

Trade Combine

20, Industrial House, 51/53, Nagdevi cross Lane, Mumbai – 400 003.
India.

Tel: 022-2345 3999 / 2346 5999. Fax: 91-22-2344 0101.

E-mail: info@tradecombine.com
www.tradecombine.com

Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS PARALLEL SHANK TWIST DRILL JOBBER SERIES.											
Size			Price Per 10 Nos. Rs.	Size			Price Per 10 Nos. Rs.	Size			Price Per 10 Nos. Rs.
mm	Inch	WG/LG		mm	Inch	WG/LG		mm	Inch	WG/LG	
1.0			311	2.87		33	367	(5.06)		8	1105
(1.02)		60	311	2.90			367	5.10			1105
(1.04)		59	311	(2.95)		32	367	(5.11)		7	1105
(1.07)		58	311	3.00			367	(5.16)	13/64		1105
(1.09)		57	311	(3.05)		31	437	(5.18)		6	1105
1.10			311	3.10			437	5.20			1105
(1.18)		56	311	(3.17)	1/8		437	(5.22)		5	1193
(1.19)	3/64		311	3.20			452	5.30			1193
1.20			311	3.26		30	452	(5.31)		4	1193
1.30			311	3.30			452	5.40			1193
(1.32)		55	311	3.40			452	(5.41)		3	1193
1.40		54	311	(3.45)		29	452	5.50			1193
1.50			311	3.50			452	(5.56)	7/32		1193
(1.51)		53	311	(3.57)		28	452	5.60			1193
(1.59)	1/16		311	(3.57)	9/64		452	(5.61)		2	1341
1.60			311	3.60			640	5.70			1341
(1.61)		52	334	(3.66)		27	640	(5.79)		1	1341
1.70			334	3.70			640	5.80			1361
(1.70)		51	334	(3.73)		26	640	5.90			1361
(1.78)		50	334	3.80		25	640	(5.94)		A	1341
1.80			334	3.80			640	(5.95)	15/64		1341
(1.85)		49	334	(3.86)		24	640	6.00			1341
1.90			334	3.90			640	(6.04)		B	1460

(1.93)	48	334	(3.91)	23	640	6.10		1460
(1.98)	5/64	334	(3.97)	5/32	640	(6.15)	C	1460
(1.99)	47	334	(3.99)	22	640	6.20		1460
2.00		334	4.00		640	(6.25)	D	1460
(2.06)	46	334	(4.04)	21	775	6.30		1460
(2.08)		334	(4.09)	20	775	(6.35)	¼ E	1460
2.10		334	4.10		775	6.40		1460
(2.18)	44	334	4.20		775	6.50		1863
2.20		334	(4.22)	19	775	(6.53)	F	1863
(2.26)	43	334	4.30		775	6.60		1863
2.30		334	(4.30)	18	775	(6.63)	G	1863
(2.37)	42	334	(4.37)	11/64	775	6.70		1863
(2.38)	3/32	334	(4.39)	17	775	(6.75)	17/64	1863
2.40		334	4.40		775	(6.75)	H	1863
(2.44)	41	334	(4.50)	16	1017	6.80		1863
(2.49)	40	334			1017	6.90		2039
2.50		334	15		1017	(6.90)	I	2039
(2.53)	39	334	4.60		1017	7.00		2039
(2.58)	38	334	(4.62)	14	1017	(7.03)	J	2039
2.60		334	4.70	13	1017	7.10		2039
(2.64)	37	334	(4.76)	3/16	1017	(7.14)	K	2039
2.70		334	4.80	12	1017	(7.14)	9/32	2039
(2.71)	36	334	(4.80)	11	1105	7.20		2039
(2.78)	7/64	334	4.90		1105	7.30		2153
(2.79)	35	367	(4.92)	10	1105	(7.37)	L	2153
2.80		367	(4.98)	9	1105	7.40		2153
(2.82)	34	367	5.00		1105	(7.49)	M	2153
7.50		2153	10.20		4322	13.70		9245
(7.54)	19/64	2330	(10.26)	Y	4684	13.80		9245
7.60		2330	10.30		4684	(13.89)	35/64	10033
(7.67)	N	2330	(10.30)	13/32	4684	13.90		10033
7.70		2330	10.40		4684	14.00		10033
7.80		2330	(10.49)	Z	4684	14.25		10033
7.90		2330	10.50		4684	(14.29)	9/16	10525
(7.94)	5/16	2558	10.60		4684	14.50		10525
8.00		2558	10.70		4959	(14.68)	37/64	11342
(8.03)	O	2558	(10.72)	27/64	4959	14.75		11342
8.10		2558	10.80		4959	15.00		11342
8.20		2558	10.90		4959	(15.08)	19/32	11342

(8.20)	P	2558	11.00	4959	15.25		11342
8.30		3100	11.10	5535	(15.48)	39/64	12288
(8.33)	21/64	3100	(11.11) 7/16	5535	15.50		12288
8.40		3100	11.20	5535	15.75		12288
(8.43)	Q	3100	11.30	5535	(15.87)	5/8	12288
8.50		3100	11.40	5535	16.00		12288
8.60		3100	11.50	5838	16.50		12690
(8.61)	R	3100	(11.51) 29/64	5838	(16.67)	21/32	12690
8.70		3100	11.60	5838	17.00		12998
(8.73)	11/32	3265	11.70	5838	(17.46)	11/16	12998
8.80		3265	11.80	5838	17.50		13807
(8.84)	S	3265	11.90	6235	18.00		14065
8.90		3265	(11.91) 15/32	5235	(18.26)	23/32	14065
9.00		3265	12.00	6235	18.50		14729
(9.09)	T	3406	12.10	6235	19.00		14876
9.10		3406		6235	(19.05)	3/4	14876
(9.13)	23/64	3406	12.30	6614	19.50		16736
9.20		3406	(12.30) 31/64	6614	(19.84)	25/32	16736
9.30		3406	12.40	6614	20.00		17772
(9.34)	U	3406	12.50	6614	(20.64)	13/16	17772
9.40		3406	12.60	6614	(21.43)	27/32	18905
9.50		3406	(12.70) 1/2	6984	(22.22)	7/8	19926
(9.52)	3/8	3862	12.80	6984			
(9.58)	V	3862	12.90	6984			
9.60		3862	13.00	6984			
9.70	W	3862	(13.10) 33/64	8685			
9.80		3862	13.10	8685			
(9.80)		3862	13.20	8685			
9.90		4322	13.30	8685			
(9.92)	25/64	4322	13.40	8685			
10.00		4322	(13.49) 17/32	9245			
(10.08)	X	4322	13.50	9245			
10.10		4322	13.60	9245			

