

Trade Combine

20, Industrial House, 51/53, Nagdevi cross Lane, Mumbai – 400 003. India.

Tel: 022-2345 3999 / 2346 5999. Fax: 91-22-2344 0101.

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www.tradecombine.com

Addison Price list no. MC 38 w.e.f. 6th April 2011

HSS CYLINDRICAL CUTTERS						IS : 6309 - 1982		
Dia mm	Width mm	Price Each Rs.	Dia mm	Width mm	Price Each Rs.	Dia mm	Width mm	Price Each Rs.
40	(20)	1818	63	50	4183	100	(90)	13755
	(32)	2273		70	5506		(110)	19323
	(50)	2830		(90)	6465		125	23540
	(70)	3794	80	(36)	4688	125	(50)	16546
50	(25)	2330		63	7454		(80)	23471
50	40	2759	80	80	8820	125	(110)	31587
	63	3614	80	100	10154		(125)	35337
	80	4688	100	(40)	7330		140	39303
63	(32)	3318		(70)	11102	160	125	58796

Type 'N' Cutters with right hand helix will be supplied as standard.
 Bracketed sizes are as per IS : 1831-1961 / IS : 6309-1971
 M.O.Q – For sizes
 upto 80 mm dia - 3 Nos. each
 100 mm dia and above - 2 Nos. each

HSS CONVEX CUTTERS					IS : 6323 – 1982				
Dia mm	Width mm	Radius mm	Bore mm	Price Each Rs.	Dia mm	Width mm	Radius mm	Bore mm	Price Each Rs.
50	3.2	1.6	16	2659	80	12.6	6.3	27	4382
50	4	2	16	2659	80	16	8	27	4809
63	5	25	22	3342	100	20	10	32	7381
63	6	3	22	3342	100	24	12	32	8143
63	6.3	3.15	22	3342	100	25	12.5	32	8611
63	8	4	22	3342	125	32	16	32	14234
63	10	5	22	3683	125	40	20	32	17151
80	12	6	27	4382					

Cutters radially machine turned relieved in Type 'N' will be supplied as standard
 M.O.Q – For all sizes – 2 Nos. each

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HSS CENTRE DRILLS									
TYPE 'A' IS : 6708 - 1977			TYPE 'B' IS : 6709 - 1977			BS 328 (PART 2) 1950			
Pilot	Body	Price	Pilot	Body	Price	Size	Pilot	Body	Price
Dia	Dia	Each	Dia	Dia	Each	BS	Dia	Dia	Each
mm	mm	Rs.	mm	mm	Rs.	No.	Inch	Inch	Rs.
1	3.15	147	1.6	6.3	301	BS 1	3/64	1/8	147
1.25	3.15	147	2	8	426	BS 2	1/16	3/16	147
1.6	4	147	2.5	10	543	BS 3	3/32	1/4	170
2	5	147	3.15	11.2	723	BS 4	1/8	5/16	264
2.5	6.3	170	4	14	968	BS 5	3/16	7/16	343
3.15	8	264	5	18	1384	BS 6	1/4	5/8	647
4	10	324	6.3	20	1629	BS 7	5/16	3/4	999
5	12.5	547	8	25	2108				
6.3	16	647							
8	20	999							
10.00	25	1287							
M.O.Q – For all sizes - 50 Nos.									

HSS DOUBLE ANGLE CUTTERS							
Dia mm	Width mm	Bore mm	Angle (Degrees)		Price Each Rs.		
50	12	16	12 × 55, 15 × 60, 65, 70, 75 & 80		2216		
63	18	22	12 × 55, 15 × 60, 65, 70, 75 & 80		3032		
50	14	16	20 × 90		2414		
63	20	22	20 × 90		3175		
50	16	16	25 × 100		2611		
63	22	22	25 × 100		3433		
80	32	22	15 × 65, 70, 75		4688		
100	36	27	15 × 70, 75, 80		7035		
Right Hand Cutters in Type 'H' will be supplied as standard M.O.Q – For all sizes Upto 63 mm dia – 4 Nos. each above 63 mm dia – 3 Nos. each							
Dia Inch	Width mm	Bore mm	Price Each Rs.	Dia mm	Width mm	Bore mm	Price Each Rs.
Angle in Degrees : 12 × 48, 53, 63, 68, 73				Angle in Degrees : 12 × 48, 53, 63, 68, 73			
2-3/4	5/8	1	2895	3	5/8	1-1/4	3612
	3/4	1	3491		3/4	1-1/4	3634
RH Cutters will be supplied as standard, M.O.Q : For all sizes – 3 Nos. each							

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HSS EQUAL ANGLE CUTTERS					IS : 6326 – 1996				
Dia mm	Width mm	Bore mm	Angle (Degrees)	Price Each Rs.	Dia mm	Width mm	Bore mm	Angle (Degrees)	Price Each Rs.
50	8	16	45	1950	80	12	27	45	2915
50	10	16	60	2037	80	18	27	60	3303
50	14	16	90	2296	80	22	27	90	3738
63	10	22	45	2374	100	18	32	45	4607
63	14	22	60	2629	100	25	32	60	5389
63	20	22	90	3039	100	32	32	90	6307
We can also manufacture and supply					IS : 6326 – 1971				
HSS EQUAL ANGLE CUTTERS TO OLD IS SPECIFICATION									
with the following dimension and prices :									
Dia mm	Width mm	Bore mm	Angle (Degrees)	Price Each Rs.	Dia mm	Width mm	Bore mm	Angle (Degrees)	Price Each Rs.
56	10	16	45	2216	80	16	22	45	3169
56	12	16	60	2316	80	20	22	60	3439
56	14	16	90	2496	80	22	22	90	3738
63	12	22	45	2496	100	18	27	45	4607
63	16	22	60	2759	100	25	27	60	5389
63	18	22	90	2895	100	28	27	90	5841
HSS EQUAL ANGLE CUTTERS				BS 122 (PART 1) 1953					
Dia mm	Width mm	Angle (Degrees)	Price Each Rs.	Dia mm	Width mm	Angle (Degrees)	Price Each Rs.		
2.3/4	5/16	30, 40	2496	3	5/16	30, 40	2759		
2.3/4	7/16	40	2611	3	7/16	30, 40	2895		
2.3/4	1/2	45, 60, 90	2611	3	1/2	45, 60, 90	2895		
2.3/4	5/8	60, 90	2895	3	5/8	60, 90	3169		
M.O.Q : For sizes – 3 Nos. each									

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HSS END MILLS PARALLEL SHANK				
HSS END MILLS TAPER SHANK (TANGED END)			BS : 122 (PART 1) 1953	
HSS SLOT DRILLS PARALLEL SHANK				
HSS SLOT DRILLS TAPER SHANK (TANGED END)				
Dia mm	Price Each Rs.			
	END MILLS		SLOT DRILLS	
	Parallel Shank	Taper Shank	Parallel Shank	Taper Shank
1/8	472	734	572	786
5/32	472	734	572	786
3/16	472	734	572	786
7/32	473	750	611	862
1/4	526	750	613	906
9/32	542	750	-	-
5/16	593	750	613	962
3/8	593	815	613	962
7/16	593	827	626	982
1/2	613	934	694	1097
9/16	758	1291	886	1375
5/8	886	1375	999	1428
11/16	993	1552	1129	1553
3/4	1078	1637	1229	1637
13/16	1193	1860	1432	2034
7/8	1354	2036	1432	2034
15/16	-	2211	-	-
1	1577	2379	1700	2422
1-1/8	2246	3317	2421	3540
1-1/4	2696	3898	2952	4245
1-3/8	3256	5170	3550	5500
1-1/2	3811	6179	4112	6414
1-5/8	4594	7184	5088	-
1-3/4	5858	8253	5532	-
1-7/8	6459	9409	6143	-
2	7073	10581	6735	-
2-1/16	8725	-	-	-
2-1/8	10338	14663	-	-
2-3/16	12431	-	-	-
2-1/4	13449	18733	-	-
2-5/16	14457	-	-	-
2-3/8	15435	20442	-	-
2-1/2	17404	23574	-	-

Contd

End Mills

1. Tanged TS End Mills for RH rotation with Left Helical

Hand Helical flutes will be supplied as standard.

2. PS End Mills for RH Cutting with Right Hand Helical flutes will be supplied as standard.

Parallel Shank End Mills

M.O.Q. For sizes

Upto 5/16" – 50 Nos. each

Above 5/16" to 7/8" – 35 Nos each

Above 1" to 1-1/4" – 15 Nos. each

Above 1-1/4" to 1-5/8" – 10 Nos. each

Above 1-5/8" to 2-1/4" – 5 Nos each

Above 2-1/4" – 4 Nos. each

Tapper Shank End Mills

M.O.Q. For sizes

Upto 5/8" – 25 Nos. each

Above 5/8" to 1" – 20 Nos each
Nos. each

Above 1" to 1-1/4" – 15 Nos. each

Above 1-1/4" to 1-3/4" – 10 Nos. each

Above 1-3/4" to 2" – 5 Nos. each

Above 2" – 4 Nos. each

Slot Drills

Slot Drills for RH rotation with RH

flutes will be supplied as

Parallel Shank Slot Drills

M.O.Q For sizes

Upto 1/4" – 50 Nos. each

Above 1/4" to 11/16" – 35 Nos. each

Above 11/16" to 1" – 25 Nos. each

Above 1" to 1-1/4" – 20 Nos each

Above 1-1/4" to 1-1/2" – 15 Nos each

Above 1-1/2" – 7 Nos. each

Taper Shank Slot Drills

M.O.Q. For Sizes

Upto 11/16" – 25 Nos. each

Above 11/16" to 1-1/4" – 20

Above 1-1/4" – 15 Nos. each

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HSS END MILLS PARALLEL SHANK		IS : 6353 – 1991		
HSS END MILLS TAPER SHANK (TANGED END)		IS : 6354 – 1971		
HSS SLOT DRILLS PARALLEL SHANK		IS : 6352 – 1991		
HSS SLOT DRILLS TAPER SHANK (TANGED END)		IS : 6388 – 1971		
Dia mm	Price Each (Rs.)			
	END MILLS		SLOT DRILLS	
	Parallel Shank	Taper shank	Parallel Shank	Taper Shank
3	472	785	572	875
4	472	785	572	875
5	472	785	572	875
6	526	785	613	875
7	593	785	613	875
8	593	785	613	962
9	593	850	613	962
10	593	850	636	982
11	593	934	636	982
12	613	934	694	1097
13	693	1291	-	-
14	758	1291	886	1375
15	886	1375	999	1428
16	886	1375	999	1428
17	969	1679	-	-
18	1078	1679	1229	1637
19	1078	1938	-	-
20	1193	1938	1229	1637
21	1338	2035	1432	2034
22	1354	2035	1432	2034
23	1467	2118	1700	2422
24	1467	2397	1700	2422
25	1577	2397	1700	2422
26	1636	2985	2421	3342
27	1925	3338	-	-
28	2246	3338	-	3540
29	2246	3672	-	-
30	2472	3672	2952	4245
31	-	3898	-	-
32	2696	3898	2952	4245
33	2986	4713	-	-
34	3256	5170	3550	5500
35	3256	5170	3550	5500
36	3550	5665	3811	6414

37	3825	6179	-	-
38	4077	6179	4112	6414
39	4325	7184	-	-
40	4594	7184	4399	7321
41	4594	7184	4976	-
42	5228	7898	4976	-
43	5228	7898	5532	-
44	-	8253	5532	-
45	5858	8875	5532	-
46	5858	9084	6143	-
47	6444	9409	6143	-
48	6444	9409	9879	-
49	6444	10581	11110	-
50	7089	10581	11110	-
51	7089	10581	-	-
52	8725	14826	-	-
53	8725	14826	-	-
54	10338	18733	-	-
55	12431	18733	-	-
56	12431	18733	-	-
57	14457	19661	-	-
58	14457	19661	-	-
59	14457	19661	-	-
60	15435	19661	-	-
61	15435	23574	-	-
62	15799	23574	-	-
63	16069	23574	-	-

End Mills

1. Tanged TS End Mills in Tool Type 'N' with LH Helical Flutes for RH cutting will be supplied as standard.
2. PS End Mills, Type 'N' RH Helical flutes for RH cutting will be supplied as standard.
3. TS End Mills with tapped end from 6 mm dia, can be manufactured and supplied as per IS : 6354 – 1991.

Parallel Shank End Mills

M.O.Q. For sizes

Upto 8mm	- 50 Nos. each
Above 8mm to 22mm	- 35 Nos. each
Above 22mm to 25mm	- 30 Nos. each
Above 25mm to 32mm	- 32 Nos. each
Above 32mm to 40mm	- 15 Nos. each
Above 40mm to 48mm	- 10 Nos. each
Above 48mm	- 5 Nos. each

Taper Shank End Mills

M.O.Q. For sizes

Upto 16mm	- 25 Nos. each
Above 16mm to 25mm	- 20 Nos. each
Above 25mm to 32mm	- 15 Nos. each
Above 32mm to 45mm	- 10 Nos. each
Above 45mm to 50mm	- 5 Nos. each
Above 50mm	- 4 Nos. each

Slot Drill

Slot Milling Cutter type 'A' Flat Face of short series with RH Helical flutes for RH cutting and tool type 'H' will be supplied as standard, unless otherwise specified. Prices and MOQ for standard series can be furnished on request.

