RIGHT HAND		THREAD PLUGS D/E GO & NOTGO	THREAD RINGS GO OR NOTGO
NOMINAL DIAMETER	THREADS PER INCH	CLASS 2B RS.	CLASS 2A RS.	NOMINAL DIAMETER	THREADS PER INCH	CLASS 2B RS.	CLASS 2A RS.
1.7/16	6 UN	4400	6230	2.3/8	8 UN	6660	8260
	8 UN	4400	6230		12 UN	4680	5920
	12 UN	2800	3860		16 UN	4680	5920
	16 UN	2800	3860	2.1/2	4 UNC	7940	9910
	18 UNEF	4230	5840		8 UN	6660	8260
1.1/2	20 UN	4230	5840		12 UN	4680	5920
	6 UNC	4400	6230		16 UN	4680	5920
	8 UN	4400	6230	2.5/8	8 UN	6660	8260
	12 UN	2800	3860		12 UN	4680	5920
	16 UN	2800	3860		16 UN	4680	5920
1.9/16	18 UNEF	4230	5840	2.3/4	4 UNC	7940	9910
	20 UN	4230	5840		8 UN	6660	8260
	6 UN	5250	6780		12 UN	4680	5920
	8 UN	5250	6780	2.7/8	16 UN	4680	5920
	12 UN	3900	4240		8 UN	6660	8260
1.5/8	16 UN	3900	4240		12 UN	4680	5920
	18 UNEF	4820	6350	3	16 UN	4680	5920
	20 UN	4820	6350		4 UNC	9970	12370
	8 UN	5250	6780		8 UN	8400	10320
	12 UN	3900	4240	3.1/4	12 UN	5910	7390
1.3/4	16 UN	3900	4240		16 UN	5910	7390
	18 UNEF	4820	6350	3.1/2	4 UNC	12640	15500
	20 UN	4820	6350		8 UN	10540	12950
	8 UN	5250	6780		12 UN	7440	9270
	12 UN	3900	4240	3.3/4	16 UN	7440	9270
1.7/8	16 UN	3900	4240		4 UNC	12640	15500
	20 UN	4820	6350		8 UN	10540	12950
	8 UN	5250	6780	4	12 UN	7440	9270
	12 UN	3900	4240		16 UN	7440	9270
	16 UN	3900	4240	2.1/4	4.5 UNC	7940	9910
2	20 UN	4820	6350		8 UN	6660	8260
	4.5 UNC	6340	8450		12 UN	4680	5920
	8 UN	5250	6780		16 UN	4680	5920
	12 UN	3900	4240	Call us on 2345 3999 / 2346 599			
	16 UN	3900	4240				
2.1/4	20 UN	4820	6350				
	4.5 UNC	7940	9910				
	8 UN	6660	8260				
	12 UN	4680	5920				
	16 UN	4680	5920				

NOTES:**I] THREAD PLUGS**

- 1 PRICE FOR THREAD PLUG OTHER THAN 2B CLASS, ADD 25% ON 2B THREAD PLUG.
- 2 PRICE FOR LEFT HAND THREAD PLUG, ADD 100% ON RIGHT HAND THREAD PLUG.
- 3 PRICE FOR NON-STANDARD DIAMETER-TPI COMBINATIONS AND DIAMETERS ABOVE 4" ON REQUEST.

II] THREAD RINGS

- 1 PRICE FOR THREAD RING OTHER THAN 2A CLASS, DIAMETER UPTO 1" ADD 50% ON 2A THREAD RING.
- 2 PRICE FOR THREAD RING OTHER THAN 2A CLASS, DIAMETER ABOVE 1" ADD 25% ON 2A THREAD RING.
- 3 PRICE FOR LEFT HAND THREAD RING, DIAMETER UPTO 7/8" ADD 125% ON RIGHT HAND THREAD RING. AND MINIMUM ORDER QUANTITY 3 NOS.
- 4 PRICE FOR LEFT HAND THREAD RING, DIAMETER 1" AND ABOVE, ADD 100% ON RIGHT HAND THREAD RING.
- 5 PRICE FOR NON-STANDARD DIAMETER-TPI COMBINATIONS AND DIAMETERS ABOVE 4" ON REQUEST.

III] CERTIFICATE OF CALIBRATION IS SUPPLIED WITH EACH GAUGE, TRACEABLE TO N.P.L. STANDARDS.

TRADE COMBINE

20, Industrial House, 51/53, Nagdevi Cross Lane, Mumbai: 400 003. INDIA.

Tel: + 91 - 22 - 2345 3999 / 2346 5999. Fax: + 91 - 22 - 2344 0101.

E-mail: sales@tradecombine.com Website: www.tradecombine.com

BAKER THREAD PLUG GAUGES AND RING GAUGES METRIC, BSP, BSPT, NPT, NPTF, UNF, UNC, UNEF, NGT PRICE LIST 1/04/2012

BAKER**I.S.O PARALLEL PIPE THREAD GAUGES (B.S.P.)****I. INDIAN STANDARD (IS)**

BASIC DIMENSIONS : IS 2643 : 1999

GAUGING PRACTICE : IS 10216 : 1988

II. INTERNATIONAL ORGANIZATION FOR STANDARDIZATION (ISO)

BASIC DIMENSIONS : ISO:228 PART I - 2000

GAUGING PRACTICE : ISO:228 PART II - 1987

RIGHT HAND		THREAD PLUGS D/E GO & NOTGO	THREAD RINGS GO (CLASS A & CLASS B) OR NOTGO (CLASS B)
NOMINAL DIAMETER	THREADS PER INCH	CLASS GENERAL RS.	CLASS B RS.
G 1/16	28	1520	2470
G 1/8	28	1520	2470
G 1/4	19	1520	2470
G 3/8	14	1520	2470
G 1/2	14	1910	3630
G 5/8	14	1910	3630
G 3/4	14	1910	3630
G 7/8	11	1910	3630
G 1	11	3080	4850
G 1.1/8	11	3080	4850
G 1.1/4	11	3080	4850
G 1.3/8	11	3080	4850
G 1.1/2	11	3080	4850
G 1.3/4	11	3600	5780
G 2	11	3600	6090
G 2.1/4	11	4010	6090
G 2.1/2	11	4010	6090
G 2.3/4	11	4990	7630
G 3	11	4990	7630
G 3.1/2	11	6220	9560
G 4	11	6220	9560
G 5	11	8960	11950
G 6	11	13450	14920