M.O.Q- For sizes over 13mm 20 No each
Ground Drills can be supplied up to 13mm at Standard Prices
MOQ : Up to 5mm – 200 No
5.1mm to 10.6mm – 100 No
10.7mm to 13mm – 50 No

Trade Combine

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS PARALLEL SHANK TWIST DRILLS STUB SERIES.								
Size		Price Per 10 Nos. Rs.	Size		Price Per 10 Nos. Rs	Size		Price Per 10 Nos. Rs
mm	Inch		mm	Inch		mm	Inch	
3.00		367	(10.72)	27/64	4787	19.75		11693
(3.17)	1/8	425	10.80		4787	(19.84)	25/32	11693
3.20		446	11.00		4787	20.00		11894
3.50		446	(11.11)	7/16	4986	20.25		12140
(3.57)	9/64	446	11.20		4986	20.50		12140
3.80		618	11.50		5334	(20.64)	13/16	12140
(3.97)	5/32	618	(11.51)	29/64	5334	20.75		12627
4.00		618	11.80		5334	21.00		12627
4.20		687	(11.91)	15/32	5644	21.25		12780
(4.37)	11/64	687	12.00		5644	(21.43)	27/32	12780
4.50		910	12.20		5644	21.50		13210
(4.76)	3/16	910	(12.30)	31/64	6134	21.75		13382
4.80		910	12.50		6134	22.00		13382
5.00		967	(12.70)	1/2	6265	(22.22)	7/8	13382
(5.16)	13/64	967	12.80		6265	22.25		14233
5.20		967	13.00		6265	22.50		14233
5.50		1051	13.20		7336	22.75		14233
(5.56)	7/32	1051	(13.49)	17/32	7336	23.00		14430
5.80		1183	13.50		7818	(23.02)	29/32	14430
(5.95)	15/64	1183	13.80		7818	23.25		15258
6.00		1183	14.00		8513	23.50		15258
6.20		1324	14.25		8513	23.75		15258
(6.35)	1/4	1324	(14.29)	9/16	8513	(23.81)	15/16	15258
6.50		1630	14.50		8865	24.00		16886
(6.75)	17/64	1630	14.75		9586	24.25		16886
6.80		1630	15.00		9586	24.50		16886
7.00		1787	(15.08)	19/32	9586	(24.61)	31/32	16886
(7.14)	9/32	1787	15.25		9586	24.75		18523
7.20		1787	15.50		10377	25.00		18523
7.50		1857	15.75		10377	25.25		18614

(7.54)	19/64	2039	(15.87)	5/8	10377	(25.40)	1	18614
7.80		2039	16.00		10377	25.50		21007
(7.94)	5/16	2244	16.25		10543	26.00		21007
8.00		2244	16.50		10543	(26.19)	1.1/32	21492
8.20		2244	(16.67)	21/32	10543	26.50		21492
(8.33)	21/64	2803	16.75		10755	(26.99)	1.1/16	21742
8.50		2803	17.00		10755	27.00		22911
(8.73)	11/32	2924	17.25		10951	27.50		22911
8.80		2924	(17.46)	11/16	10951	(27.78)	1.3/32	24247
9.00		2924	17.50		10951	28.00		24247
(9.13)	23/64	3088	17.75		11100	28.50		24431
9.20		3088	18.00		11100	(28.57)	1.1/8	24431
9.50		3088	18.25		11297	29.00		25637
(9.52)	3/8	3227	(18.26)	23/32	11297	(29.37)	1.5/32	28223
9.80		3227	18.50		11297	29.50		28223
(9.92)	25/64	3949	18.75		11498	30.00		28600
10.00		3949	19.00		11498	(30.16)	1.3/16	28600
10.20		3949	(19.05)	3/4	11498	30.50		32184
(10.32)	13/32	4251	19.25		11693	(30.96)	1.7/32	32184
10.50		4251	19.50		11693	31.00		32184
31.50		32667	34.50		39731	37.50		48344
(31.75)	1.1/4	32667	(34.92)	1.3/8	39731	38.00		48344
32.00		33370	35.00		43686	(38.10)	1.1/2	48344
32.50		34415	35.50		44309	38.50		53982
(32.54)	1.9/32	34415	(35.72)	1.13/32	44309	39.00		53982
33.00		34415	36.00		44309	39.50		54912
(33.34)	1.5/16	34415	36.50		44309	40.00		54912
33.50		36202	(36.51)	1.7/16	44309			
34.00		36202	37.00		47631			
(34.13)	1.11/3 2	39731	(37.31)	1.15/32	48344			

M.O.Q – For sizes :

Up to 5 mm	- 200 Nos. each	10.7 mm to 23 mm	- 50 Nos.
5.1 to 10.6 mm	- 100 Nos. each	23 mm to 31.5 mm	- 25 Nos. each
above 31.5 mm	- 10 Nos. each		

(7.94)	5/16	1623	16.25		7491	26.00		14925
8.00		1623	16.50		7491	(26.19)	1.1/32	15270
8.20		1623	(16.67)	21/32	7491	26.50		15270
(8.33)	21/64	1992	16.75		7641	(26.99)	1.1/16	15448
8.50		1992	17.00		7641	27.00		16278
(8.73)	11/32	2078	17.25		7781	27.50		16278
8.80		2078	(17.46)	11/16	7781	(27.78)	1.3/32	17228
9.00		2078	17.50		7781	28.00		17228
(9.13)	23/64	2194	17.75		7886	28.50		17359
9.20		2194	18.00		7886	(28.57)	1.1/8	17359
9.50		2194	18.25		8026	29.00		18215
(9.52)	3/8	2293	(18.26)	23/32	8026	(29.37)	1.5/32	20053
9.80		2293	18.50		8026	29.50		20053
(9.92)	25/64	2806	18.75		8170	30.00		20321
10.00		2806	19.00		8170	(30.16)	1.3/16	20321
10.20		2806	(19.05)	3/4	8170	30.50		22867
(10.32)	13/32	3020	19.25		8308	(30.96)	1.7/32	22867
10.50		3020	19.50		8308	31.00		22867
31.50		23210	34.50		28230	37.50		34349
(31.75)	1.1/4	23210	(34.92)	1.3/8	28230	38.00		34349
32.00		23710	35.00		31039	(38.10)	1.1/2	34349
32.50		24452	35.50		31482	38.50		38355
(32.54)	1.9/32	24452	(35.72)	1.13/32	31482	39.00		38355
33.00		24452	36.00		31482	39.50		39015
(33.34)	1.5/16	24452	36.50		31482	40.00		39015
33.50		25722	(36.51)	1.7/16	31482			
34.00		25722	37.00		33843			
(34.13)	1.11/3 2	28230	(37.31)	1.15/32	34349			

M.O.Q – For sizes :