T.S Slot Milling Cutters with tapped end from 6 mm dia can be manufactured and supplied as per IS : 6388 – 1991

Parallel Shank Slot Drills

M.O.Q. For sizes

Upto 6mm	- 50 Nos. each
Above 6mm to 18mm	- 35 Nos. each
Above 18mm to 25mm	- 25 Nos. each
Above 25mm to 32mm	- 20 Nos. each
Above 32mm to 38mm	- 15 Nos. each
Above 38mm to 50mm	- 7 Nos. each

Taper Shank Slot Drills

M.O.Q. For sizes

Upto 18mm	- 25 Nos. each
Above 18mm to 32mm	- 20 Nos. each
Above 32mm to 38mm	- 15 Nos. each
Above 38mm	- 10 Nos. each

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HSS SHELL END MILLS				IS : 6257 – 1982			
Dia mm	Length mm	Bore mm	Price each Rs.	Dia mm	Length mm	Bore mm	Price each Rs.
40	32	16	3439	100	50	32	12420
50	36	22	4183	125	56	40	20823
63	40	27	5506	160	63	50	39303
80	45	27	8135				

Type 'N' Cutters for RH rotation with RH cutting will be supplied as standard.
Upto 63 mm dia - 5 Nos. each 80 mm dia and above - 2 Nos. each

HSS SHELL END MILLS				BS : 122 (PART 1) 1953			
Dia Inch	Length Inch	Bore Inch	Price each Rs.	Dia Inch	Length Inch	Bore Inch	Price each Rs.
1.1/4	1	1/2	2366	3	1.3/4	1.1/4	7258
1.1/2	1.1/8	1/2	2895	3.1/2	1.7/8	1.1/4	9050
1.3/4	1.1/4	3/4	3439	4	2.1/4	1.1/2	13311
2	1.3/8	3/4	3909	4.1/2	2.1/4	1.1/2	15957
2.1/4	1.1/2	1	4715	5	2.1/4	1.1/2	20823
2.1/2	1.5/8	1	5483	5.1/2	2.1/4	2	24358
2.3/4	1.5/8	1	6234	6	2.1/4	2	28095

Cutters for RH rotation with RH Helical cutting will be supplied as standard.
M.O.Q. For sizes Upto 3" - 5 Nos. each
Above 3" - 3 Nos. each

HSS FACE CUTTERS				BS : 122 (PART 1) 1953			
Dia Inch	Length Inch	Bore Inch	Price each Rs.	Dia Inch	Length Inch	Bore Inch	Price each Rs.
1.3/4	1.1/4	3/4	2966	3	1.11/16	1.1/8	6183
2	1.1/4	3/4	3419	4	1.3/4	1.1/8	10342
2.1/2	1.1/4	3/4	4318	5	2	1.1/2	17397

Cutters for RH rotation with RH Helical cutting will be supplied as standard.
M.O.Q. For sizes Upto 3" - 5 Nos. each
Above 3" - 3 Nos. each

HSS HOLLOW MILLS					BS : 122 (PART 1) 1953			
Bore Dia Inch	O.S Dia Inch	Price Each Rs.	Bore Dia Inch	O.S Dia Inch	Price Each Rs.	Bore Dia Inch	O.S Dia Inch	Price Each Rs.
1/4	5/8	1572	7/16	1	2031	3/4	1.1/2	3002
9/32	3/4	1874	1/2	1	2031	13/16	1.1/2	3002
5/16	3/4	1874	9/16	1.1/4	2611	7/8	1.3/4	3749
11/32	3/4	1874	5/8	1.1/4	2611	15/16	1.3/4	3749
3/8	1	2031	11/16	1.1/2	3002	1	1.3/4	3749

M.O.Q. For sizes - 5 Nos. each

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HSS GROUND THREAD HAND TAPS M C P (NON-SERIAL) IS : 6175 – PART 2 &3 – 1992 (6H TOL)							
HSS GROUND THREAD MACHINE TAPS M C P IS : 6175 – PART 4 – 1991 (6H TOL)							
HSS GROUND THREAD NUT TAPS M C P IS : 6175 PART 5 – 1991 (6H TOL)							
Dia & Pitch mm	Price Each Rs.						
	Hand Tap	Short M/C Tap Spiral Flute	Hand Tap SPPT Type B	Machine Tap		M/C Tap Long Shank spiral Flute	Nut Tap
				Type A,C & D	Type B		
3 × 0.5	262	-	335	-	-	-	-
4 × 0.7	262	-	335	561	-	-	-
5 × 0.8	271	-	356	405	473	-	-
6 × 1.0	279	414	356	436	513	536	587
7 × 1.0	354	-	-	470	-	-	666
8 × 1.25	321	470	410	470	560	585	666
9 × 1.25	391	-	-	-	-	-	-
10 × 1.520	404	577	510	588	692	731	888
11 × 1.50	618	-	-	-	-	-	-
12 × 1.75	617	847	782	830	982	1056	1362
14 × 2.00	895	1288	1140	1202	1415	1599	1893
16 × 2.00	895	1288	1140	1202	1415	1599	1893
18 × 2.50	1325	1845	1676	1716	2027	2251	2841
20 × 2.50	1741	2460	2134	2129	2491	2669	3790
22 × 2.50	1808	2555	2287	2361	2781	3138	3844
24 × 3.00	2031	2770	2554	2636	3106	3389	4367
25 × 3.00	2546	-	3197	-	-	-	5220
27 × 3.00	3142	-	3863	4053	4785	-	6706
30 × 3.50	3509	-	4323	4461	5266	-	8283
33 × 3.50	4284	-	5261	5226	6326	-	9143
36 × 4.00	5947	-	7323	6834	-	-	11829
39 × 4.00	6983	-	8597	8232	-	-	14113
42 × 4.50	8154	-	10021	9400	-	-	16804
45 × 4.50	10963	-	13494	12602	-	-	20264
48 × 4.50	11961	-	14390	14170	-	-	23706
52 × 5.00	14675	-	18060	16405	-	-	-
56 × 5.50	20876	-	-	21104	-	-	-
60 × 5.50	22011	-	-	24911	-	-	-
64 × 6.00	23155	-	-	28109	-	-	-
68 × 6.00	28893	-	-	39160	-	-	-

M.O.Q For sizes Hand Taps

M3 & M4 – 100 Nos. each
M12 to M16 – 100 Nos. each
M35 to M39 – 25 Nos. each
M48 to M52 – 10 Nos. each
Above M64 – 3 Nos. each

M5 to M10 – 150 Nos. each
M18 to M22 – 45 Nos. each
M40 to M45 – 15 Nos. each
M56 to M60 – 5 Nos. each

M.O.Q. For sizes Nut Taps

Upto M10 – 50m Nos. each
M12 to M16 – 25 Nos. each
M18 to M39 – 20 Nos. each
Above M42 – 10 Nos. each

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HSS GROUND THREAD HAND TAPS M F P (NON-SERIAL) IS: 6175 – PART 2 & 3- 1992 (6H TOL)						
HSS GROUND THREAD MACHINE TAPS M F P IS: 6175 – PART 4 – 1991 (6H TOL)						
HSS GROUND THREAD NUT TAPS M F P IS: 6175 PART 5 – 1991 (6H TOL)						
Dia & Pitch mm	Price Each Rs.					
	Hand Tap	Short M/C Tap Spiral Flute	Hand Tap SPPT Type B	Machine Tap		Nut Tap
				Type A, C & D	Type B	
3 × 0.35	424	-	508	-	-	-
3.5 × 0.35	424	-	508	-	-	-
4 × 0.5	374	-	508	-	-	-
5 × 0.5	367	-	495	497	-	-
6 × 0.75	373	495	495	497	592	647
7 × 0.75	435	-	579	564	672	837
8 × 0.75	430	-	563	536	637	759
8 × 1.0	391	560	519	536	637	759
9 × 0.75	478	-	642	738	920	-
9 × 1.0	478	-	642	738	920	459
10 × 0.75	540	-	739	-	-	-
10 × 1.0	454	637	589	620	738	1000
10 × 1.25	454	637	589	660	780	1000
11 × 1.0	756	-	1045	960	1112	-
12 × 1.0	719	-	913	805	-	1570
12 × 1.25	719	964	913	896	1060	1570
12 × 1.5	719	964	913	896	1060	1570
14 × 1.0	927	-	1174	1212	1436	2341
14 × 1.25	952	1352	1202	1202	1415	2341
14 × 1.5	895	1288	1140	1202	1415	2341
15 × 1.0	1089	-	-	1288	1508	-
15 × 1.5	927	-	-	1202	1403	-
16 × 1.0	927	-	1174	1288	1508	2341
16 × 1.5	895	1288	1140	1202	1415	2341
18 × 1.0	1649	-	2093	2061	2476	3251
18 × 1.5	1539	2060	1911	1975	2328	3251
18 × 2.0	1539	2060	2093	1975	2328	3251
20 × 1.0	2041	-	2589	2574	3138	-
20 × 1.5	1911	2632	2415	2574	3042	4166
20 × 2.0	1911	2632	2589	2574	3042	4166
22 × 1.0	2310	-	2835	2574	3306	-
22 × 1.5	2076	2824	2630	2574	3148	4424
22 × 2.0	2076	2824	2835	2574	3148	4424
24 × 1.0	2351	-	3079	2982	3685	-
24 × 1.5	2351	3128	2875	2982	3513	5260
24 × 2.0	2351	3128	3079	2982	3513	5260

25 × 1.5	2599	-	3371	3882	4582	5914
25 × 2.0	2599	-	-	3882	4582	-
26 × 1.5	2613	-	-	3079	4521	-
26 × 2.0	2613	-	-	3831	4521	-
27 × 1.5	3489	-	4296	4582	5407	7455
27 × 2.0	3489	-	4296	4582	5407	-
28 × 1.5	3489	-	-	4950	5808	9284
28 × 2.0	3489	-	-	4950	5808	-
30 × 1.0	3936	-	-	5303	6236	-
30 × 1.5	3936	-	4835	5155	6082	9284
30 × 2.0	3936	-	4835	5155	6082	9284
30 × 3.0	3936	-	4835	5155	6082	-
32 × 1.5	4143	-	-	5698	6801	-
32 × 2.0	4143	-	-	5698	6801	-
33 × 1.5	4798	-	-	6236	7399	10299
33 × 2.0	4798	-	-	6236	7399	10299
33 × 3.0	4798	-	-	6236	7399	-
35 × 1.5	6652	-	-	8666	-	-
36 × 1.5	6652	-	-	8666	-	-
36 × 2.0	6652	-	-	8666	-	-
36 × 3.0	6652	-	-	8666	-	-
39 × 1.5	8306	-	-	10528	-	-
39 × 2.0	8306	-	-	10528	-	-
39 × 3.0	8306	-	-	10528	-	-
40 × 1.5	8392	-	-	11333	-	-
40 × 2.0	8802	-	-	11333	-	-
40 × 3.0	9206	-	-	11333	-	-
42 × 1.5	9206	-	-	11954	-	-
42 × 2.0	9206	-	-	11954	-	-
42 × 3.0	9206	-	-	11954	-	-
42 × 4.0	9206	-	-	11954	-	-
45 × 1.5	12768	-	-	16677	-	-
45 × 2.0	12768	-	-	16677	-	-
45 × 3.0	12768	-	-	16677	-	-
45 × 4.0	12768	-	-	16677	-	-
48 × 1.5	13303	-	-	17280	-	-
48 × 2.0	13303	-	-	17280	-	-
48 × 3.0	13303	-	-	17280	-	-
48 × 4.0	13303	-	-	17280	-	-
50 × 1.5	14666	-	-	20114	-	-
50 × 2.0	14666	-	-	20114	-	-
50 × 3.0	14666	-	-	20114	-	-
52 × 1.5	16527	-	-	21474	-	-
52 × 2.0	16527	-	-	21474	-	-
52 × 3.0	16527	-	-	21474	-	-
52 × 4.0	16527	-	-	21474	-	-

M.O.Q. For sizes Hand Taps

M3 & M4 – 100 Nos. each
M18 to M22 – 100 Nos. each
M35 to M39 – 25 Nos. each
Above M48 – 10 Nos. each

M5 to M10 – 150 Nos. each
M24 to M33 – 45 Nos. each
M40 to M45 – 15 Nos. each

M.O.Q11. For sizes Nut Taps

Upto M10 – 50 Nos. each
M12 to M16 – 25 Nos. each
M18 – 20 Nos each

Trade Combine

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Addison Price list no. MC 38 w.e.f. 6th April 2011

HSS GROUND THREAD HAND TAPS			BS: 949 – 1951	
BSP (PARALLEL)			BS: (PART 3) – 1982	
BSP (TAPER) (RC-SERIES)			BS: 949 – 1969	
NPT			BS: 949 – 1951	
BS CONDUIT (ZONE – 3)				
Dia Inch	Price Each Rs.			
	BSP (P)	BSPT	NPT	BS CON
1/8	427	540	563	-
1/4	665	974	1024	-
3/8	977	1305	1362	-
1/2	1426	1895	1895	846
5/8	1618	-	-	1290
3/4	2230	2961	3091	1656
7/8	2770	-	-	-
1	3521	4603	4825	2574
1.1/4	5285	6586	6903	3742
1.1/2	6586	8167	8548	5981
1.3/4	10106	-	-	-
2	11830	14743	15442	10103
2.1/4	20460	-	-	-
2.1/2	29320	43280	45334	-
2.3/4	32952	-	-	-
3	37147	56413	59102	-
3.1/2	48811	74152	77651	-
4	61420	93206	97638	-
BSP (P), BSPT & NPT : A set consist of 2 Taps (Taper & Bottoming)				
BS CON : A set consists of 3 Taps (Taper, Second & Bottoming)				
M.O.Q. – For Sizes				
1/8" & 3/8" – 100 Nos. each / 1/2" & 5/8" – 50 Nos. each / 3/4", 7/8 & 1" – 25 Nos. each				
1-1/4" – 20 Nos. each / 2" – 10 Nos. each / 2" & above – 5 Nos. each				
Note: We can also supply BSP (Parallel) Taps to new BS: 949 PART 3-1982 (G/RP Series) at the same rates and M.O.Q. as given above for all sizes.				
LPG CYLINDER TAPS 3/4" – 14 NGT non – interrupted 4 flutes can be supplied at Rs.2889 each.				

HSS GROUND THREAD HAND TAPS BSCY			BS: 949 – 1951		
Size Inch	TPI	Price Each Rs.	Size Inch	TPI	Price Each Rs.
1/4	26	336	9/16	26	1253
5/16	26	408	9/16	26 LH	1253
3/8	26	523	1	24	2425
7/16	26	670	1.37	24	5084
1/2	26	820	1.37	24 LH	5084
A set consists of 3 Taps – Taper, Second & Bottoming.					
M.O.Q. – For sizes					
Upto 9/16" – 100 Nos. each					
1" – 25 Nos. each					
1.370" – 15 Nos. each					

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HSS GROUND THREAD HAND TAPS BSW, BSF, UNC, UNF FORM					BS: 949 (PART 2) 1979 CLASS 2 TOL
Dia Inch	M.O.Q.				Price Each Rs.
	BSW	BSF	UNC	UNF	
3/16	150	150	150	150	271
1/4	150	150	150	150	279
5/16	100	100	100	100	321
3/8	100	100	100	100	384
7/16	100	100	100	100	494
1/2	100	100	100	100	624
9/16	100	100	100	100	905
5/8	100	100	100	100	905
11/16	35	35	35	35	1346
3/4	35	35	35	35	1346
13/16	35	35	35	35	1589
7/8	35	35	35	35	1827
1	20	20	20	20	2351
1.1/8	20	20	20	20	3189
1.1/4	20	20	20	20	3842
1.3/8	20	20	20	20	4958
1.1/2	20	20	20	20	5947
1.5/8	10	10	10	10	6972
1.3/4	10	10	10	10	8155
2	10	10	10	10	11691
2.1/4	5	5	5	5	17472
2.1/2	5	5	5	5	22931
2.3/4	3	3	3	3	28615
3	3	3	3	3	38402

Hand Tap consist of I, II & III Taps (Taper, Second & Bottoming)
Range of UNF Taps – Upto 1.1/2" dia only
*3/16" size UNC/UNF not covered in standard/manufacturing range.