I] THREAD PLUGS

1. PRICE FOR LEFT HAND THREAD PLUG, ADD 100% ON RIGHT HAND THREAD PLUG.

I] THREAD RINGS

1. PRICE FOR NOTGO THREAD RING OF CLASS-A, DIAMETER UPTO G 3/8 ADD 50% ON CLASS B THREAD RING.

2. PRICE FOR NOTGO THREAD RING OF CLASS-A, DIAMETER G 1/2 AND ABOVE ADD 25% ON CLASS B THREAD RING.

3. PRICE LEFT HAND THREAD RING, DIAMETER UPTO AND INCLUDING 3/8" ADD 125% ON RIGHT HAND

THREAD RING AND MINIMUM ORDER QUANTITY 3 NOS.

4. PRICE FOR LEFT HAND THREAD RING, DIAMETER ABOVE 1/2" ADD 100% ON RIGHT HAND THREAD RING.

III] CERTIFICATE OF CALIBRATION IS SUPPLIED WITH EACH GAUGE, TRACEABLE TO N.P.L. STANDARDS.

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BAKER

N.P.T. TAPER THREAD GAUGES**AMERICAN STANDARD**

BASIC DIMENSIONS & GAUGING PRACTICE: ANSI/ASME B1.20.1-1983 OR H-28 PART II-1957.

RIGHT HAND		N.P.T. BASIC STEP		NPT MIN & MAX STEPS	
NOMINAL DIAMETER	THREADS PER INCH	PLUGS RS.	RINGS RS.	PLUGS RS.	RINGS RS.
1/16"	27	3340	4970	3640	5950
1/8"	27	3340	4970	3640	5950
1/4"	18	2770	4510	3040	5430
3/8"	18	2770	4510	3040	5430
1/2"	14	2770	3940	3040	4720
3/4"	14	2770	3940	3040	4720
1"	11.1/2	3710	6070	4110	7260
1.1/4"	11.1/2	3710	6070	4110	7260
1.1/2"	11.1/2	3710	6070	4110	7260
2"	11.1/2	5420	7520	5950	9020
2.1/2"	8	6710	8210	7390	9830
3"	8	6710	8210	7390	9830
3.1/2"	8	6710	8210	7390	9830
4"	8	10110	12350	11110	14840
5"	8	11090	13580	12250	16300
6"	8	11090	13580	12250	16300

NOTE : DETAILED CERTIFICATE OF CALIBRATION IS SUPPLIED WITH EACH GAUGE, TRACEABLE TO N.P.L. STANDARDS.

N.P.T.F. TAPER THREAD GAUGES

RIGHT HAND		TAPER THREAD PLUG				TAPER THREAD RING			
Nominal Diameter	Threads Per Inch	L1 Basic	L3 Basic	L1 Step Limit	L3 Step Limit	L1 Basic	L2 Basic	L1 Step Limit	L2 Step Limit
		Rs.	Rs.	Rs.	Rs.	Rs.	Rs.	Rs.	Rs.
1/16"	27	3650	3990	4020	4370	5470	5960	6560	7140
1/8"	27	3650	3990	4020	4370	5470	5960	6560	7140
1/4"	18	3040	3310	3360	3640	4960	5410	5990	6530
3/8"	18	3040	3310	3360	3640	4960	5410	5990	6530
1/2"	14	3040	3310	3360	3640	4310	5410	5190	5650
3/4"	14	3040	3310	3360	3640	4310	5410	5190	5650
1"	11.1/2	4090	4440	4500	4940	6680	7270	7990	8710
1.1/4"	11.1/3	4090	4440	4500	4940	6680	7270	7990	8710
1.1/2"	11.1/4	4090	4440	4500	4940	6680	7270	7990	8710
2"	11.1/5	5950	6500	6550	7150	8280	9030	9920	10810
2.1/2"	8	7390	8090	8120	8870	9030	9840	10820	11800
3"	8	7390	8090	8120	8870	9030	9840	10820	11800

NOTE : DETAILED CERTIFICATE OF CALIBRATION IS SUPPLIED WITH EACH GAUGE, TRACEABLE TO N.P.L. STANDARDS.

B.S.P.T TAPER THREAD GAUGES

BASIC DIMENSIONS & GAUGING PRACTICE

B.S.21 - 1985

NOMINAL DIAMETER	THREADS PER INCH	PLUGS SYSTEM - B RS.	RING SYSTEM - B RS.
1/16"	28	6350	14000
1/8"	28	6350	13100
1/4"	19	5120	12220
3/8"	19	5120	10480
1/2"	14	5120	8300
3/4"	14	5120	8300
1"	11	7260	12050
1.1/4"	11	7260	12050
1.1/2"	11	7260	12050
2"	11	10840	15050

2.1/2"	11	11100	15050
3"	11	11100	15050
4"	11	16710	22590
5"	11	19110	25640
6"	11	19110	25940

**NOTE : DETAILED CERTIFICATE OF CALIBRATION IS
SUPPLIED WITH EACH GAUGE, TRACEABLE TO N.P.L. STANDARDS.**