Upto 5 mm - 200 Nos. each

5.1 to 10.6 mm - 100 Nos. each

above 31.5 mm - 10 Nos. each

10.7 mm to 23 mm - 50 Nos. each

23 mm to 31.5 mm - 25 Nos. each

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS PARALLEL SHANK TWIST DRILLS LONG SERIES								
Size		Price Each Rs.	Size		Price Each Rs.	Size		Price Each Rs.
mm	Inch		mm	Inch		mm	Inch	
1.00		196	3.00		251	6.80		695
1.10		196	(3.17)	1/8	251	7.00		695
(1.19)	3/64	196	3.20		251	(7.14)	9/32	695
1.20		196	3.50		251	7.20		695
1.30		196	(3.57)	9/64	251	7.50		695
1.40		196	3.80		270	(7.54)	19/64	695
1.50		196	(3.97)	5/32	270	7.8		695
(1.59)	1/16	196	4.00		270	(7.94)	5/16	717
1.60		196	4.20		270	8.00		717
1.70		196	(4.37)	11/64	270	8.20		717
1.80		196	4.50		270	(8.33)	21/64	717
1.90		196	(4.76)	3/16	270	8.50		723
(1.98)	5/64	196	4.80		270	(8.73)	11/32	759
2.00		196	5.00		318	8.8		918
2.10		196	(5.16)	13/64	318	9.00		798
2.20		196	5.20		318	(9.13)	23/64	903
2.30		248	5.50		365	9.2		918
(2.38)	3/32	248	(5.56)	7/32	365	9.50		798
2.40		248	5.80		398	(9.52)	3/8	798
2.50		248	(5.95)	15/64	398	9.8		924
2.60		248	6.00		398	(9.92)	25/64	924
2.70		248	6.20		453	10.00		835
(2.78)	7/64	248	(6.35)	1/4	413	10.20		924
2.80		248	6.50		577	(10.32)	13/32	835
2.90		248	(6.75)	17/64	695	10.5		1003
(10.72)	27/64	1139	15.5		1867	20.5		2559
10.8		1139	15.75		1867	(20.64)	13/16	2559
11.00		1049	(15.87)	5/8	1867	20.75		2634
(11.11)	7/16	10491	16.0		1897	21.0		2634
11.2		1219	16.25		1897	(21.03)	53/64	2883
11.50		1079	(16.27)	41/64	2110	21.25		2716
(11.51)	29/64	1219	16.5		1933	(21.43)	27/32	2716
11.8		1219	(16.67)	21/32	1933	21.5		2883
(11.91)	15/32	1079	16.75		1979	21.75		2883
12.00		1112	17.0		1979	(21.83)	55/64	3082

12.2		1240	(17.07)	43/64	2151	22.00		2883
(12.30)	31/64	1240	17.25		1979	(22.22)	7/8	2883
12.5		1112	(17.46)	11/16	1979	22.25		3120
(12.70)	1/2	1112	17.5		2110	22.5		3120
12.8		1703	17.75		2110	(22.62)	57/64	3333
13.00		1544	(17.86)	45/64	2334	22.75		3191
(13.10)	33/64	1715	18.0		2151	23.0		3191
13.2		1715	18.25		2151	(23.02)	29/32	3191
(13.49)	17/32	1574	(18.26)	23/32	2151	23.25		3234
13.50		1715	18.5		2240	(23.42)	59/64	3811
13.8		1867	(18.65)	47/64	2258	23.5		3540
(13.89)	35/64	1867	18.75		2281	23.75		3540
14.0		1715	19.0		2281	(23.81)	15/16	3540
14.25		1715	(19.05)	3/4	2281	24.0		3690
(14.29)	9/16	1715	19.25		2411	(24.21)	61/64	4027
14.50		1798	(19.45)	49/64	2634	24.25		3690
(14.68)	37/64	1979	19.5		2411	24.5		3690
14.75		1798	19.75		2411	(24.61)	31.32	3690
15.0		1798	(19.84)	25/32	2411	24.75		3955
(15.08)	19/32	1798	20.0		2559	25.0	63/64	3955
15.25		1867	(20.24)	51/64	2716	(25.40)	1	4007
(15.48)	39/64	2040	20.25		2559			

M.O.Q – For Sizes :

Upto 9.5 mm - 50 Nos. each

9.5 mm and above - 25 Nos. each

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HSS TAPER SHANK TWIST DRILLS								
Size		Price Each Rs.	Size		Price Each Rs.	Size		Price Each Rs.
mm	Inch		mm	Inch		mm	Inch	
3.00		308	(10.72)	27/64	929	(18.26)	23/32	2075
(3.17)	1/8	308	10.80		929	18.50		2075
3.20		323	11.00		929	(18.65)	47/64	2100
3.50		308	(11.11)	7/16	929	18.75		2100
(3.57)	9/64	323	11.20		960	19.00		2100
3.80		323	11.50		960	(19.05)	3/4	2100
(3.97)	5/32	308	(11.51)	29/64	960	19.25		2206
4.00		308	11.80		960	(19.45)	49/64	2206
4.20		415	(11.91)	15/32	960	19.50		2206
(4.37)	11/64	415	12.00		970	19.75		2206
4.50		415	12.20		970	(19.84)	25/32	2206
(4.76)	3/16	415	(12.30)	31/64	970	20.00		2372
4.80		427	12.50		970	(20.24)	51/64	2400
5.00		415	(12.70)	1/2	970	20.25		2400
(5.16)	13/64	427	12.80		1348	20.50		2400
5.20		427	13.00		1348	(20.64)	13/16	2400
5.50		415	(13.10)	33/64	1407	20.75		2504
(5.56)	7/32	415	13.20		1407	21.00		2504
5.80		427	(13.49)	17/32	1407	(21.03)	53/64	2566
(5.95)	15/64	427	13.50		1507	21.25		2566
6.00		415	13.80		1507	(21.43)	27/32	2566
6.20		479	(13.89)	35/64	1507	21.50		2645
(6.35)	1/4	474	14.00		1507	21.75		2645
6.50		516	14.25		1619	(21.83)	55/64	2694
(6.75)	17/64	523	(14.29)	9/16	1619	22.00		2694
6.80		523	14.50		1683	(22.22)	7/8	2694
7.00		516	(14.68)	37/64	1683	22.25		2935
(7.14)	9/32	516	14.75		1683	22.50		2935
7.20		523	15.00		1683	(22.62)	57/64	2993
7.50		516	(15.08)	19/32	1683	22.75		2993
(7.54)	19/64	523	15.25		1706	23.00		2993
7.80		523	(15.48)	39/64	1706	(23.02)	29/32	3139
(7.94)	5/16	516	15.50		1706	23.25		3475
8.00		516	15.75		1706	(23.42)	59/64	3563
8.20		631	(15.87)	5/8	1706	23.50		3563
(8.33)	21/64	664	16.00		1757	23.75		3563