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HSS GROUND THREAD NUT TAPS BSW, BSF, UNC, UNF FORM				BS: 949 – 1969 ZONE – 3 TOL	
Size Inch	Price each Rs.	Size Inch	Price each Rs.	Size Inch	Price each Rs.
1/4	587	5/8	1893	1.1/4	8354
5/16	666	11/16	2395	1.3/8	10038
3/8	816	3/4	2841	1.1/2	12043
7/16	1094	7/8	3844	1.3/4	16934
1/2	1362	1	5009	2	23915
9/16	1893	1.1/8	6755		

Range of UNF Nut Taps – Upto 1-1/2" dia only.
M.O.Q. – For sizes
Upto 7/16" – 50 Nos. each
Over 1/2" – 25 Nos. each
Over 7/8" – 20 Nos. each
Over 1-3/4" – 10 Nos. each

HSS HELICAL CYLINDRICAL CUTTERS				BS : 122 (PART 1) 1953			
Length Inch	Price Each Rs. Diameter			Length Inch	Price Each Rs. Diameter		
	3"	4"	5"		3"	4"	5"
2	8273	12148	20262	5	20349	29938	41294
3	10474	16252	27294	6	25803	35229	48414
4	14084	20696	34350				

Cutters with left hand helix will be supplied as standard
M.O.Q – For sizes
Upto 2 inch length - 3 Nos. each 3 inch length and above - 2 Nos. each

HSS HOLE MILLS (FINISHING) GUIDED – TYPE B				IS : 5989 - 1998	
Size mm	Price Each Rs.	Size mm	Price Each Rs.	Size mm	Price Each Rs.
6	1631	18	3845	30	8477
8	1690	20	4192	32	9841
10	1981	22	4792	34	13301
12	2240	24	6171	35	13301
13	2819	25	6654	36	14209
14	2819	26	7479	38	15193
15	2961	27	7479	40	17513
16	2961	28	8155	42	19507

M.O.Q. For sizes
Upto 8 mm – 25 Nos. each
Over 8 mm to 18.0 mm – 35 Nos. each
Over 18.0 mm to 32 mm – 25 Nos. each
Over 32 mm to 42 mm – 15 Nos. each

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Addison Price list no. MC 38 w.e.f. 6th April 2011

HSS HOLE MILLS (ROUGHING) GUIDED – TYPE B				IS : 5989 - 1998	
Size mm	Price Each Rs.	Size mm	Price Each Rs.	Size mm	Price Each Rs.
5.9	1524	17.8	3845	29.7	8477
7.9	1569	19.8	4192	31.7	9841
9.9	1981	21.7	4792	33.7	13301
11.8	2141	23.7	6171	34.7	13301
12.8	2699	24.7	6654	35.7	14209
13.8	2699	25.7	7479	37.7	15193
14.8	2961	26.7	7479	39.7	17513
15.8	2961	27.7	8155	41.6	19507
M.O.Q. For sizes Upto 8 mm – 25 Nos. each Over 8 mm to 18.0 mm – 35 Nos. each Over 18.0 mm to 32 mm – 25 Nos. each Over 32 mm to 42 mm – 15 Nos. each					

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Addison Price list no. MC 38 w.e.f. 6th April 2011

HSS HAND REAMERS		mm Sizes		Inch Sizes	
HSS MACHINE REAMERS WITH TAPER SHANK		IS : 5444 – 1978		BS 328 (PART	
4) 1983					
HSS CHUCKING REAMERS WITH PARALLEL SHANK		IS : 5445 – 1978			
HSS CHUCKING REAMERS WITH TAPER SHANK		IS : 5446 – 1978			
		IS : 5447 – 1978			
Dia		Price Each Rs.			
		Reamers		Chucking Reamers	
mm	Inch	Hand	Machine	Parallel Shank	Taper Shank
3.00		767	767	767	767
(3.17)	1/8	767	767	767	767
(3.97)	5/32	767	767	767	767
4.00		767	767	767	767
(4.76)	3/16	767	767	767	767
5.00		767	767	767	767
(5.56)	7/32	767	767	767	767
6.00		767	767	767	767
(6.35)	1/4	892	892	892	892
7.00		892	892	892	892
(7.14)	9/32	894	894	894	894
(7.94)	5/16	1014	1014	1014	1014
8.00		1014	1014	1014	1014
(8.73)	11/32	1057	1057	1057	1057
9.00		1057	1057	1057	1057
(9.52)	3/8	1152	1152	1152	1152
10.00		1277	1277	1277	1277
(10.32)	13/32	1277	1277	1277	1277
11.00		1434	1434	1434	1434
(11.11)	7/16	1434	1434	1434	1434
(11.91)	15/32	1491	1491	1491	1491
12.00		1491	1491	1491	1491
(12.70)	1/2	1547	1547	1547	1547
13.00		1883	1883	1883	1883
(13.49)	17/32	1883	1883	1883	1883
14.00		1883	1883	1883	1883
(14.29)	9/16	1883	1883	1883	1883
15.00		1895	1895	1895	1895
(15.08)	19/32	1895	1895	1895	1895
(15.87)	5/8	1895	1895	1895	1895
16.00		1895	1895	1895	1895
(16.67)	21/32	2182	2182	-	2182
17.00		2182	2182	-	2182
(17.46)	11/16	2182	2182	-	2182
18.00		2336	2336	-	2336
(18.26)	23/32	2484	2484	-	2484
19.00		2484	2484	-	2484
19.05	3/4	2484	2484	-	2484
20.00		2768	2768	-	2768
(20.64)	13/16	2819	2819	-	2819

21.00		3133	3133	-	3133
22.00		3133	3133	-	3133
(22.22)	7/8	3133	3133	-	3133
23.00		3657	3657	-	3657
(23.81)	15/16	4052	4052	-	4052
24.00		4052	4052	-	4052
25.00		4061	4061	-	4061
(25.40)	1	4135	4135	-	4135
26.00		5018	5018	-	5018
(26.99)	1.1/16	5739	5739	-	5739
27.00		5739	5739	-	5739
28.00		5739	5739	-	5739
(28.57)	1.1/8	5739	5739	-	5739
29.00		6088	6088	-	6088
30.00		6569	6569	-	6569
(30.16)	1-3/16	6569	6569	-	6569
31.00		7254	7254	-	7254
(31.75)	1.1/4	7254	7254	-	7254
32.00		7254	7254	-	7254
33.00		8238	8238	-	8238
(33.34)	1.5/16	8238	8238	-	8238
34.00		9255	9255	-	9255
(34.92)	1.3/8	10127	10127	-	10127
35.00		10127	10127	-	10127
36.00		10127	10127	-	10127
(36.51)	1.7/16	10201	10201	-	10201
37.00		11116	11116	-	11116
38.00		11116	11116	-	11116
(38.10)	1.1/2	11116	11116	-	11116
39.00		12284	12284	-	12284
(39.69)	1.9/16	13427	13427	-	13427
40.00		13427	13427	-	13427
41.00		13542	13542	-	13542
(41.27)	1.5/8	13542	13542	-	13542
42.00		15959	15959	-	15959
(42.86)	1.11/16	15959	15959	-	15959
43.00		15959	15959	-	15959
44.00		15959	15959	-	15959
(44.45)	1.3/4	15959	15959	-	15959
45.00		18701	18701	-	18701
46.00		18701	18701	-	18701
47.00		20192	20192	-	20192
(47.62)	1.7/8	21687	21687	-	21687
48.00		21687	21687	-	21687
49.00		21687	21687	-	21687
(49.21)	1.15/16	21687	21687	-	21687
50.00		21687	21687	-	21687
(50.80)	2	21687	21687	-	21687
51.00		21687	21687	-	
52.00		25850	25850	-	
(52.39)	2.1/16	25850	25850	-	-
53.00		25850	25850	-	-
(53.97)	2.1/8	25850	25850	-	-
54.00		25850	25850	-	-
55.00		30018	30018	-	-
(55.56)	2.3/16	30018	30018	-	-

56.00		30018	30018	-	-
57.00		30018	30018	-	-
(57.15)	2.1/4	30018	30018	-	-
58.00		32117	32117	-	-
(58.74)	2.5/16	32117	32117	-	-
59.00		32117	32117	-	-
60.00		38106	38106	-	-
(60.32)	2.3/8	38106	38106	-	-
61.00		38106	38106	-	-
(61.91)	2-7/16	38106	38106	-	-
62.00		38106	38106	-	-
63.00		38106	38106	-	-
(63.50)	2.1/2	38106	38106	-	-
64.00		38106	38106	-	-
65.00		-	46007	-	-
(65.09)	2.9/16	46007	46007	-	-
66.00			47559	-	-
(66.67)	2.5/8	47559	47559	-	-
67.00		-	47559	-	-
68.00		-	50984	-	-
(68.26)	2.11/16	50984	50984	-	-
69.00		-	50984	-	-
(69.85)	2.3/4	50984	50984	-	-
70.00		-	50984	-	-
71.00		-	50984	-	-
(71.44)	2.13/16	53568	53568	-	-
72.00		-	62284	-	-
73.00		-	62284	-	-
(73.02)	2.7/8	62284	62284	-	-
74.00			62284	-	-
(74.61)	2.15/16	62284	62284	-	-
75.00		-	65405	-	-
76.00		-	65405	-	-
(76.20)	3	65405	65405	-	-
M.O.Q.	- For sizes -	Upto 12.0 mm (1/2")		– 25 Nos. each	
Machine Reamers	-	13.0 to 18.0 mm (17/32" to 11/16")		– 20 Nos. each	
Chucking Reamers	-	19.0 to 25 mm (23/32" to 1")		– 15 Nos. each	
		26.0 to 30 mm (1-1/16" to 1-3/16")		– 10 Nos. each	
		31.0 to 40 mm (1.1/4" to 1.1/2")		– 5 Nos. each	
		41.0 to 63 mm (1.9/16" to 2.1/2)		– 3 Nos. each	
		64.0 to 76.0 mm (2.9/16" to 3")		– 2 Nos. each	

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HSS INVOLUTE GEAR CUTTERS						
14.1/2 & 20 DEG PA						
BS : 2518 – 1954						
Module mm	Price Each Rs.					
	22 mm Bore	1" Bore	27 mm Bore	32 mm Bore	40 mm Bore	50 mm Bore
0.5	-	1788	-	-	-	-
0.75	-	1788	-	-	-	-
1	1788	1788	-	-	-	-
1.25	1878	-	-	-	-	-
1.5	2053	2053	-	-	-	-
1.75	2053	-	2304	2616	-	-
2	-	2304	2304	2616	-	-
2.25	-	2304	2304	2616	-	-
2.5	-	2539	2539	2958	-	-
2.75	-	2539	2539	2958	-	-
3	-	2743	2743	3466	-	-
3.25	-	-	2884	3649	-	-
3.5	-	3032	3032	3717	-	-
3.75	-	-	3426	4061	-	-
4	-	3426	3426	3849	-	-
4.5	-	-	4101	5092	-	-
5	-	4307	4307	5171	-	-
5.5	-	-	5171	5764	-	-
6	-	-	6459	6557	-	-
6.5	-	-	7383	7799	-	-
7	-	-	-	8203	-	-
8	-	-	-	9463	-	-
9	-	-	-	14531	14531	16564
10	-	-	-	15889	16470	17821
11	-	-	-	17245	18950	19867
12	-	-	-	18349	19867	20930
14	-	-	-	23109	23563	25922
16	-	-	-	-	-	32460

**M.O.Q – For sizes Upto 5 mm module – 3 Nos. each
Above 5 mm module – 2 Nos. each**

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HSS INVOLUTE GEAR CUTTERS					BS : 2518 – 1954				
14.1/2 & 20 DEG PA									
D.P No.	Price Each Rs.				D.P No.	Price Each Rs.			
	Bore in Inch					Bore in Inch			
	2	1.1/2	1.1/4	1		2	1.1/2	1.1/4	1
1.5	32460	-	-	-	11	-	-	2616	2304
1.75	25921	25921	23440	-	12	-	-	2616	2304
2	20930	19867	18349	-	13	-	-	-	2270
2.25	19867	18950	17245	-	14	-	-	-	2053
2.5	17822	16470	15889	-	15	-	-	-	2053
2.75	16564	14531	14531	-	16	-	-	-	2053
3	-	-	9463	-	18	-	-	-	1879
4	-	-	6557	6459	20	-	-	-	1879
5	-	-	5171	4307	22	-	-	-	1788
6	-	-	3847	3426	24	-	-	-	1788
7	-	-	3717	3032	26	-	-	-	1788
8	-	-	3467	2743	28	-	-	-	1788
9	-	-	2958	2539	30	-	-	-	1788
10	-	-	2903	2515					
M.O.Q – For sizes									
Upto 3DP - 2 Nos. each									
Above 3 DP – 3 Nos. each									

RECOMMENDED STANDARD BORES IN MM					
Dia	Bore	Dia	Bore	Dia	Bore
50	16	100	32	160	40
63	22	125	32	200	40
80	27				
M.O.Q : For sizes					
Upto 63 mm dia - 4 Nos. each					
63 mm dia to 125 mm dia - 2 Nos. each					
160 mm and above - 2 Nos. each					

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HSS KEYWAY MILLING CUTTERS						IS : 6355 - 1982		
Dia mm	Width mm	Price Each Rs.	Dia mm	Width mm	Price Each Rs.	Dia mm	Width mm	Price Each Rs.
50	5	1934	100	6	3738		12	10872
	6	2092		8	4013		14	11584
	8	2219		10	4369		16	12403
	10	2316		12	4760	160	18	13200
63	5	2269	100	14	5119		20	14084
63	6	2269		16	5510		22	14997
	8	2374		18	5830		25	16281
	10	2611		20	5959		28	17191
	12	2836		22	6655	160	32	19454
	14	3002	100	25	7109	200	12	15988
63	16	3225	125	8	5730		14	16892
	18	3467		10	6288		16	17964
80	5	3175		12	6836		18	19229
	6	3175		14	7535	200	20	20584
	8	3383	125	16	8035		22	22118
80	10	3612		18	8707		25	23846
	12	4044		20	9220		28	25841
	14	4369		22	9822		32	28764
	16	4643		25	10752	200	36	31683
	18	4905	125	28	11865		40	34691
80	20	5214	160	10	10327			
Cutters will be radially turned with staggered teeth and without corner radius. Type 'H' cutters will be supplied as standard.								

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HSS MACHINE BRIDGE REAMERS			IS : 5919 – 1978		
Dia mm	Price Each Rs.	Dia mm	Price Each Rs.	Dia mm	Price Each Rs.
6.4	1333	17.5	3556	28	7055
7.4	1333	18	3993	29	7616
8.4	1561	19	3993	30	7616
9.4	1761	20	4388	31	8388
10	1949	21	4876	32	8388
11	1949	21.5	4876	33	9025
11.5	2278	22	4876	34	9682
12	2278	23	5317	35	9682
13	2484	23.5	5317	36	10332
13.5	2484	24	5783	37	11015
14	2484	25	5783	40	17513
15	2882	26	6517	43	20727
17	3556	27	6517	49	28192

RH Cutting with LH Helical Flutes will be supplied as standard.
M.O.Q. For sizes
Upto 12 mm – 25 Nos. each
13 mm to 19 mm – 15 Nos. each
20 mm to 30 mm – 10 Nos. each
31 mm to 37 mm – 5 Nos. each
40 mm to 49 mm – 3 Nos. each

HSS MACHINE BRIDGE REAMERS			BS : 328 (PART 4) 1983		
Dia Inch	Price Each Rs.	Dia Inch	Price Each Rs.	Dia Inch	Price Each Rs.
1/4	1303	11/16 MT3	3556	1.3/16	7310
5/16	1452	3/4	3993	1.1/4 MT3	8155
3/8	1658	13/16	4240	1.1/4 MT4	8388
7/16	1949	7/8	4876	1.5/15	8633
1/2	2108	15/16	5317	1.3/8	9255
9/16	2484	1	5783	1.7/16	9892
5/8	2882	1.1/16	6292	1.1/2	11015
11/16 MT2	2899	1.1/8	6759		

RH Cutting with LH Helical Flutes will be supplied as standard.
M.O.Q. For sizes
Upto 1/2" – 25 Nos. each
9/16" to 3/4" – 15 Nos. each
13/16" to 1-3/16" – 10 Nos. each
1.1/4" & above – 5 Nos. each

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HSS MACHINE JIG REAMERS			IS : 11002 – 1984		
Dia mm	Price Each Rs.	Dia mm	Price Each Rs.	Dia mm	Price Each Rs.
6	1248	21	3993	36	12373
7	1326	22	3993	37	13229
8	1326	23	3993	38	13229
9	1437	24	5142	39	13229
10	1639	25	5572	40	15206
11	1639	26	6229	41	15206
12	1879	27	6229	42	16989
13	2232	28	6795	43	16989
14	2232	29	7367	44	18666
15	2455	30	7367	45	20270
16	2455	31	8528	46	20270
17	2834	32	8528	47	22100
18	3174	33	10015	48	24034
19	3174	34	11532	49	24034
20	3461	35	11532	50	26720

RH Cutting LH Helical Flutes will be supplied as standard.

M.O.Q. For sizes
 Upto 16 mm – 20 Nos. each
 17 mm to 23 mm – 15 Nos. each
 24 mm to 28 mm – 10 Nos. each
 29 mm to 41 mm – 5 Nos. each
 42 mm to 50 mm – 3 Nos. each

HSS MACHINE JIG REAMERS			IS : 122 (PART 2) 1964		
Dia Inch	Price Each Rs.	Dia Inch	Price Each Rs.	Dia Inch	Price Each Rs.
1/4	1248	5/8	2336	1.1/4	8205
9/32	1326	11/16	2768	1.5/16	9614
5/16	1326	3/4	3058	1.3/8	10717
11/32	1390	13/16	3353	1.7/16	11900
3/8	1390	7/8	3845	1.1/2	12728
13/32	1612	15/16	4924	1.5/8	13085
7/16	1612	1	5345	1.3/4	17600
15/32	1742	1.1/16	5996	1.7/8	21216
1/2	1782	1.1/8	6517	2	25710
9/16	2167	1.3/16	7097		

RH Cutters with LH Helical Flutes will be supplied as standard.

M.O.Q. For sizes
 Upto 11/16" – 20 Nos. each
 3/4" to 1" – 15 Nos. each
 1.1/16" – 1.1/4" Nos. each
 1.5/16 to 1.5/8" – 5 Nos. each
 1.3/4" to 2" – 3 Nos. each

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HSS HIGH POWER CYLINDRICAL CUTTERS		BS : 122 (PART 1) 1953			
Length Inch	Price Each Rs. Diameter				
	2-1/2"	3"	3-1/2"	4"	4.1/2"
1	2965	3738	4144	5239	7554
2	4391	5754	6908	9172	12686
3	5841	7816	9647	13094	17919
4	7277	9936	12420	16688	23471
5	8774	13971	18264	23172	28896
6	10269	17793	21734	27089	34341
7	11716	20758	25247	32296	40211
8	13718	23712	28761	36786	45312

Cutters with left hand helix will be supplied as standard
M.O.Q – For sizes
For length 1" & 2 - 3 Nos. each
For length 3" & above - 2 Nos. each

HSS PARALLEL SHANK TWIST DRILLS EXTRA LONG								
Size		Price each Rs.						
		Overall Length in millimeter						
mm	Inch	150	175	200	225	250	300	350
3	1/8	645	788	892	1062	1252	1562	-
3.5		628	731	941	1169	1406	1795	-
4	5/32	628	731	941	1169	1406	1795	2475
4.5		644	788	941	1169	1406	1848	2475
5	3/16	644	821	1019	1251	1478	1958	2597
5.5	7/32	704	878	1089	1333	1572	2080	2706
6		704	915	1121	1357	1628	2130	2808
6.5	1/4	-	-	1146	-	1658	2232	2808
7		-	-	1272	-	1823	2522	3154
7.5	9/32	-	-	1296	-	1938	2570	3154
8	5/16	-	-	1360	-	2020	2632	3228
8.5	11/32	-	-	1404	-	2062	2681	3446
9		-	-	1404	-	2062	2681	3446
9.5	3/8	-	-	1478	-	2074	2740	3557
10		-	-	1538	-	2131	2862	3717
10.5	13/32	-	-	1590	-	2276	2969	3909
11	7/16	-	-	-	-	2355	3059	4033
11.5		-	-	-	-	2355	3059	4033
12	15/32	-	-	-	-	2472	3245	4138
12.5	1/2	-	-	-	-	2549	3350	4413

Other details will be maintained as per IS : 7823 – 1983
M.O.Q – For sizes :
Upto 5 mm - 50 Nos. each
Above 5 mm - 35 Nos. each

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Addison Price list no. MC 38 w.e.f. 6th April 2011

HSS PARALLEL SHANK TWIST DRILL JOBBER SERIES.						
Size		Price Per 10 Nos. Rs.	Size		Price Per 10 Nos. Rs.	Price Per 10 Nos. Rs.
mm Inch WG /LG	mm WG/LG		Inch	mm WG/LG		
1.0	277	(2.87)	327	(5.06)	967	
		33		8		
60 (1.02)	277	2.90	327	5.10	967	
59 (1.04)	277	(2.95)	327	(5.11)	967	
		32		7		
58 (1.07)	277	3.00	327	(5.16)	967	
				13/64		
57 (1.09)	277	(3.05)	389	(5.18)	967	
		31		6		
1.10	277	3.10	389	5.20	967	
(1.18)	277	(3.17)	389	(5.22)	1045	
56		1/8		5		
(1.19)	277	3.20	403	5.30	1045	
3/64						
1.20	277	3.26	403	(5.31)	1045	
		30		4		
1.30	277	3.30	403	5.40	1045	
(1.32)	277	3.40	403	(5.41)	1045	
55				3		
1.40	277	(3.45)	403	5.50	1045	
54		29				
1.50	277	3.50	403	(5.56)	1045	
				7/32		
(1.51)	277	(3.57)	403	5.60	1045	
53		28				
(1.59)	277	(3.57)	403	(5.61)	1174	
1/16		9/64		2		
1.60	277	3.60	560	5.70	1174	
(1.61)	297	(3.66)	560	(5.79)	1174	
52		27		1		
1.70	297	3.70	560	5.80	1174	
(1.70)	297	(3.73)	560	5.90	1174	
51		26				
(1.78)	297	(3.80)	560	(5.94)	1174	
50		25		A		
1.80	297	3.80	560	(5.95)	1174	
				15/64		

49	(1.85)	297	(3.86)	560	6.00	1174
	1.90	297	3.90	560	(6.04)	1278
					B	
48	(1.93)	297	(3.91)	560	6.10	1278
			23			
5/64	(1.98)	297	(3.97)	5/32	560	(6.15)
					C	
47	(1.99)	297	(3.99)	560	6.20	1278
			22			
	2.00	297	4.00	560	(6.25)	1278
					D	
46	(2.06)	297	(4.04)	679	6.30	1278
			21			
45	(2.08)	297	(4.09)	679	(6.35)	1278
			20		¼	E
	2.10	297	4.10	679	6.40	1278
44	(2.18)	297	4.20	679	6.50	1630
	2.20	297	(4.22)	679	(6.53)	1630
			19		F	
43	(2.26)	297	4.30	679	6.60	1630
	2.30	297	(4.30)	679	(6.63)	1630
			18		G	
42	(2.37)	297	(4.37)	679	6.70	1630
			11/64			
3/32	(2.38)	297	(4.39)	679	(6.75)	1630
			17		17/64	
	2.40	297	4.40	679	(6.75)	1630
					H	
41	(2.44)	297	(4.50)	890	6.80	1630
			16			
40	(2.49)	297	4.50	890	6.90	1785
	2.50	297	(4.57)	890	(6.90)	1785
			15		I	
39	(2.53)	297	4.60	890	7.00	1785
38	(2.58)	297	(4.62)	890	(7.03)	1785
			14		J	
	2.60	297	4.70	890	7.10	1785
			13			
37	(2.64)	297	(4.76)	890	(7.14)	1785
			3/16		K	
	2.70	297	4.80	890	(7.14)	1785
			12		9/32	
36	(2.71)	297	(4.85)	967	7.20	1785
			11			
7/64	(2.78)	297	4.90	967	7.30	1885
	(2.79)	327	(4.92)	967	(7.37)	1885

35		10		L	
2.80	327	(4.98)		7.40	1885
(2.82)	327	9	5.00	967	(7.49)
34				M	1885
7.50	1885	10.20	3783	13.7	8093
(7.54)	2039	(10.26)	4100	13.8	8093
19/64		Y			
7.60	2039	10.30	4100	(13.89)	8782
(7.67)	2039	(10.30)	4100	13.9	8782
N		13/32			
7.70	2039	10.40	4100	14.00	8782
7.80	2039	(10.49)	4100	14.25	8782
		Z			
7.90	2039	10.50	4100	(14.29)	9213
(7.94)	2239	10.60	4100	14.50	9213
5/16				9/16	
8.00	2239	10.70	4341	(14.68)	9929
(8.03)	2279	(10.72)	4341	14.75	9929
O		27/64			
8.10	2279	10.80	4341	15.00	9929
8.20	2279	10.90	4341	(15.08)	9929
(8.20)	2279	11.00	4341	15.25	9929
P					
8.30	2713	11.10	4845	(15.48)	10756
(8.33)	2713	(11.11)	7/16	4845	15.5
21/64					
8.40	2713	11.20	4845	15.75	10756
(8.43)	2713	11.30	4845	(15.87)	10756
Q				5/8	
8.50	2713	11.40	4845	16.00	10756
8.60	2713	11.50	5111	16.50	11108
(8.61)	2713	(11.51)	29/64	5111	(16.67)
R					21/32
8.70	2713	11.60	5111	17.0	11378
(8.73)	2858	11.70	5111	(17.46)	11378
11/32				11/16	
8.80	2858	11.80	5111	17.5	12086
(8.84)	2858	11.90	5458	18.0	12312
S					
8.90	2858	(11.91)	5458	(18.26)	12312
		15/32		23/32	
9.00	2858	12.00	5458	18.5	12893
(9.09)	2981	12.10	5458	19.0	13021
T					
9.10	2981	12.20	5458	(19.05)	13021

				3/4	
(9.13) 23/64	2981	12.30	5789	19.5	14650
9.20	2981	(12.30) 31/64	5789	(19.84) 25/32	14650
9.30	2981	12.40	5789	20.0	15557
(9.34) U	2981	12.50	5789	(20.64) 13/16	15557
9.40	2981	12.60	5789	(21.43) 27/32	16548
9.50	2981	(12.70) 1/2	6113	(22.22) 7/8	17442
(9.52) 3/8	3380	12.80	6113		
(9.58) V	3380	12.90	6113		
9.60	3380	13.00	6113		
9.70	3380	(13.10) 33/64	7603		
9.80	3380	13.1	7603		
(9.80) W	3380	13.2	7603		
9.90	3783	13.3	7603		
(9.92) 25/64	3783	13.4	7603		
10.00	3783	(13.49) 17/32	8093		
(10.08) X	3783	13.50	8093		
10.10	3783	13.6	8093		
M.O.Q- For sizes over 13mm 20 Nos each Ground Drills can be supplied upto 13mm at Standard Prices MOQ : Upto 5mm – 200 Nos 5.1mm to 10.6mm – 100 Nos 10.7mm to 13mm – 50 Nos					

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Size		Price Each Rs.	Size		Price Each Rs.	Size		Price Each Rs.
mm	Inch		mm	Inch		mm	Inch	
1.00		171	3.00		220	6.80		608
1.10		171	(3.17)	1/8	220	7.00		608
(1.19)	3/64	171	3.20		220	(7.14)	9/32	608
1.20		171	3.50		220	7.20		608
1.30		171	(3.57)	9/64	220	7.50		608
1.40		171	3.80		237	(7.54)	19/64	608
1.50		171	(3.97)	5/32	237	7.8		608
(1.59)	1/16	171	4.00		237	(7.94)	5/16	628
1.60		171	4.20		237	8.00		628
1.70		171	(4.37)	11/64	237	8.20		628
1.80		171	4.50		237	(8.33)	21/64	628
1.90		171	(4.76)	3/16	237	8.50		633
(1.98)	5/64	171	4.80		237	(8.73)	11/32	664
2.00		171	5.00		279	8.8		804
2.10		171	(5.16)	13/64	279	9.00		698
2.20		171	5.20		279	(9.13)	23/64	790
2.30		217	5.50		320	9.2		804
(2.38)	3/32	217	(5.56)	7/32	320	9.50		698
2.40		217	5.80		348	(9.52)	3/8	698
2.50		217	(5.95)	15/64	348	9.8		809
2.60		217	6.00		348	(9.92)	25/64	809
2.70		217	6.20		396	10.00		731
(2.78)	7/64	217	(6.35)	1/4	362	10.20		809
2.80		217	6.50		505	(10.32)	13/32	731
2.90		217	(6.75)	17/64	608	10.5		878
(10.72)	27/64	997	15.5		1634	20.5		2240
10.8		997	15.75		1634	(20.64)	13/16	2240
11.00		918	(15.87)	5/8	1634	20.75		2305
(11.11)	7/16	918	16.0		1661	21.0		2305
11.2		1067	16.25		1661	(21.03)	53/64	2523
11.50		945	(16.27)	41/64	1847	21.25		2378
(11.51)	29/64	1067	16.5		1692	(21.43)	27/32	2378
11.8		1067	(16.67)	21/32	1692	21.5		2523
(11.91)	15/32	945	16.75		1732	21.75		2523
12.00		973	17.0		1732	(21.83)	55/64	2698
12.2		1086	(17.07)	43/64	1883	22.00		2523
(12.30)	31/64	1086	17.25		1732	(22.22)	7/8	2523
12.5		973	(17.46)	11/16	1732	22.25		2731
(12.70)	1/2	973	17.5		1847	22.5		2731
12.8		1491	17.75		1847	(22.62)	57/64	2918
13.00		1352	(17.86)	45/64	2043	22.75		2793
(13.10)	33/64	1501	18.0		1883	23.0		2793
13.2		1501	18.25		1883	(23.02)	29/32	2793
(13.49)	17/32	1378	(18.26)	23/32	1883	23.25		2831
13.50		1501	18.5		1961	(23.42)	59/64	3336