8.50		575	16.25		1757	(23.81)	15/16	3563
(8.73)	11/32	631	(16.27)	41/64	1757	24.00		3668
8.80		693	16.50		1866	(24.21)	61/64	3730
9.00		631	(16.67)	21/32	1866	24.25		3730
(9.13)	23/64	693	16.75		1866	24.50		3730
9.20		693	17.00		1866	(24.61)	31/32	3730
9.50		631	(17.07)	43/64	1897	24.75		3897
(9.52)	3/8	631	17.25		1897	25.00		3897
9.80		744	(17.46)	11/16	1897	(25.00)	63/64	3897
(9.92)	25/64	744	17.50		1969	25.25		3949
10.00		673	17.75		1997	(25.40)	1	3949
10.20		756	(17.86)	45/64	2075	25.50		4293
(10.32)	13/32	731	18.00		2075	25.75		4293
10.50		896	18.25		2075	(25.80)	1.1/64	4339
26.00		4339	34.50		10068	45.50		17901
(26.19)	1.1/32	4339	(34.53)	1.23/64	10161	(45.64)	1.51/64	17901
26.25		4649	(34.92)	1.3/8	10161	46.00		17901
26.50		4649	35.00		10161	(46.04)	1.13/16	17901
(26.59)	1.3/64	4756	(35.32)	1.25/64	10769	(46.43)	1.53/64	18804
26.75		4756	35.50		10769	46.50		18804
(26.99)	1.1/16	4756	(35.72)	1.13/32	10769	(46.83)	1.27/32	18804
27.00		4912	36.00		10927	47.00		18804
27.25		4912	(36.12)	1.27/64	11152	(47.23)	1.55/64	19196
(27.38)	1.5/64	4928	36.50		11152	47.50		19196
27.50		4928	(36.51)	1.7/16	11152	(47.62)	1.7/8	19196
27.75		4928	(36.91)	1.29/64	11152	48.00		20933
(27.78)	1.3/32	4928	37.00		11427	(48.02)	1.57/64	20933
28.00		5388	(37.31)	1.15/32	11427	(48.42)	1.29/32	20933
(28.18)	1.7/64	5404	37.50		12169	48.50		21086
28.25		5404	(37.70)	1.31/64	12360	(48.82)	1.59/64	21086
28.50		5404	38.00		12360	49.00		21086
(28.57)	1.1/8	5404	(38.10)	1.1/2	12360	(49.21)	1.15/16	21086
28.75		5567	(38.50)	1.33/64	12745	49.50		21313
(28.97)	1.9/64	5658	38.50		12745	(49.61)	1.61/64	21313
29.00		5658	(38.89)	1.17/32	12745	50.00		21313
29.25		5658	39.00		13498	(50.01)	1.31/32	21481
(29.37)	1.5/32	5658	(39.29)	1.35/64	13498	(50.40)	1.63/64	22446
29.50		5680	39.50		13498	50.50		22446
29.75		5680	(39.69)	1.9/16	13498	(50.80)	2	22446
(29.77)	1.11/64	5798	40.00		13845	51.00		30475
30.00		5798	(40.08)	1.37/64	14074	51.50		30475
(30.16)	1.3/16	6124	(40.48)	1.19/32	14074	(51.59)	2.1/32	30475
30.25		6594	40.50		14636	52.00		30475
30.50		6594	(40.88)	1.39/64	14636	(52.39)	2.1/16	30475
(30.56)	1.13/64	6700	41.00		14636	52.50		39663
30.75		6700	(41.27)	1.5/8	14636	53.00		39663
(30.96)	1.7/32	6700	41.50		15211	(53.18)	2.3/32	39663
31.00		7456	(41.67)	1.41/64	15211	53.50		39663
31.25		7456	42.00		15211	(53.97)	2.1/8	39663
(31.35)	1.15/64	7782	(42.07)	1.21/32	15211	54.00		39663
31.50		7782	(42.47)	1.43/64	15600	54.50		41665

(31.75)	1.1/4	7782	42.50		15600	(54.77)	2.5/32	41665
31.75		7782	(42.86)	1.11/16	15791	55.00		41665
32.00		8520	43.00		16162	55.50		41665
(32.15)	1.17/65	8520	(43.26)	1.45/64	16162	(55.56)	2.3/16	41665
32.50		8520	43.50		16162	56.00		43417
(32.54)	1.9/32	8520	(43.66)	1.23/32	16162	(56.36)	2.7/32	43417
(32.94)	1.19/64	8724	44.00		16733	56.50		43417
33.00		8724	(44.05)	1.47/64	16733	57.00		43417
(33.34)	1.5/16	8724	(44.45)	1.3/4	16733	(57.15)	2.1/4	43417
33.50		9024	44.50		16733	57.50		47382
(33.73)	1.21/64	9193	(44.85)	1.49/64	17125	(57.94)	2.9/32	47382
34.00		9193	45.00		17125	58.00		47382
(34.13)	1.11/32	9583	(45.24)	1.25/32	17125	58.50		47382
(58.74)	2.5/16	47382	(71.44)	2.13/16	74702	87.00		152641
59.00		48287	71.5		74702	(87.31)	3.7/16	155833
59.50	2.11/32	48287	72.00		76145	88.00		155833
(59.53)	2.11/32	48287	(72.23)	2.27/32	76145	(88.11)	3.15/32	155833
60.00		48287	72.5		76145	(88.90)	3.1/2	155833
(60.32)	2.3/8	51326	73.00		76145	89.00		155833
60.5		51326	(73.02)	2.7/8	76145	90.00		159010
61.00		51326	73.5		80190	(90.49)	3.9/16	164941
(61.12)	2.13/32	51326	(73.82)	2.29/32	81038	91.00		164941
61.50		51326	74.00		81038	92.00		164941
(61.91)	2.7/16	51326	74.5		81038	(92.07)	3.5/8	170326
62.00		51326	(74.61)	2.15/16	81038	93.00		176768
62.50		51326	75.00		82046	(93.66)	3.11/16	176768
(62.71)	2.15/32	52190	(75.41)	2.31/32	82046	94.00		176768
63.00		52190	75.5		82046	95.00		176768
63.50	2.1/2	52190	76.00		82046	(95.25)	3.3/4	176768
64.00		57682	(76.20)	3	82046	96.00		182686
(64.29)	2.17/32	57682	(76.99)	3.1/32	112244	(96.84)	3.13/16	182686
64.5		57682	77.00		112244	97.00		182686
65.00		57682	(77.79)	3.1/16	112244	98.00		185917
(65.09)	2.9/16	57682	78.00		112244	(98.42)	3.7/8	188571
65.5		58112	(78.58)	3.3/32	114482	99.00		188571
(65.88)	2.19/32	58112	79.0		114482	100.00		188571
66.00		58112	(79.37)	3.1/8	117521	(100.01)	3.15/16	191802
66.5		58112	80.00		117521	101.00		191802
(66.67)	2.5/8	58112	(80.17)	3.5/32	125699	(101.60)	4	191802
67.00		59529	(80.96)	3.3/16	125699	102.00		191802
(67.47)	2.21/32	63901	81.00		125699			
67.5		63901	(81.76)	3.7/32	128966			
68.00		63901	82.00		128966			
(68.26)	2.11/16	63901	(82.55)	3.1/4	128966			
68.50		68552	83.00		131631			
69.00		69264	(83.34)	3.9/32	131631			
(69.00)	2.23/32	69264	84.00		131631			
69.5		69264	(84.14)	3.5/16	133819			
(69.85)	2.3/4	69264	(84.93)	3.11/32	133819			
70.00		69264	85.00		133189			
70.5		73897	(85.72)	3.3/8	152641			