13.8		1634	(18.65)	47/64	2152	23.5		3099
(13.89)	35/64	1634	18.75		1996	23.75		3099
14.0		1501	19.0		1996	(23.81)	15/16	3099
14.25		1501	(19.05)	3/4	1996	24.0		3230
(14.29)	9/16	1501	19.25		2111	(24.21)	61/64	3230
14.50		1574	(19.45)	49/64	2305	24.25		3230
(14.68)	37/64	1732	19.5		2111	24.5		3230
14.75		1574	19.75		2111	(24.61)	31.32	3230
15.0		1574	(19.84)	25/32	2111	24.75		3462
(15.08)	19/32	1574	20.0		2240	25.0	63/64	3462
15.25		1634	(20.24)	51/64	2378	(25.40)	1	3507
(15.48)	39/64	1786	20.25		2240			
M.O.Q – For Sizes :								
Upto 9.5 mm - 50 Nos. each								
9.5 mm and above - 25 Nos. each								

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Addison Price list no. MC 38 w.e.f. 6th April 2011

HSS PARALLEL SHANK TWIST DRILLS STUB SERIES.								
Size		Price Per 10 Nos. Rs.	Size		Price Per 10 Nos. Rs.	Size		Price Per 10 Nos. Rs.
mm	Inch		mm	Inch		mm	Inch	
3.00		327	(10.72)	27/64	4190	19.75		10236
(3.17)	1/8	379	10.80		4190	(19.84)	25/32	10236
3.20		397	11.00		4190	20.00		10412
3.50		397	(11.11)	7/16	4364	20.25		10627
(3.57)	9/64	397	11.20		4364	20.50		10627
3.80		541	11.50		4669	(20.64)	13/16	10627
(3.97)	5/32	541	(11.51)	29/64	4669	20.75		11053
4.00		541	11.80		4669	21.00		11053
4.20		602	(11.91)	15/32	4940	21.25		11187
(4.37)	11/64	602	12.00		4940	(21.43)	27/32	11187
4.50		796	12.20		4940	21.50		11563
(4.76)	3/16	796	(12.30)	31/64	5370	21.75		11714
4.80		796	12.50		5370	22.00		11714
5.00		846	(12.70)	1/2	5484	(22.22)	7/8	11714
(5.16)	13/64	846	12.80		5484	22.25		12459
5.20		846	13.00		5484	22.50		12459
5.50		920	13.20		6421	22.75		12631
(5.56)	7/32	920	(13.49)	17/32	6421	23.00		12631
5.80		1036	13.50		6844	(23.02)	29/32	12631
(5.95)	15/64	1036	13.80		6844	23.25		13356
6.00		1036	14.00		7452	23.50		13356
6.20		1159	14.25		7452	23.75		13356
(6.35)	1/4	1159	(14.29)	9/16	7452	(23.81)	15/16	13356
6.50		1427	14.50		7760	24.00		14781
(6.75)	17/64	1427	14.75		8391	24.25		14781
6.80		1427	15.00		8391	24.50		14781
7.00		1564	(15.08)	19/32	8391	(24.61)	31/32	14781
(7.14)	9/32	1564	15.25		8391	24.75		16214
7.20		1564	15.50		9084	25.00		16214
7.50		1626	15.75		9084	25.25		16294
(7.54)	19/64	1785	(15.87)	5/8	9084	(25.40)	1	16294
7.80		1785	16.00		9084	25.50		18388
(7.94)	5/16	1964	16.25		9229	26.00		18388
8.00		1964	16.50		9229	(26.19)	1.1/32	18813
8.20		1964	(16.67)	21/32	9229	26.50		18813
(8.33)	21/64	2454	16.75		9414	(26.99)	1.1/16	19032
8.50		2454	17.00		9414	27.00		20055

(8.73)	11/32	2560	17.25		9586	27.50		20055
8.80		2560	(17.46)	11/16	9586	(27.78)	1.3/32	21225
9.00		2560	17.50		9586	28.00		21225
(9.13)	23/64	2703	17.75		9716	28.50		21386
9.20		2703	18.00		9716	(28.57)	1.1/8	21386
9.50		2703	18.25		9888	29.00		22441
(9.52)	3/8	2825	(18.26)	23/32	9888	(29.37)	1.5/32	24705
9.80		2825	18.50		9888	29.50		24705
(9.92)	25/64	3457	18.75		10065	30.00		25035
10.00		3457	19.00		10065	(30.16)	1.3/16	25035
10.20		3457	(19.05)	3/4	10065	30.50		28172
(10.32)	13/32	3721	19.25		10236	(30.96)	1.7/32	28172
10.50		3721	19.50		10236	31.00		28172
31.50		28595	34.50		34779	37.50		42318
(31.75)	1.1/4	28595	(34.92)	1.3/8	34779	38.00		42318
32.00		29211	35.00		38240	(38.10)	1.1/2	42318
32.50		30125	35.50		38786	38.50		47254
(32.54)	1.9/32	30125	(35.72)	1.13/32	38786	39.00		47254
33.00		30125	36.00		38786	39.50		48067
(33.34)	1.5/16	30125	36.50		38786	40.00		48067
33.50		31689	(36.51)	1.7/16	38786			
34.00		31689	37.00		41694			
(34.13)	1.11/3 2	34779	(37.31)	1.15/32	42318			

M.O.Q – For sizes :

Upto 5 mm	-	200 Nos. each	10.7 mm to 23 mm	-	50 Nos. each
5.1 to 10.6 mm	-	100 Nos. each	23 mm to 31.5 mm	-	25 Nos. each
above 31.5 mm	-	10 Nos. each			

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Addison Price list no. MC 38 w.e.f. 6th April 2011

HSS SINGLE ANGLE CUTTERS					IS : 6324 – 1971				
Dia mm	Width mm	Bore mm	Angle (Degrees)	Price Each Rs.	Dia mm	Width mm	Bore mm	Angle (Degrees)	Price Each Rs.
50	12	16	60, 65, 70, 75, 80, 85.	2013	80	32	22	70, 75, 80	4688
63	18	22	60, 65, 70, 75, 80, 85.	3002	100	36	27	70, 75, 80	7035
63	26	22	70, 75, 80	3569					

RH Cutters in Type 'H' will be supplied as standard.
M.O.Q : For all sizes – 3 Nos. each

HSS SINGLE ANGLE CUTTERS					BS : 122 (PART 1) 1953		
Width h	Angle	Price Each Rs.	Width	Angle	Price Each Rs.		
Inch	(Degrees)	2-3/4"	3"	Inch	(Degrees)	2-3/4"	3"
5/16	30	2496	2759	1/2	45, 50, 55, 60, 65, 70, 80	2895	3268
7/16	40	2736	3121	5/8	50, 60, 65, 70, 80	3225	3634

RH Cutters will be supplied as standard. Price for LH Cutters will be same as above.
M.O.Q : For all sizes – 3 Nos. each

HSS SLOTING CUTTERS								
Dia Inch	Width Inch	Price Each Rs.	Dia Inch	Width Inch	Price Each Rs.	Dia Inch	Width Inch	Price Each Rs.
2.1/2	1/4	1572		3/8	2659		7/16	5579
	5/16	1703		7/16	2859		1/2	6011
	3/8	1821		1/2	3066		5/8	6836
	7/16	1923		5/8	3491	5	3/4	7510
	1/2	2031	3.1/2	3/4	3794		7/8	8197
2.1/2	5/8	2273		7/8	4094		1	8882
	3/4	2434		1	4391	6	1/4	5579
	7/8	2604	4	3/16	2701		5/16	6184
	1	2759		1/4	2701	6	3/8	6781
3	1/4	1797	4	5/16	3018		7/16	7389
3	5/16	1934		3/8	3293		1/2	8003
	3/8	2080		7/16	3837		5/8	9218
	7/16	2273		1/2	3865		3/4	10223
	1/2	2389		5/8	4832	6	7/8	11236
	5/8	2690		3/4	4905		1	12283
3	3/4	2931		7/8	5646			
	7/8	3234		1	5814			
	1	3569	5	1/4	4318			
3.1/2	1/4	2241	5	5/16	4730			
3.1/2	5/16	2459		3/8	5146			

Cutters of width 3/4" and above are supplied with Left Hand Helical Flutes as standard
M.O.Q : For sizes Upto 3" dia - 4 Nos. each , above 3" dia - 3 Nos. each

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HSS SINGLE CORNER ROUNDING CUTTERS					IS : 6314 - 1982				
Dia mm	Width mm	Corner Radius mm	Bore mm	Price each Rs.	Dia mm	Width mm	Corner Radius mm	Bore mm	Price each Rs.
50	5	1.6	16	2690	80	12	6.3	27	4715
50	5	2	16	2690	80	16	8	27	5074
63	5	2.5	22	3268	100	18	10	32	10040
63	6	3	22	3268	100	20	12	32	10468
63	6	3.15	22	3268	100	20	12.5	32	10468
63	8	4	22	3419	125	24	16	32	14130
63	10	5	22	3644	125	28	20	32	16406
80	12	6	27	4715					

Cutters will be radially machine turned relieved. RH cutters in Type 'N' will be supplied as standard.
M.O.Q – For all sizes – 2 Nos. each

HSS SINGLE CORNER ROUNDING CUTTERS TO OLD IS SPECIFICATION					IS : 6314 - 1971				
Dia mm	Corner Radius mm	Width mm	Bore mm	Price each Rs.	Dia mm	Corner Radius mm	Width mm	Bore mm	Price each Rs.
56	16	4	22	2830	100	11	21	27	10792
56	2.0	4.5	22	2830	100	12	22	27	10792
56	2.5	5	22	2830	100	12.5	22	27	10792
63	3.5	7	22	3419	100	14	25	27	11431
70	6.0	12	22	3897	100	15	28	32	12284
70	70	14	22	4094	100	18	31	32	15701
90	9.0	18	27	6127	125	20	35	32	16698
90	10.0	20	27	6655					

Cutters will be radially machine turned relieved. RH cutters in Type 'N' will be supplied as standard. M.O.Q – For all sizes 2 Nos. each

HSS SINGLE & DOUBLE CORNER ROUNDING CUTTERS					BS : 122 (PART 1) 1953				
Dia Inch	Corner Radius Inch	Bore Inch	Price each Rs.		Dia Inch	Corner Radius Inch	Bore Inch	Price each Rs.	
			Single Corner	Double Corner				Single Corner	Double Corner
2.1/4	1/16	1	2965	4191	3	3/8	1	4909	6998
2.1/4	3/32	1	2965	4191	3.1/1	13/32	1	5561	8035
2.1/4	1/8	1	2965	4191	3.1/4	11/16	1	5561	8035
2.1/2	5/32	1	3342	4715	3.1/2	15/32	1	6609	9702
2.1/2	3/16	1	3342	4715	3.1/2	1/2	1	6609	9702
2.1/2	7/32	1	3532	5052	3.1/2	9/16	1	7277	10853
2.1/2	1/4	1	3532	5052	3.1/2	5/8	1	7277	10853
2.3/4	9/32	1	4144	6010	3.3/4	11/16	1	10704	15334
2.3/4	5/16	1	4144	6010	3.3/4	3/4	1	10704	15334
3	11/32	1	4909	6998					

M.O.Q – For all sizes – 2 Nos. each

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Addison Price list no. MC 38 w.e.f. 6th April 2011

HSS SHELL DRILLS (TAPER HOLE 1 IN 96)			BS:122 (PART 2) 1964								
Dia Inch	Price Each Rs.	Dia Inch	Price Each Rs.	Dia Inch	Price Each Rs.						
1	1969	1.11/16	3662	2.3/4	9147						
1.1/16	2077	1.3/4	3748	2.7/8	10163						
1.1/8	2201	1.13/16	3894	3	11163						
1.3/16	2336	1.7/8	4012	3.1/8	12516						
1.1/4	2440	1.15/16	4206	3.1/4	13727						
1.5/16	2558	2	4349	3.3/8	14764						
1.3/8	2703	2.1/8	4806	3.1/2	15848						
1.7/16	2823	2.1/4	5259	3.5/8	18733						
1.1/2	2925	2.3/8	5885	3.3/4	19591						
1.9/16	3092	2.1/2	7157	3.7/8	22678						
1.5/8	3227	2.5/8	8315	4	25061						
<p>R.H. cutting with RH Helical Flutes will be supplied as standard M.O.Q – For sizes</p> <table style="margin-left: 40px;"> <tr> <td style="padding-right: 20px;">upto 2-1/2"</td> <td style="padding-right: 20px;">-</td> <td>5 Nos. each</td> </tr> <tr> <td>2.5/8" & above</td> <td>-</td> <td>3 Nos. each</td> </tr> </table>						upto 2-1/2"	-	5 Nos. each	2.5/8" & above	-	3 Nos. each
upto 2-1/2"	-	5 Nos. each									
2.5/8" & above	-	3 Nos. each									

HSS SHELL DRILLS (TAPER HOLE 1 IN 96)			BS 122 (PART 2) 1964								
Dia Inch	Price each Rs.	Dia Inch	Price Each Rs.	Dia Inch	Price Each Rs.						
1	2232	1.11/16	4153	2.3/8	10372						
1.1/16	2355	1.3/4	4250	2.7/8	11525						
1.1/8	2496	1.13/16	4416	3	12659						
1.3/16	2649	1.7/8	4550	3.1/8	14193						
1.1/4	2767	1.15/16	4769	3.1/4	15566						
1.5/16	2901	2	4931	3.3/8	16742						
1.3/8	3065	2.1/8	5450	3.1/2	17971						
1.7/16	3201	2.1/4	5964	3.5/8	21244						
1.1/2	3317	2.3/8	6673	3.3/4	22217						
1.9/16	3507	2.1/2	8116	3.7/8	25717						
1.5/8	3659	2.5/8	9429	4	28419						
<p>R.H. cutting with RH Helical Flutes will be supplied as standard M.O.Q : For sizes :</p> <table style="margin-left: 40px;"> <tr> <td style="padding-right: 20px;">Upto 2 – 2/1"</td> <td style="padding-right: 20px;">-</td> <td>5 Nos. each</td> </tr> <tr> <td>2.5/8" & above</td> <td>-</td> <td>3 Nos. each</td> </tr> </table>						Upto 2 – 2/1"	-	5 Nos. each	2.5/8" & above	-	3 Nos. each
Upto 2 – 2/1"	-	5 Nos. each									
2.5/8" & above	-	3 Nos. each									

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HSS SIDE AND FACE CUTTERS				BS : 122 (PART 1) - 1953			
Dia Inch	Width Inch	Price Each Rs.		Dia Inch	Width Inch	Price each Rs.	
		Straight Teeth Type B	Straight Teeth Type A			Straight Teeth Type B	Straight Teeth Type A
2.1/2	1/4	2611	-		5/16	6150	7660
	5/16	2736	-		3/8	6589	8914
	3/8	2859	-		7/16	7051	9071
	7/16	2988	-		1/2	7510	9255
	1/2	3117	-	5	5/8	8480	10269
2.1/2	5/8	3342	-		3/4	9410	11716
	3/4	3569	-		7/8	10399	13582
	7/8	3809	-		1	11372	14278
	1	4077	-		1.1/4	13134	-
	1.1/4	4582	-	5	1.1/2	14942	-
2.1/2	1.1/2	5104	-	6	1/4	6975	8968
3	1/4	2895	3634		5/16	7587	9702
	5/16	3042	3865		3/8	8231	10454
	3/8	3225	4318		7/16	8882	11236
	7/16	3376	4391	6	1/2	9533	12042
3	1/2	3554	4469		5/8	10860	13582
	5/8	3897	5003		3/4	12199	15064
	3/4	4183	5314		7/8	13543	16691
	7/8	4656	5796		1	14848	18371
	1	5031	6254	6	1.1/4	17290	-
3	1.1/4	5556	-		1-1/2	19723	-
	1.1/2	6348	-	7	1/4	10342	11716
3.1/2	1/4	3439	-		5/16	11190	13447
	5/16	3634	-		3/8	12040	14505
	3/8	3865	-	7	7/16	12846	15230
	7/16	4094	-		1/2	13874	15919
	1/2	4294	-		5/8	15533	18672
3.1/2	5/8	4760	-		3/4	17227	20886
	3/4	5214	-		7/8	18939	22978
	7/8	5622	-	7	1	20632	25032
	1	6183	-		1.1/4	24003	-

	1.1/4	6995	-		1.1/2	27417	-
3.1/2	1.1/2	7883	-	8	1/4	12420	13794
4	1/4	4077	4957	8	5/16	13402	14835
	5/16	4369	5306		3/8	14504	16304
	3/8	4662	5322		7/16	15632	17371
	7/16	4957	5965		1/2	16764	18433
4	1/2	5178	6319		5/8	18960	21034
	5/8	5863	6975		3/4	21158	23923
	3/4	6465	7960		7/8	23356	26734
	7/8	7051	8657		1	25555	29351
	1	7660	9439		1.1/4	29899	
	1.1/4	8707			1.1/2	34244	
	1.1/2	9590		9	1/4	15998	17672
5	1/4	5730	7109		5/16	17463	19100
9	3/8	19010	20574		5/16	20233	21876
	7/16	20489	22643		3/8	21979	23613
	1/2	22131	24182	10	7/16	23622	24701
	5/8	25345	28052		1/2	25709	28155
	3/4	28081	32509		5/8	29884	32509
	7/8	31563	35999		3/4	33779	37608
	1	34564	37372		7/8	37383	41677
	1.1/4	40701	45722	10	1	42217	45384
9	1.1/2	46853	52261		1.1/4	48353	55067
	1.3/4	57456	63745		1.1/2	56068	63272
10	1/4	18361	20116		1.3/4	68090	76033
Type 'B' (Straight Teeth) Cutters of width 3/4" and above will be supplied with LH Helix as standard							
M.O.Q – For sizes							
Upto 6" dia - 4 Nos. each							
above 6" dia - 3 Nos. each							

	18
	16

125	8	32	6150	7660	225	14		23723	26112
	10		6589	8914		16		25345	28052
	12		7510	9255		18		28591	32509
	14		8135	9887		20		28591	32509
	16		8480	10269		22		31563	35999
125	18	32	9095	11712		25		34564	39372
	20		9417	12635		28		37635	42555
	22		10399	13729		32		40701	45722
	25		11372	14278	250	6		18361	20116
	28		12806	16346		8		20233	21876
150	6		6975	8968	250	10		21979	23613
	8		7587	972		12		25709	28155
	10		8231	10454		14		27809	30338
	12		9533	12042		16		29884	32509
	14		10196	12806		18		33779	37608
	16		10864	13582		20		33779	37608
	18		12199	15064		22		37382	41677
	20		12199	15064		25		41215	45384
150	22		13543	16691		28		44803	50216
	25		14848	18383		32		48353	55607
Type 'N' Cutters will be supplied as standard									
M.O.Q – For sizes									
Upto 150 mm dia - 4 Nos. each									
above 150 mm dia - 3 Nos. each									

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Addison Price list no. MC 38w.e.f. 6th April 2011

HSS SHELL REAMERS (TAPER HOLE 1 IN 30)				IS : 5926 – 1970	
Dia mm	Price Each Rs.	Dia mm	Price Each Rs.	Dia mm	Price Each Rs.
21, 22, 23	2625	48	5606	79	16867
24, 25	2625	49	5645	80	18489
26, 27	2782	50	5876	81	18489
28	2984	51	6447	82	18489
29	3127	52, 53, 54	6507	83	19750
30	3142	55, 56	7140	84	19750
31	3269	57	7140	85	19942
32	3289	58, 59	8006	86	21158
33	3454	60	8006	87	21158
34	3593	61	9582	88	21158
35	3634	62, 63	9673	89	21361
36	3786	64	11125	90	25016
37	3932	65, 66	11231	91	25264
38	3986	67	12323	92	25264
39, 40	4185	68, 69	12323	93	26152
41	4370	70	12323	94	26152
42, 43	4959	71	13562	95	26411
44	5031	72, 73	13702	96	30262
45	5247	74, 75	14890	97	30262
46	5247	76	15035	98	30490
47	5497	77, 78	16696	99, 100	33753
RH Cutting Straight Flutes will be supplied as standard.					
M.O.Q. For sizes Upto 63 mm – 5 Nos. each					
64 mm & above – 3 Nos. each					

HSS SHELL REAMERS (TAPER HOLE 1 IN 96)				BS : 328 (PART 4) 1983	
Dia Inch	Price Each Rs.	Dia Inch	Price Each Rs.	Dia Inch	Price Each Rs.
1	2631	1-11/16	4911	2-3/4	12201
1-1/16	2782	1-3/4	5013	2-7/8	13683
1-1/8	2958	1-13/16	5197	3	14890
1-3/16	3084	1-7/8	5372	3-1/8	16696
1-1/4	3269	1-15/16	5612	3-1/4	18327
1-5/16	3432	2	5815	3-3/8	19750
1-3/8	3593	2-1/8	6447	3-1/2	21158
1-7/16	3755	2-1/4	7021	3-5/8	25031
1-1/2	3918	2-3/8	7833	3-3/4	26152
1-9/16	4137	2-1/2	9582	3-7/8	30262

1-5/8	4319	2-5/8	11125	4	33435
RH Cutting with LH Helical Flutes will be supplied as standard. M.O.Q. For sizes Upto 2.1/2" – 5 Nos. each 2.5/8" & above – 3 Nos. each					

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HSS SOCKET REAMERS (ROUGHING/FINISHING) PARALLEL SHANK/TAPER SHANK						BS : 328 (PART 4) 1983		
Morse Taper No.	Price Each Rs.		Morse Taper No.	Price Each Rs.		Morse Taper No.	Price Each Rs.	
	Parallel Shank	Taper Shank		Parallel Shank	Taper Shank		Parallel Shank	Taper Shank
0	1761	2091	3	3924	4908	5	13229	14209
1	1938	2205	4	6490	7731	6	23344	32547
2	2699	3274						
RH Cutting with RH Spiral Flutes will be supplied as standard for ROUGHING REAMERS RH Cutting with LH Spiral Flutes will be supplied as standard for FINISHING REAMERS M.O.Q. For sizes Upto MT 4 – 35 Nos. each MT 5 – 20 Nos. each MT 6 – 5 Nos. each								

HSS 'T' SLOT CUTTER WITH TAPER SHANK						IS : 2668 - 1978		
Nom Size of T-Slot mm	Dia of Cutter mm	Price Each Rs.	Nom Size of T-Slot mm	Dia of Cutter mm	Price Each Rs.	Nom Size of T-Slot mm	Dia of Cutter mm	Price Each Rs.
10	18	3606	18	32	9484	36	60	29531
12	21	3940	22	40	12640	42	42	35837
14	25	7576	28	50	16388			
RH Cutters Tool Type 'N' will be supplied as standard. M.O.Q. For all sizes Upto 14 mm – 35 Nos. each Over 14 mm to 22 mm – 20 Nos. each Over 22 mm to 28 mm – 10 Nos. each Over 28 mm to 36 mm – 5 Nos. each Over 36 mm to 42 mm – 3 Nos. each								

HSS 'T' SLOT CUTTERS						BS : 122 (PART 1) 1953		
Nom Size of T-Slot mm	Dia of Cutter mm	Price Each Rs.	Nom Size of T-Slot mm	Dia of Cutter mm	Price Each Rs.	Nom Size of T-Slot mm	Dia of Cutter mm	Price Each Rs.
1/4	37/64	2897	5/8	1-21/64	7404	1-1/8	2-1/8	17332
5/16	45/64	3268	3/4	1-33/64	9194	1-1/4	2-5/16	20618
3/8	53/64	3572	7/8	1-45/64	10843	1-3/8	2-1/2	25449
7/16	61/64	3787	1	1-61/64	13427	1-1/2	2-3/4	32583
1/2	1-5/64	4574						

M.O.Q. For sizes

Upto 1/2" – 35 Nos. each
 Over 1/2" to 7/8" – 20 Nos. each
 Over 7/8" to 1" – 10 Nos. each
 Over 1" to 1-3/8" – 5 Nos. each
 Over 1-3/8" to 1-1/2" – 3 Nos. each

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HSS SCREWED SHANK END MILLS/SLOT DRILLS – SHORT (NORMAL) SERIES						BS : 122 (PART 1) 1980		
Dia mm	Price Each Rs.		Dia mm	Price Each Rs.		Dia mm	Price Each Rs.	
	End Mills	Slot Drills		End Mills	Slot Drills		End mm	Slot mm
3	1014	1191	12	1222	1360	26	3096	3350
4	1014	1191	13	1399	1437	28	3712	4072
5	1014	1191	14	1399	1577	30	388	4459
6	1014	1191	16	1577	1776	32	4488	4863
7	1119	1191	18	1990	2246	34	5361	5776
8	1119	1191	20	2233	2484	36	6219	6626
9	1119	1191	22	2417	2557	38	6219	6626
10	1175	1191	24	2774	2951			
11	1175	1243	25	2774	2951			

RH Helical Flutes with RH Cutting
M.O.Q. For sizes Upto 32 mm – 35 Nos. each
 Over 32 mm to 38 mm – 20 Nos. each

HSS SCREWED SHANK END MILLS SHORT (NORMAL) / LONG SERIES						BS : 122 (PART 4) 1980		
Dia mm	Price Each Rs.		Dia mm	Price Each Rs.		Dia mm	Price Each Rs.	
	Short Series	Long Series		Short Series	Long Series		Short Series	Long Series
1/8	1014	1052	11/16	1852	2209	11/4	4488	5487
3/16	1014	1052	3/4	1990	2485	15/16	5361	5893
1/4	1014	1052	13/16	2233	2813	13/8	5361	6358
5/16	1119	1175	7/8	2417	3119	17/16	6219	6872
3/8	1119	1325	15/16	2588	3372	11/2	6219	7342
7/16	1175	1431	1	2774	3889	15/8	7235	8994
1/2	1222	1649	11/16	3096	4274	13/4	8092	10353
9/16	1399	1852	11/8	3712	4630	17/8	10069	11773
5/8	1577	2092	13/16	3889	4990	2	11656	13227

RH Helical Flutes with RH cutting
M.O.Q. For sizes
 Upto 1-1/4" - 35 Nos. each
 Over 1-1/4" to 1-3/4" – 20 Nos. each
 Over 1-3/4" to 2" – 10 Nos. each

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HSS SCREWED SHANK SLOT DRILLS								
SHORT SERIES (NORMAL) / LONG SERIES						BS : 122 (PART 4) 1980		
Dia Inch	Price Each Rs.		Dia Inch	Price Each Rs.		Dia Inch	Price Each Rs.	
	Short Series	Long Series		Short Series	Long Series		Short Series	Long Series
1/8	1191	1286	11/16	2071	2376	1-1/4	4863	5850
3/16	1191	1286	3/4	2246	2588	1-5/16	5776	6373
1/4	1191	1286	13/16	2484	2993	1-3/8	5776	6872
5/16	1191	1286	7/8	2557	3210	1-7/16	6626	7342
3/8	1191	1360	15/16	2714	3592	1-1/2	6626	7849
7/16	1243	1589	1	2951	3889	1-5/8	7704	9312
1/2	1360	1680	1-1/16	3350	4426	1-3/4	8516	10599
9/16	1577	1979	1-1/8	4072	4999	1-7/8	10423	11945
5/8	1776	2135	1-3/16	4459	5425	2	11872	13227

RH Helical Flutes with RH cutting
M.O.Q. For sizes
 Upto 1-1/4" – 35 Nos. each
 Over 1-1/4" to 1-3/4" – 20 Nos. each
 Over 1-3/4" to 2" – 10 Nos. each

HSS TAPER PIN REAMERS (TAPER 1 IN 50)						IS : 5881 – 1984		
HAND / MACHINE						IS : 5918 – 1984		
Dia mm	Price Each Rs.		Dia mm	Price Each Rs.		Dia mm	Price Each Rs.	
	Hand	Machine		Hand	Machine		Hand	Machine
3	1648	1648	10	2474	2474	25	6159	6159
4	1648	1648	12	2986	2986	30	8288	8288
5	1648	1648	14	3353	3353	32	9107	9107
6	1648	1648	16	3732	3732	40	16284	16284
8	2230	2230	20	5805	5805	50	28223	28223