(70.64)	2.25/32	74702	86.00		152641			
71.00		74702	(86.52)	3.13/32	152641			
M.O.Q - For sizes above								
		3.0 to 9.95 mm	---	100 Nos. each				
		10.0 to 31.75 mm	---	50 Nos. each				
		above 31.75 to 36.0 mm	---	15 Nos. each				
		above 36.0 to 50.80 mm	---	10 Nos. each				
		above 50.80 to 67.00 mm	---	5 Nos. each				
		above 67.00 to 76.20 mm	---	3 Nos. each				
		above 76.20 to 102 mm	---	2 Nos. each				

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Trade Combine

20, Industrial House, 51/53, Nagdevi cross Lane, Mumbai – 400 003. India.

Tel: 022-2345 3999 / 2346 5999, Fax: 91-22-2344 0101.

E-mail: info@tradecombine.com

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HSS PARALLEL SHANK TWIST DRILLS EXTRA LONG								
Size		Price each Rs.						
		Overall Length in millimeter						
mm	Inch	150	175	200	225	250	300	350
3	1/8	736	901	1019	1213	1430	1784	-
3.5		717	835	1075	1335	1607	2050	-
4	5/32	717	835	1075	1335	1607	2050	2827
4.5		735	901	1075	1335	1607	2111	2827
5	3/16	735	938	1164	1429	1688	2237	2967
5.5	7/32	804	1003	1244	1523	1796	2377	3092
6		804	1046	1281	1550	1859	2434	3208
6.5	1/4	-	-	1310	-	1894	2550	3208
7		-	-	1454	-	2083	2882	3603
7.5	9/32	-	-	1481	-	2214	2936	3603
8	5/16	-	-	1553	-	2307	3007	3687
8.5	11/32	-	-	1603	-	2355	3063	3937
9		-	-	1603	-	2355	3063	3937
9.5	3/8	-	-	1688	-	2369	3130	4064
10		-	-	1757	-	2435	3269	4246
10.5	13/32	-	-	1817	-	2600	3392	4466
11	7/16	-	-	-	-	2691	3495	4607
11.5		-	-	-	-	2691	3495	4607
12	15/32	-	-	-	-	2824	3707	4728

12.5	1/2	-	-	-	-	2912	3827	5042
Other details will be maintained as per IS : 7823 – 1983								
M.O.Q – For sizes :								
Upto 5 mm		-	50 Nos. each					
Above 5 mm		-	35 Nos. each					

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Addison Price list no. MC 40 w.e.f. 1st April 2012

**HSS TAPER SHANK TWIST DRILLS
N)
LONG SERIES**

IS 8305-1976 (Type

Size		OAL Mm	Price Each Rs.	Size		OAL Mm	Price Each Rs.	Size		OAL Mm	Price Each Rs.
5	[3/16]	155	947	10		197	1777	15		245	3519
5.2		155	947	10.2		197	1827	15.25		251	3601
5.5	[7/32]	161	1055	10.5		197	1827	15.5		251	3601
5.8		161	1055	10.8		206	1867	15.75		251	3692
6		161	1055	11		206	1867	16	(5/8)	251	3692
6.2		167	1175	11.2		206	1936	16.25		257	3757
6.5	[1/4]	167	1175	11.5	(7/16)	206	1936	16.25		257	3757
6.8		174	1267	11.8		206	1936	16.75		257	3836
7		174	1267	12		215	2296	17		257	3836
7.2		174	1308	12.2		215	2420	17.25		263	4166
7.5		174	1308	12.5	(1/2)	215	2420	17.5	(11/16)	263	4166
7.8		181	1382	12.8		215	2420	17.75		263	4176
8	[5/16]	181	1382	13		215	2420	18		263	4176

8.2		181	1410	13.2		215	2420	18.25		269	4242
8.5		181	110	13.5		223	2652	18.5		269	4242
8.8		188	1529	13.8		223	2759	18.75		269	4310
9		188	1529	14		223	2759	19	(3/4)	269	4310
9.2		188	1565	14.25		245	3444	19.25		275	4428
9.5	[3/8]	188	1565	14.5	(9/16)	245	3444	19.5		275	4428
9.8		197	1777	14.75		245	3519	19.75		275	4501
20		275	4501	27.5		343	10691	38	(1.1/2)	426	21381
20.25		282	4576	27.25		343	11018	38.5		426	22084
20.5		282	4576	28		343	11018	39		426	22084
20.75		282	4661	28.25		351	11374	39.5		426	22958
21	(13/16)	282	4661	28.5	(1.1/8)	351	11374	40		426	22958
21.25		289	5414	28.75		351	11693	40.5		436	22958
21.5		289	5414	29		351	11693	41	(1.5/8)	436	22958
21.75		289	5522	29.25		351	12016	41.25		436	24132
22		289	5522	29.5		351	12016	42		436	24132
22.25		289	5897	29.75		351	12357	42.5		436	25531
22.5	(7/8)	296	5897	30	(1.3/16)	351	12357	43		447	27428
22.75		296	6181	30.25		360	12685	43.5		447	28914
23		296	6181	30.5		360	12685	44		447	28914
23.25		319	7551	30.75		360	12685	44.5		447	30103
23.5		319	7551	31		360	12685	45	(1.3/4)	447	30103