14 mm will be as per IS: 1836 – 1961.
 RH Cutting with Straight flutes will be supplied as standard for **HAND TAPER PIN REAMERS.**
 RH Cutting with LH Helical flutes will be supplied as standard for **MACHINE TAPER PIN REAMERS.**
M.O.Q. For sizes
 Upto 10 mm – 20 Nos. each
 12 mm to 14 mm – 15 Nos. each
 16 mm to 32 mm – 10 Nos. each
 40 mm – 5 Nos. each

50 mm – 3 Nos. each

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HSS TOOL HOLDER BITS SQUARE						
Size	Price Each Rs.					
Inch	mm	M 2	M 35	M 42	T 42	T 42-C
3/16 × 3	5 × 75	88	158	207	218	228
3/16 × 4	5 × 100	116	233	304	319	334
3/16 × 6	5 × 150	178	424	650	684	686
1/4 × 3	6 × 75	100	201	278	293	309
1/4 × 4	6 × 100	119	275	371	391	407
1/4 × 6	6 × 150	169	448	606	640	662
1/4 × 8	6 × 200	243	741	1026	1080	1135
5/16 × 3	8 × 75	110	263	360	380	404
5/16 × 4	8 × 100	145	363	493	518	551
5/16 × 6	8 × 150	240	580	790	833	882
5/16 × 8	8 × 200	304	824	1121	1180	1256
3/8 × 3	-	141	306	426	450	480
3/8 × 4	-	169	410	564	594	642
3/8 × 6	-	263	648	905	954	1015
3/8 × 8	-	361	921	1287	1355	1444
3/8 × 10	-	463	1220	1703	1792	1912
-	10 × 75	155	334	464	488	523
-	10 × 100	186	448	625	656	701
-	10 × 150	287	701	979	1027	1092
-	10 × 200	399	985	1372	1447	1541
-	10 × 250	506	1301	1813	1907	2033
1/2 × 3	12 × 75	209	486	696	733	762
1/2 × 4	12 × 100	263	648	906	955	1021
1/2 × 6	12 × 150	404	996	1423	1499	1570
1/2 × 8	12 × 200	531	1392	1984	2090	2187
1/2 × 10	12 × 250	809	1953	2731	2874	3049
5/8 × 4	16 × 100	415	1067	1527	1608	1672
5/8 × 6	16 × 150	616	1605	2234	2352	2504
5/8 × 8	16 × 200	835	2192	3121	3299	3428
3/4 × 4	-	576	1487	2094	2206	2324
3/4 × 6	-	847	2224	3075	3237	3485
3/4 × 8	-	1158	2983	4214	4436	4671
-	20 × 100	630	1616	2286	2406	2531
-	20 × 150	921	2421	3425	3606	3801

-	20 × 200	1260	3230	4568	4810	5066
1 × 6	25 × 150	1426	3691	5159	5431	5772
1 × 8	25 × 200	1938	4923	6879	7240	7696
M.O.Q. For sizes – 50 Nos. each.						

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HSS TAPER PIN REAMERS (TAPER 1 IN 48)						BS : 328 (PART 4) 1983		
HAND / MACHINE								
Dia Inch	Price Each Rs.		Dia Inch	Price Each Rs.		Dia Inch	Price Each Rs.	
	Hand	Machine		Hand	Machine		Hand	Machine
9/64	1536	-	9/32	1679	1679	1/2	2796	2796
5/32	1536	1536	5/16	1860	1860	9/16	3231	3231
11/64	1536	1536	11/32	2099	2099	5/8	3593	3593
3/16	1536	1536	3/8	2141	2141	3/4	4530	4530
7/32	1536	1536	13/32	2401	2401	7/8	5589	5589
1/4	1536	1536	7/16	2472	2472			

RH Cutting with Straight Flutes will be supplied as standard for HAND TAPER PIN REAMERS.
RH Cutting with LH Helical Flutes will be supplied as standard for MACHINE TAPER PIN REAMERS.
M.O.Q. For sizes Upto 5/8" – 25 Nos. each
3/4" & 7/8" – 20 Nos. each

HSS SOCKET REAMERS (ROUGHING/FINISHING)						BS : 328 (PART 4) 1983		
PARALLEL SHANK/TAPER SHANK								
Morse Taper No.	Price Each Rs.		Morse Taper No.	Price Each Rs.		Morse Taper No.	Price Each Rs.	
	Parallel Shank	Taper Shank		Parallel Shank	Taper Shank		Parallel Shank	Taper Shank
0	1761	2091	3	3924	4908	5	13229	14209
1	1938	2205	4	6490	7731	6	23344	32547
2	2699	3274						

RH Cutting with RH Spiral Flutes will be supplied as standard for **ROUGHING REAMERS**
RH Cutting with LH Spiral Flutes will be supplied as standard for **FINISHING REAMERS**
M.O.Q. For sizes Upto MT 4 – 35 Nos. each
MT 5 – 20 Nos. each
MT 6 – 5 Nos. each

HSS TAPER SHANK COUNTER BORES					IS : 5710 – 1988
Dia mm	Price Each Rs.	Dia mm	Price Each Rs.	Dia mm	Price Each Rs.

13.5	2046	28	6882	43	13290
14.5	2287	29	7254	46	15132
16.5	2626	31	7909	48	16425
17.5	2824	33	9062	51	18542
19.5	3335	34	9660	53	20144
20	3496	36	10499	55	22174
22	4002	37	10941	57	24363
23	4592	39	11854	59	26995
25	5560	41	12856	61	30076
26	6162				
M.O.Q. For sizes Upto 31 mm – 15 Nos. each 33 mm to 46 mm – 10 Nos. each 48 mm & above – 3 Nos. each					

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HSS TAPER SHANK COUNTER BORES						BS : 122 (PART 2) 1964		
Dia Inch	Pilot Dia inch	Price Each Rs.	Dia Inch	Pilot Dia inch	Price Each Rs.	Dia Inch	Pilot Dia inch	Price Each Rs.
1/4	1/8	1214	11/16	7/16	2824	1-1/4	3/4	7909
5/16	3/16	1381	3/4	1/2	3174	1-3/8	13/16	9660
3/8	7/32	1542	13/16	9/16	3519	1-1/2	7/8	11222
7/16	1/4	1594	7/8	5/8	4002	1-5/8	15/16	12862
1/2	5/16	1795	15/16	5/8	4703	1-3/4	1	14572
9/16	3/8	2232	1	3/4	5560	1-7/8	11/8	16188
5/8	7/16	2492	1-1/8	3/4	6882	2	11/4	17874
Size 9/16" dia and above will be supplied with detachable pilots.								
M.O.Q. For sizes Upto 1-1/4" – 15 Nos. each 1-3/8" to 1-3/4" – 10 Nos. each 1-7/8" & above – 3 Nos. each								

HSS COUNTERSINKS WITH TAPER SHANK (60 OR 90 Degrees)				BS : 122 (PART 2) 1964	
Dia Inch	Price Each Rs.	Dia Inch	Price Each Rs.	Dia Inch	Price Each Rs.
1/2	1347	1-1/8	4163	2	12509
5/8	1789	1-1/4	5239	2-1/4	14183
3/4	2027	1-3/8	6126	2-1/2	17600
7/8	2560	1-1/2	7259	2-3/4	20774
1	3220	1-3/4	10735	3	25124
RH Cutting with Straight Flutes will be supplied as standard					
M.O.Q. For sizes Upto 1-1/4" – 15 Nos. each 1-3/8" to 1-3/4" – 10 Nos. each 1-7/8" & above – 3 Nos. each					

HSS CENTRE REAMERS (60 OR 90 Degrees)		BS : 122 (PART 2) 1964
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Dia Inch	Price Each Rs.	Dia Inch	Price Each Rs.	Dia Inch	Price Each Rs.
1/4	815	1/2	1156	3/4	1932
3/8	937	5/8	1572		

RH Rotation with Straight Flutes will be supplied as standard
M.O.Q. For all sizes – 20 Nos. each

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HSS TAPER SHANK CORE DRILLS			IS 5366 – 1978 BS 328 (PART 1) – 1959					
Size		Price Each	Size		Price Each	Size		Price Each
mm	Inch	Rs.	mm	Inch	Rs.	mm	Inch	Rs.
7.00		841	14.00		1654	22.00		2884
(7.14)	9/32	841	(14.29)	9/16	1701	(22.22)	7/8	3060
7.50		897	15.00		1775	23.00		3239
(7.94)	5/16	894	(15.08)	19/32	1775	(23.02)	29/32	3239
8.00		897	(15.87)	5/8	1816	(23.81)	15/16	3536
8.50		916	16.00		1816	24.00		3711
(8.73)	11/32	897	(16.67)	21/32	1913	(24.61)	31/32	3711
9.00		918	17.00		1913	25.00		4294
(9.52)	3/8	986	(17.46)	11/16	2065	(25.40)	1	4294
10.00		986	18.00		2222	26.00		4633
(10.32)	13/32	986	(18.26)	23/32	2222	(26.19)	1.1/32	4633
11.00		988	19.00		2541	(26.99)	1.1/16	5116
(11.11)	7/16	988	(19.05)	3/4	2541	27.00		5116
511691	15/32	1057	(19.84)	25/32	2550	(27.78)	1.3/32	5310
12.5310		1057	20.00		2550	28.00		5625
(12.70)	1/2	1116	(20.64)	13/16	2729	(28.57)	1.1/8	5628
13.00		1510	21.00		2729	29.00		5890
(13.49)	17/32	1654	(21.43)	27/32	2884	(29.37)	1.5/32	5890
30.00		6256	45.00		17333	(63.50)	2.1/2	43178
(30.16)	1.3/16	6256	46.00		17976	64.00		47145
(30.96)	1.7/32	6493	(46.04)	1.13/16	17976	65.00		47145
31.00		7301	47.00		18679	(65.09)	2.9/16	47145
(31.75)	1.1/4	7622	(47.62)	1.7/8	19643	66.00		49430
32.00		8352	48.00		19643	(66.67)	2.5/8	49430
(32.54)	1.9/32	8352	49.00		20976	67.00		51493
33.00		8528	(49.21)	1.15/16	20976	68.00		53994
(33.34)	1.5/16	8528	50.00		22570	(68.26)	2.11/16	53994
34.00		9353	(50.80)	2	24957	69.00		56632
(34.13)	1.11/32	9353	51.00		25174	(69.85)	2.3/4	57693
(34.92)	1.3/8	9877	52.00		27724	70.00		57693
35.00		9877	(52.39)	2.1/16	27724	71.00		58836
(35.72)	1.13/32	10624	53.00		32387	(71.44)	2.13/16	58836
36.00		10624	(53.97)	2.1/8	32387	72.00		61524
(36.51)	1.7/16	11207	54.00		32387	73.00		63805
37.00		11207	55.00		33946	(73.02)	2.7/8	63805
(37.31)	1.15/32	11526	(55.56)	2.3/16	33946	74.00		66218

38.00		12331	56.00		35384	(74.61)	2.15/16	66218
(38.10)	1.1/2	12331	57.00		35384	75.00		68657
39.00		13523	(57.15)	2.1/4	35384	76.00		71956
(39.69)	1.9/16	13523	58.00		38668	(76.20)	3	71956
40.00		13523	(58.74)	2.5/16	38668	Size upto 25/32" (20 mm) with 3 flutes and above 25/32" (20 mm) and upto 75 mm with 4 flutes and above 75.0 mm will be supplied with 6 flutes.		
41.00		14904	59.00		39383			
(41.27)	1.5/8	14904	60.00		39383			
42.00		15346	(60.32)	2.3/8	39383			
(42.86)	1.11/16	15839	61.00		41971			
43.00		15839	(61.91)	2.7/16	41971			
(44.00)		16742	62.00		41971			
44.45	1.3/4	16742	63.00		43178			
M.O.Q : For sizes : Upto 31.75 mm (1.1/4")					- 35 Nos. each			
Over 31.75 mm (1.1/4") to 45 mm (1.3/4")					- 20 Nos. each			
Over 45 mm (1.3/4") to 50 mm (2")					- 10 Nos. each			
Over 50 mm (2") to 64 mm (2.1/2")					- 5 Nos. each			
Over 64 mm (2.1/2")					- 3 Nos. each			

Trade Combine

20, Industrial House, 51/53, Nagdevi cross Lane, Mumbai – 400 003. India.

Tel: 022-2345 3999 / 2346 5999. Fax: 91-22-2344 0101.

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Addison Price list no. MC 38w.e.f. 6th April 2011

HSS TAPER SHANK TWIST DRILLS								
Size		Price Each Rs.	Size		Price Each Rs.	Size		Price Each Rs.
mm	Inch		mm	Inch		mm	Inch	
3.00		270	(10.72)	27/64	813	(18.26)	23/32	1816
(3.17)	1/8	270	10.80		813	18.50		1816
3.20		283	11.00		813	(18.65)	47/64	1838
3.50		270	(11.11)	7/16	813	18.75		1838
(3.57)	9/64	283	11.20		840	19.00		1838
3.80		283	11.50		840	(19.05)	3/4	1838
(3.97)	5/32	270	(11.51)	29/64	840	19.25		1931
4.00		270	11.80		840	(19.45)	49/64	1931
4.20		363	(11.91)	15/32	840	19.50		1931
(4.37)	11/64	363	12.00		849	19.75		1931
4.50		363	12.20		849	(19.84)	25/32	1931
(4.76)	3/16	363	(12.30)	31/64	849	20.00		2076
4.80		374	12.50		849	(20.24)	51/64	2101
5.00		363	(12.70)	1/2	849	20.25		2101
(5.16)	13/64	374	12.80		1180	20.50		2101
5.20		374	13.00		1180	(20.64)	13/16	2101
5.50		363	(13.10)	33/64	1231	20.75		2192
(5.56)	7/32	363	13.20		1231	21.00		2192
5.80		374	(13.49)	17/32	1231	(21.03)	53/64	2246
(5.95)	15/64	374	13.50		1319	21.25		2246
6.00		363	13.80		1319	(21.43)	27/32	2246
6.20		420	(13.89)	35/64	1319	21.50		2315
(6.35)	1/4	415	14.00		1319	21.75		2315
6.50		452	14.25		1417	(21.83)	55/64	2358
(6.75)	17/64	458	(14.29)	9/16	1417	22.00		2358
6.80		458	14.50		1473	(22.22)	7/8	2358
7.00		452	(14.68)	37/64	1473	22.25		2569
(7.14)	9/32	452	14.75		1473	22.50		2569

7.20		458	15.00		1473	(22.62)	57/64	2620
7.50		452	(15.08)	19/32	1473	22.75		2620
(7.54)	19/64	458	15.25		1494	23.00		2620
7.80		458	(15.48)	39/64	1494	(23.02)	29/32	2747
(7.94)	5/16	452	15.50		1494	23.25		3042
8.00		452	15.75		1494	(23.42)	59/64	3119
8.20		553	(15.87)	5/8	1494	23.50		3119
(8.33)	21/64	581	16.00		1538	23.75		3119
8.50		504	16.25		1538	(23.81)	15/16	3119
(8.73)	11/32	553	(16.27)	41/64	1538	24.00		3211
8.80		606	16.50		1633	(24.21)	61/64	3265
9.00		553	(16.67)	21/32	1633	24.25		3265
(9.13)	23/64	606	16.75		1633	24.50		3265
9.20		606	17.00		1633	(24.61)	31/32	3265
9.50		553	(17.07)	43/64	1661	24.75		3412
(9.52)	3/8	553	17.25		1661	25.00		3412
9.80		651	(17.46)	11/16	1661	(25.00)	63/64	3412
(9.92)	25/64	651	17.50		1723	25.25		3457
10.00		589	17.75		1748	(25.40)	1	3457
10.20		662	(17.86)	45/64	1816	25.50		3758
(10.32)	13/32	640	18.00		1816	25.75		3758
10.50		784	18.25		1816	(25.80)	1.1/64	3798
26.00		3798	34.50		8813	45.50		15670
(26.19)	1.1/32	3798	(34.53)	1.23/64	8895	(45.64)	1.51/64	15670
26.25		4070	(34.92)	1.3/8	8895	46.00		15670
26.50		4070	35.00		8895	(46.04)	1.13/16	15670
(26.59)	1.3/64	4163	(35.32)	1.25/64	9427	(46.43)	1.53/64	16460
26.75		4163	35.50		9427	46.50		16460
(26.99)	1.1/16	4163	(35.72)	1.13/32	9427	(46.83)	1.27/32	16460
27.00		4300	36.00		9565	47.00		16460
27.25		4300	(36.12)	1.27/64	9762	(47.23)	1.55/64	16804
(27.38)	1.5/64	4313	36.50		9762	47.50		16804
27.50		4313	(36.51)	1.7/16	9762	(47.62)	1.7/8	16804
27.75		4313	(36.91)	1.29/64	9762	48.00		18324
(27.78)	1.3/32	4313	37.00		10003	(48.02)	1.57/64	18324
28.00		4716	(37.31)	1.15/32	10003	(48.42)	1.29/32	18324
(28.18)	1.7/64	4730	37.50		10652	48.50		18458
28.25		4730	(37.70)	1.31/64	10820	(48.82)	1.59/64	18458
28.50		4730	38.00		10820	49.00		18458
(28.57)	1.1/8	4730	(38.10)	1.1/2	10820	(49.21)	1.15/16	18458
28.75		4873	(38.50)	1.33/64	11156	49.50		18656
(28.97)	1.9/64	4953	38.50		11156	(49.61)	1.61/64	18656
29.00		4953	(38.89)	1.17/32	11156	50.00		18656
29.25		4953	39.00		11815	(50.01)	1.31/32	18804
(29.37)	1.5/32	4953	(39.29)	1.35/64	11815	(50.40)	1.63/64	19648
29.50		4972	39.50		11815	50.50		19648
29.75		4972	(39.69)	1.9/16	11815	(50.80)	2	19648
(29.77)	1.11/64	5075	40.00		12120	51.00		26676
30.00		5075	(40.08)	1.37/64	12320	51.50		26676
(30.16)	1.3/16	5361	(40.48)	1.19/32	12320	(51.59)	2.1/32	26676
30.25		5772	40.50		12812	52.00		26676
30.50		5772	(40.88)	1.39/64	12812	(52.39)	2.1/16	26676
(30.56)	1.13/64	5865	41.00		12812	52.50		34719
30.75		5865	(41.27)	1.5/8	12812	53.00		34719
(30.96)	1.7/32	5865	41.50		13315	(53.18)	2.3/32	34719

31.00		6527	(41.67)	1.41/64	13315	53.50		34719
31.25		6527	42.00		13315	(53.97)	2.1/8	34719
(31.35)	1.15/64	6812	(42.07)	1.21/32	13315	54.00		34719
31.50		6812	(42.47)	1.43/64	13655	54.50		36471
(31.75)	1.1/4	6812	42.50		13655	(54.77)	2.5/32	36471
31.75		6812	(42.86)	1.11/16	13822	55.00		36471
32.00		7458	43.00		14147	55.50		36471
(32.15)	1.17/65	7458	(43.26)	1.45/64	14147	(55.56)	2.3/16	36471
32.50		7458	43.50		14147	56.00		38005
(32.54)	1.9/32	7458	(43.66)	1.23/32	14147	(56.36)	2.7/32	38005
(32.94)	1.19/64	7637	44.00		14647	56.50		38005
33.00		7637	(44.05)	1.47/64	14647	57.00		38005
(33.34)	1.5/16	7637	(44.45)	1.3/4	14647	(57.15)	2.1/4	38005
33.50		7899	44.50		14647	57.50		41476
(33.73)	1.21/64	8047	(44.85)	1.49/64	14990	(57.94)	2.9/32	41476
34.00		8047	45.00		14990	58.00		41476
(34.13)	1.11/32	8388	(45.24)	1.25/32	14990	58.50		41476
(58.74)	2.5/16	41476	(71.44)	2.13/16	65390	87.00		133614
59.00		42268	71.5		65390	(87.31)	3.7/16	136408
59.50	2.11/32	42268	72.00		66654	88.00		136408
(59.53)	2.11/32	42268	(72.23)	2.27/32	66654	(88.11)	3.15/32	136408
60.00		42268	72.5		66654	(88.90)	3.1/2	136408
(60.32)	2.3/8	42268	73.00		66654	89.00		136408
60.5		44929	(73.02)	2.7/8	66654	90.00		139189
61.00		44929	73.5		70195	(90.49)	3.9/16	144381
(61.12)	2.13/32	44929	(73.82)	2.29/32	70937	91.00		144381
61.50		44929	74.00		70937	92.00		144381
(61.91)	2.7/16	44929	74.5		70937	(92.07)	3.5/8	149095
62.00		44929	(74.61)	2.15/16	70937	93.00		149095
62.50		44929	75.00		71819	(93.66)	3.11/16	154734
(62.71)	2.15/32	45685	(75.41)	2.31/32	71819	94.00		154734
63.00		45685	75.5		71819	95.00		154734
63.50	2.1/2	45685	76.00		71819	(95.25)	3.3/4	154734
64.00		50492	(76.20)	3	71819	96.00		159914
(64.29)	2.17/32	50492	(76.99)	3.1/32	98253	(96.84)	3.13/16	159914
64.5		50492	77.00		98253	97.00		159914
65.00		50492	(77.79)	3.1/16	98253	98.00		162743
(65.09)	2.9/16	50492	78.00		98253	(98.42)	3.7/8	165066
65.5		50869	(78.58)	3.3/32	100212	99.00		165066
(65.88)	2.19/32	50869	79.0		100212	100.00		165066
66.00		50869	(79.37)	3.1/8	102872	(100.01)	3.15/16	167894
66.5		50869	80.00		102872	101.00		167894
(66.67)	2.5/8	50869	(80.17)	3.5/32	110030	(101.60)	4	167894
67.00		52109	(80.96)	3.3/16	110030	102.00		167894
(67.47)	2.21/32	55936	81.00		110030			
67.5		55936	(81.76)	3.7/32	112890			
68.00		55936	82.00		112890			
(68.26)	2.11/16	55936	(82.55)	3.1/4	112890			
68.50		60007	83.00		115223			
69.00		60630	(83.34)	3.9/32	115223			
(69.00)	2.23/32	60630	84.00		115223			
69.5		60630	(84.14)	3.5/16	117138			
(69.85)	2.3/4	60630	(84.93)	3.11/32	117138			
70.00		60630	85.00		117138			
70.5		64686	(85.72)	3.3/8	133614			
(70.64)	2.25/32	65390	86.00		133614			

71.00		65390	(86.52)	3.13/32	133614		
M.O.Q - For sizes above							
3.0 to 9.95 mm		---		100 Nos. each			
10.0 to 31.75 mm		---		50 Nos. each			
above 31.75 to 36.0 mm		---		15 Nos. each			
above 36.0 to 50.80 mm		---		10 Nos. each			
above 50.80 to 67.00 mm		---		5 Nos. each			
above 67.00 to 76.20 mm		---		3 Nos. each			
above 76.20 to 102 mm		---		2 Nos. each			

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Addison Price list no. MC 38w.e.f. 6th April 2011

HSS TAPER SHANK TWIST DRILLS								LONG SERIES			
Size		OAL	Price Each	Size		OAL	Price Each	Size		OAL	Price Each
mm	Inch	mm	Rs.	mm	Inch	mm	Rs.	mm	Inch	mm	Rs.
5	(3/16)	155	829	10		197	1555	15		245	3080
5.2		155	829	10.2		197	1599	15.25		251	3152
5.5	(7/32)	161	923	10.5		197	1599	15.5		251	3152
5.8		161	923	10.8		206	1634	15.75		251	3232
6		161	923	11		206	1634	16		251	3232
6.2		167	1029	11.2		206	1695	16.25		257	3288
6.5	(1/4)	167	1029	11.5	(7/16)	206	1695	16.5		257	3288
6.8		174	1109	11.8		206	1695	16.75		257	3358
7		174	1109	12		215	2010	17		257	3358
7.2		174	1145	12.2		215	2119	17.25		263	3646
7.5		174	1145	12.5	(1/2)	215	2119	17.5	(11/16)	263	3646
7.8		181	1210	12.8		215	2119	17.75		263	3655
8	(5/16)	181	1210	13		215	2119	18		263	3655
8.2		181	1234	13.2		215	2119	18.25		269	3713
8.5		181	1234	13.5		223	2321	18.5		269	3713
8.8		188	1338	13.8		223	2415	18.75		269	3772
9		188	1338	14		223	2415	19	(3/4)	269	3772
9.2		188	1370	14.25		245	3014	19.25		275	3876
9.5	(3/8)	188	1370	14.5	(9/16)	245	3014	19.5		275	3876
9.8		197	1555	14.75		245	3080	19.75		275	3940
20		275	3940	27.5		343	9358	38	(1.1/2)	426	18716
20.25		282	4005	27.75		343	9645	38.5		426	19331
20.5		282	4005	28		343	9645	39		426	19331
20.75		282	4080	28.25		351	9956	39.5		426	20096
21	(13/16)	282	4080	28.5	(1.1/8)	351	9956	40		426	20096
21.25		289	4739	28.75		351	10236	40.5		436	20096
21.5		289	4739	29		351	10236	41	(1.5/8)	436	20096
21.75		289	4834	29.25		351	10518	41.5		436	21124
22		289	4834	29.5		351	10518	42		436	21124
22.25		289	5162	29.75		351	10817	42.5		436	22348
22.5	(7/8)	296	5162	30	(1.3/16)	351	10817	43		447	24009
22.75		296	5411	3.25		360	11104	43.5		447	25310
23		296	5411	30.5		360	11104	44		447	25310

23.25		219	6610	30.75		360	11104	44.5		447	26351
23.5		319	6610	31		360	11104	45	(1.3/4)	447	26351
23.75		327	6610	31.25		360	11184	45.5		459	27782
24	(15/16)	327	6610	31.5		360	11184	46	(1.13/16)	459	27782
24.25		327	6899	31.75	(1.1/4)	369	11616	46.5		459	28912
24.5		327	6899	32		397	13380	47		459	28912
24.75		327	7150	32.5		397	13957	47.5		459	30373
25		327	7150	33	(1.5/16)	397	13957	48	(1.7/8)	470	30373
25.25		335	7150	33.5		397	14567	48.5		470	33264
25.5	(1)	335	7150	34		406	14567	49	(1.15/16)	470	33264
25.75		335	7437	34.5		406	15203	49.5		470	33264
26		335	7437	35	(1.3/8)	406	15203	50		470	34978
26.25		335	7653	35.5		406	15203	M.O.Q : For sizes : Upto 5 mm to 31.75 mm - 25 Nos. each above 31.75 mm - 10 Nos. each			
26.5		335	7653	36		416	16661				
26.75		343	9068	36.5		416	17283				
27	(1.1/16)	343	9068	37	(1.7/16)	416	17283				
27.25		343	9358	37.5		416	18716				

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Addison Price list no. MC 38w.e.f. 6th April 2011

HSS WOODRUFF KEYSLOT CUTTERS TYPE 'A' STRAIGHT TEETH						IS : 2669 - 1971		
Dia mm	Width mm	Price Each Rs.	Dia mm	Width mm	Price Each Rs.	Dia mm	Width mm	Price Each Rs.
105	2	948	16.5	5	1320	28.5	6	2768
105	2.5	948	19.5	4	1500	28.5	8	2768
105	3	948	19.5	5	1500	28.5	10	2768
135	3	1185	19.5	6	1500	32.5	7	3274
135	4	1185	22.5	5	1707	32.5	8	3274
16.5	3	1320	22.5	6	1707	32.5	10	3274
16.5	4	1320	22.5	8	1707	45.5	10	5560
M.O.Q. For sizes:- 10.5 mm dia – 35 Nos. each 33.5 mm dia to 19.5 mm dia – 30 Nos. each 22.5 mm dia – 25 Nos. each 28.5 mm dia – 15 Nos. each 32.5 mm dia – 10 Nos. each 45.5 mm dia – 10 Nos. each								

HSS CUTTERS FOR WOODRUFF KEYSEATS						BS : 122 (PART 1) 1953	
B.S. No.	Price Each Rs.	B.S. No.	Price Each Rs.	B.S. No.	Price Each Rs.		
204	1011	507	1932	810	3420		
304	1011	607	1932	1010	3420		
404	1011	807	1932	1210	3420		
305	1402	608	2336	1011	4163		
405	1402	808	2336	1211	4163		
505	1402	1008	2336	812	4703		
406	1646	609	2890	1012	4703		
506	1646	809	2890	1212	4703		
606	1646	1009	2890				
M.O.Q. For sizes: Nos.204, 304, 404, 305, 405 – 30 Nos. each Nos.406, 505 & 606 – 30 Nos. each							

46	1.13/16	-	-	-	-	-	-	-	-	-	-	-
47		-	-	-	-	-	-	-	-	-	-	-
48	1.7/8	-	-	-	-	-	-	-	-	-	-	-
49	1.15/16	-	-	-	-	-	-	-	-	-	-	-
50		-	-	-	-	-	-	-	-	-	-	-

NOTE : Sizes 6 mm to 50 mm, in OAL 200, 250, 315, 400 and 500 mm will be as per IS – 7822/1983.

M.O.Q: For sizes :

Upto 3 mm 31.75 mm	-	25 Nos. each
Above 31.75 to 36.00 mm	-	10 Nos. each
Above 36.00 mm	-	5 Nos. each