23.75		327	7551	31.25		360	12777	45.50		459	31738
24	(16/16)	327	7551	31.5		360	12777	46	(1.13/16)	459	31738
24.25		327	7882	31.75	(1.1/4)	369	13270	46.5		459	33029
24.5		327	7882	32		397	15286	47		459	33029
24.75		327	8168	32.5		397	15945	47.5		459	34698
25		327	8168	33	(1.5/16)	397	15945	48	(1.7/8)	470	34698
25.25		335	8168	33.5		397	16641	48.5		470	38001
25.5	(1)	335	8168	34		406	16641	49	(1.15/16)	470	38001
25.75		335	8496	34.5		406	17368	49.5		470	38001
26		335	8496	35	(1.3/8)	406	17368	50		470	39959
26.25		335	8472	35.5		416	17368				
26.5		335	8742	36		416	19033				
26.75		343	10359	36.5		416	19744				
27		343	10359	37	(1.7/16)	416	19744				
27.25		343	10691	37.5			21381				

M.O.Q.-For sizes :
 5mm to 31.75 mm
 Above 31.75 mm

- 25 Nos. each
 - 10 Nos. each

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS TAPER SHANK TWIST DRILLS EXTRA LONG

Size		Price Each Rs.						
		Overall Length in millimeter						
mm	Inch	200	225	250	275	300	315	325
3	1/8	1332	1565	1734	1974	2237	-	2583
3.5		1369	1565	1783	2022	2295	-	2654
4	5/32	1369	1565	1783	2022	2295	-	2654
4.5		1404	1610	1783	2070	2434	-	2792
5	3/16	1404	1610	1783	2070	2434	-	2792
5.5	7/32	1404	1621	1869	2193	2485	-	2865
6		1412	1621	1889	2193	2485	2716	2865
6.5	1/4	1432	1673	1898	2303	2583	2802	2951
7		1560	1757	1973	2346	2704	2974	3098
7.5		1578	1801	2029	2389	2774	3039	3157
8	5/16	1648	1841	2110	2475	2844	3088	3245
8.5		1703	1910	2152	2519	2896	3125	3335
9		1730	1938	2203	2532	2919	3207	3363
9.5	3/8	1773	1961	2203	2602	2993	3250	3378
10		1777	2011	2268	2648	3050	3330	3472
10.5		1827	2086	2420	2798	3207	3473	3647
11		1868	2152	2444	2844	3266	3586	3741
11.5	7/16	1936	2196	2506	2914	3346	3647	3811
12		-	2196	2615	3029	3472	3789	3980
12.5	1/2	-	2420	2704	3139	3579	3911	4091
13		-	-	3207	3674	4170	4528	4762
13.5		-	-	3310	3747	4284	4638	4847
14		-	-	3420	3859	4361	4732	4925

14.5	9/16	-	-	3444	3912	4425	4757	4997
15		-	-	3519	3997	4532	4858	5119
15.5		-	-	3601	4090	4576	4954	5189
16	5/8	-	-	3692	4158	4668	5024	5283
16.5		-	-	3757	4214	4757	5119	5365
17		-	-	3836	4315	4807	5180	5437
17.5	11/16	-	-	-	-	4925	5280	5543
18		-	-	-	-	4997	5398	5630
18.5		-	-	-	-	5077	5463	5732
19	3/4	-	-	-	-	5167	5543	5817
19.5		-	-	-	-	5231	5605	5874
20		-	-	-	-	5320	5697	5986
20.5		-	-	-	-	5418	5801	6070
21	13/16	-	-	-	-	5515	5914	6173
21.5		-	-	-	-	5630	6011	6276
22		-	-	-	-	5753	6172	6455
22.5	7/8	-	-	-	-	5905	6302	6594
23		-	-	-	-	6181	6597	6838
23.5		-	-	-	-	6791	-	7551
24	15/16	-	-	-	-	6791	-	7551
24.5		-	-	-	-	7004	-	7882
25		-	-	-	-	-	-	8168
25.5	1	-	-	-	-	-	-	-
26		-	-	-	-	-	-	-
26.5		-	-	-	-	-	-	-
27	1.1/16	-	-	-	-	-	-	-
27.5		-	-	-	-	-	-	-
28		-	-	-	-	-	-	-
28.5	1.1/8	-	-	-	-	-	-	-
29		-	-	-	-	-	-	-
29.5		-	-	-	-	-	-	-
30	1.3/16	-	-	-	-	-	-	-
31	1.1/4	-	-	-	-	-	-	-
32		-	-	-	-	-	-	-

33	1.5/16	-	-	-	-	-	-	-
34		-	-	-	-	-	-	-
35	1.3/8	-	-	-	-	-	-	-
36		-	-	-	-	-	-	-
37	1.7/16	-	-	-	-	-	-	-
38	1.1/2	-	-	-	-	-	-	-
39		-	-	-	-	-	-	-
40		-	-	-	-	-	-	-
41	1.5/8	-	-	-	-	-	-	-
42		-	-	-	-	-	-	-
43		-	-	-	-	-	-	-
44		-	-	-	-	-	-	-
45	1.3/4	-	-	-	-	-	-	-
46	1.13/16	-	-	-	-	-	-	-
47		-	-	-	-	-	-	-
48	1.7/8	-	-	-	-	-	-	-
49	1.15/16	-	-	-	-	-	-	-
50		-	-	-	-	-	-	-

NOTE : Sizes 6 mm to 50 mm, in OAL 200, 250, 315, 400 and 500 mm will be as per IS – 7822/1983.

M.O.Q: For sizes :

Upto 3 mm 31.75 mm - 25 Nos. each
Above 31.75 to 36.00 mm - 10 Nos. each
Above 36.00 mm - 5 Nos. each

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS TAPER SHANK TWIST DRILLS EXTRA LONG									
Size		Price Each Rs.							
		Overall Length in millimeter							
mm	Inch	350	375	400	425	450	475	500	525
3	1/8	-	-	-	-	-	-	-	-
3.5		-	-	-	-	-	-	-	-
4	5/32	-	-	-	-	-	-	-	-
4.5		-	-	-	-	-	-	-	-
5	3/16	-	-	-	-	-	-	-	-
5.5	7/32	-	-	-	-	-	-	-	-
6		-	-	-	-	-	-	-	-
6.5	1/4	-	-	-	-	-	-	-	-
7		-	-	-	-	-	-	-	-
7.5		-	-	-	-	-	-	-	-
8	5/16	-	-	-	-	-	-	-	-
8.5		-	-	-	-	-	-	-	-
9		-	-	-	-	-	-	-	-
9.5	3/8	-	-	-	-	-	-	-	-
10		3885	4381	4874	-	-	-	-	-
10.5		4170	4685	5280	-	-	-	-	-
11		4246	4762	5324	-	-	-	-	-
11.5	7/16	4361	4886	5463	-	-	-	-	-
12		4501	4997	5605	-	-	-	-	-
12.5	1/2	4713	5320	6011	-	-	-	-	-
13		5418	6081	6832	-	-	-	-	-
13.5		5521	6233	7004	-	-	-	-	-
14		5630	6361	7137	-	-	-	-	-
14.5	9/16	5738	6471	7263	8539	9531	10725	12028	-
15		5853	6562	7382	8501	9646	10833	12151	-
15.5		5942	6687	7483	8562	9739	10927	12255	-
16	5/8	6027	6791	7634	8740	9907	11060	12391	-
16.5		6139	6916	7795	8872	10012	11173	12467	-
17		6233	7009	7882	8977	10136	11281	12584	-
17.5	11/16	6353	7127	7975	9085	10254	11424	12702	-
18		6455	7252	8122	9199	10359	11544	12824	-
18.5		6512	7338	8248	9315	10479	11623	12947	-
19	3/4	6619	7451	8358	9414	10598	11737	13022	-
19.5		6739	7598	8528	9531	10723	11877	13149	-

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS TAPER SHANK CORE DRILLS			IS 5366 – 1978 BS 328 (PART 1) - 1959					
mm	Inch	Price Each RS.	mm	Inch	Price Each RS.	mm	Inch	Price Each RS.
7.00		986	14.00		1940	22.00		3383
(7.14)	9/32	986	(14.29)	9/16	1995	(22.22)	7/8	3589
7.50		1053	15.00		2082	23.00		3800
(7.94)	5/16	1049	(15.08)	19/32	2082	(23.02)	29/32	3800
8.00		1053	(15.87)	5/8	2130	(23.81)	15/16	4147
8.50		1074	16.00		2130	24.00		4353
(8.73)	11/32	1053	(16.67)	21/32	2244	(24.61)	31/32	4353
9.00		1077	17.00		2244	25.00		5037
(9.52)	3/8	1157	(17.46)	11/16	2423	(25.40)	1	5037
10.00		1157	18.00		2606	26.00		5435
(10.32)	13/32	1157	(18.26)	23/32	2606	(26.19)	1.1/32	5435
11.00		1159	19.00		2980	(26.99)	1.1/16	6001
(11.11)	7/16	1159	(19.05)	3/4	2980	27.00		6001
(11.91)	15/32	1240	(19.84)	25/32	2992	(27.78)	1.3/32	6229
12.00		1240	20.00		2992	28.00		6598
(12.70)	1/2	1309	(20.64)	13/16	3201	(28.57)	1.1/8	6601
13.00		1772	21.00		3201	29.00		6909
(13.49)	17/32	1940	(21.43)	27/32	3383	(29.37)	1.5/32	6909
30.00		7338	45.00		20332	(63.50)	2.1/2	50648
(30.16)	1.3/16	7338	46.00		21085	64.00		55301
(30.96)	1.7/32	7616	(46.04)	1.13/16	21085	65.00		55301
31.00		8564	47.00		21911	(65.09)	2.9/16	55301
(31.75)	1.1/4	8940	(47.62)	1.7/8	23041	66.00		57982
32.00		9797	48.00		23041	(66.67)	2.5/8	57982
(32.54)	1.9/32	9797	49.00		24604	67.00		60401
33.00		10003	(49.21)	1.15/16	24604	68.00		63335
(33.34)	1.5/16	10003	50.00		26475	(68.26)	2.11/16	63335
34.00		10971	(50.80)	2	29275	69.00		66430
(34.13)	1.11/32	10971	51.00		29529	(69.85)	2.3/4	67674
(34.92)	1.3/8	11586	52.00		32521	70.00		67674
35.00		11586	(52.39)	2.1/16	32521	71.00		69014
(35.72)	1.13/32	12462	53.00		37990	(71.44)	2.13/16	69014

36.00		12462	(53.97)	2.1/8	37990	72.00		
(36.51)	1.7/16	13146	54.00		37990	73.00		
37.00		13146	55.00		39819	(73.02)	2.7/8	
(37.31)	1.15/32	13520	(55.56)	2.3/16	39819	74.00		
38.00		14465	56.00		41506	(74.61)	2.15/16	77674
(38.10)	1.1/2	14465	57.00		41506	75.00		80535
39.00		15862	(57.15)	2.1/4	41506	76.00		84404
(39.69)	1.9/16	15862	58.00		45357	(76.20)	3	84404
40.00		15862	(58.74)	2.5/16	45357	Size upto 25/32" (20 mm) with 3 flutes and above 25/32" (20 mm) and upto 75 mm with 4 flutes and above 75.0 mm will be supplied with 6 flutes.		
41.00		17483	59.00		46196			
(41.27)	1.5/8	17483	60.00		46196			
42.00		18001	(60.32)	2.3/8	46196			
(42.86)	1.11/16	18579	61.00		49232			
43.00		18579	(61.91)	2.7/16	49232			
44.00		19638	62.00		49232			
(44.45)	1.3/4	19638	63.00		50648			
M.O.Q : For sizes : Upto 31.75 mm (1.1/4")						- 35 Nos. each		
Over 31.75 mm (1.1/4") to 45 mm (1.3/4")						- 20 Nos. each		
Over 45 mm (1.3/4") to 50 mm (2")						- 10 Nos. each		
Over 50 mm (2") to 64 mm (2.1/2")						- 5 Nos. each		
Over 64 mm (2.1/2")						- 3 Nos. each		

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS SHELL DRILLS (TAPER HOLE 1 IN 96)			BS:122 (PART 2) 1964		
Dia Inch	Price Each Rs.	Dia Inch	Price Each Rs.	Dia Inch	Price Each Rs.
1	2732	1.11/16	5084	2.3/4	12695
1.1/16	2883	1.3/4	5202	2.7/8	14107
1.1/8	3055	1.13/16	5405	3	15495
1.3/16	3243	1.7/8	5569	3.1/8	17373
1.1/4	3386	1.15/16	5837	3.1/4	19053
1.5/16	3551	2	6035	3.3/8	20492
1.3/8	3752	2.1/8	6671	3.1/2	21996
1.7/16	3918	2.1/4	7300	3.5/8	26003
1.1/2	4060	2.3/8	8168	3.3/4	27193
1.9/16	4292	2.1/2	9934	3.7/8	31477
1.5/8	4479	2.5/8	11541	4	34785
R.H. cutting with RH Helical Flutes will be supplied as standard M.O.Q – For sizes upto 2-1/2" - 5 Nos. each 2.5/8" & above - 3 Nos. each					

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS CENTRE DRILLS									
TYPE 'A' IS : 6708 - 1977			TYPE 'B' IS : 6709 - 1977			BS 328 (PART 2) 1950			
Pilot	Body	Price	Pilot	Body	Price	Size	Pilot	Body	Price
Dia	Dia	Each	Dia	Dia	Each	BS	Dia	Dia	Each
mm	mm	Rs.	mm	mm	Rs.	No.	Inch	Inch	Rs.
1	3.15	165	1.6	6.3	338	BS 1	3/64	1/8	165
1.25	3.15	165	2	8	478	BS 2	1/16	3/16	165
1.6	4	165	2.5	10	609	BS 3	3/32	1/4	191
2	5	165	3.15	11.2	811	BS 4	1/8	5/16	296
2.5	6.3	191	4	14	1086	BS 5	3/16	7/16	385
3.15	8	296	5	18	1552	BS 6	1/4	5/8	726
4	10	363	6.3	20	1828	BS 7	5/16	3/4	1121
5	12.5	614	8	25	2365				
6.3	16	726							
8	20	1121							
10.00	25	1444							
M.O.Q – For all sizes - 50 Nos.									

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS CYLINDRICAL CUTTERS						IS : 6309 - 1982		
Dia mm	Width mm	Price Each Rs.	Dia mm	Width mm	Price Each Rs.	Dia mm	Width mm	Price Each Rs.
40	(20)	2226	63	50	5120	100	(90)	16836
	(32)	2783		70	6739		(110)	23652
	(50)	3464		(90)	7913		125	28813
	(70)	4644	80	(36)	5739	125	(50)	20252
50	(25)	2852		63	9124		(80)	28728
50	40	3377	80	80	10796	125	(110)	38662
	63	4424	80	100	12429		(125)	43252
	80	5739	100	(40)	8972		140	48107
63	(32)	4062		(70)	13588	160	125	71966

Type 'N' Cutters with right hand helix will be supplied as standard.
Bracketed sizes are as per IS : 1831-1961 / IS : 6309-1971
M.O.Q – For sizes
 upto 80 mm dia - 3 Nos. each
 100 mm dia and above - 2 Nos. each

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS HIGH POWER CYLINDRICAL CUTTERS		BS : 122 (PART 1) 1953			
Length Inch	Price Each Rs. Diameter				
	2-1/2"	3"	3-1/2"	4"	4-1/2"
1	3629	4576	5072	6413	9246
2	5374	7043	8456	11226	15527
3	7149	9567	11808	16027	21933
4	8907	12161	15202	20427	28728
5	10740	17100	22355	28362	35369
6	12569	21779	26603	33157	42033
7	14340	25408	30902	39530	49218
8	16791	29023	35203	45026	55461

Cutters with left hand helix will be supplied as standard
M.O.Q – For sizes
For length 1" & 2 - 3 Nos. each
For length 3" & above - 2 Nos. each

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS HELICAL CYLINDRICAL CUTTERS				BS : 122 (PART 1) 1953			
Length Inch	Price Each Rs. Diameter			Length Inch	Price Each Rs. Diameter		
	3"	4"	5"		3"	4"	5"
2	10127	14870	24800	5	24907	36645	50544
3	12820	19892	33408	6	31583	43121	59259
4	17239	25332	42044				

Cutters with left hand helix will be supplied as standard
M.O.Q – For sizes
Upto 2 inch length - 3 Nos. each 3 inch length and above - 2 Nos. each

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS SIDE AND FACE CUTTERS - 1953				BS : 122 (PART 1)			
Dia Inch	Width Inch	Price Each Rs.		Dia Inch	Width Inch	Price each Rs.	
		Straight Teeth Type B	Straight Teeth Type A			Straight Teeth Type B	Straigh t Teeth Type A
2.1/2	1/4	3196	-		5/16	7528	9376
	5/16	3349	-		3/8	8065	10911
	3/8	3500	-		7/16	8630	11103

	7/16	3658	-		1/2	9192	11328
	1/2	3815	-	5	5/8	10380	12569
2.1/2	5/8	4090	-		3/4	11526	14340
	3/4	4369	-		7/8	12729	16624
	7/8	4662	-		1	13919	17477
	1	4990	-		1.1/4	16076	-
	1.1/4	5608	-	5	1.1/2	18289	-
2.1/2	1.1/2	6248	-	6	1/4	8537	10977
3	1/4	3543	4448		5/16	9286	11875
	5/16	3723	4731		3/8	10075	12796
	3/8	3947	5286		7/16	10871	13753
	7/16	4132	5734	6	1/2	11669	14739
3	1/2	4350	5470		5/8	13293	16624
	5/8	4770	6124		3/4	14932	18439
	3/4	5120	6505		7/8	16577	20430
	7/8	5699	7094		1	18174	22486
	1	6158	7655	6	1.1/4	21163	-
3	1.1/4	6800	-		1-1/2	24141	-
	1.1/2	7770	-	7	1/4	12658	14340
3.1/2	1/4	4210	-		5/16	13697	16459
	5/16	4448	-		3/8	14737	17754
	3/8	4731	-	7	7/16	15723	18542
	7/16	5011	-		1/2	16982	19485
	1/2	5256	-		5/8	19013	22854
3.1/2	5/8	5826	-		3/4	21085	25564
	3/4	6382	-		7/8	23182	28125
	7/8	6881	-	7	1	25253	30639
	1	7568	-		1.1/4	29380	-
	1.1/4	8562	-		1.1/2	33558	-
3.1/2	1.1/2	9649	-	8	1/4	15202	16884
4	1/4	4990	6067	8	5/16	16404	18158
	5/16	5348	6494		3/8	17753	19956
	3/8	5706	6881		7/16	19133	21262
	7/16	6067	7301		1/2	20519	22562
4	1/2	6338	7735		5/8	23207	25746
	5/8	7177	8537		3/4	25898	29282
	3/4	7913	9743		7/8	25898	32723

	7/8	8630	10596		1	31279	35925
	1	9376	11554		1.1/4	36597	-
	1.1/4	10657	-		1.1/2	41915	-
	1.1/2	11738	-	9	1/4	19582	21630
5	1/4	7014	8702		5/16	21375	23378
9	3/8	23268	25183		5/16	24766	26776
	7/16	25079	27715		3/8	26903	28903
	1/2	27088	29598	10	7/16	28913	30234
	5/8	31022	34335		1/2	31468	34462
	3/4	34371	39791		5/8	36578	39791
	7/8	38634	44063		3/4	41346	46033
	1	42307	45743		7/8	45757	51012
	1.1/4	49818	55963	10	1	50449	55550
9	1.1/2	57348	63967		1.1/4	59184	67402
	1.3/4	70626	78024		1.1/2	68628	77445
10	1/4	22474	24622		1.3/4	83342	93065
Type 'B' (Straight Teeth) Cutters of width 3/4" and above will be supplied with LH Helix as standard M.O.Q – For sizes Upto 6" dia - 4 Nos. each above 6" dia - 3 Nos. each							

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS SIDE AND FACE CUTTERS					IS : 6308 – 1982				
Dia mm	Width mm	Bore mm	Price Each Rs.		Dia mm	Width mm	Bore mm	Price Each Rs.	
			Straight Teeth Type B	Straight Teeth Type A				Straight Teeth Type B	Straight Teeth Type A
50	5	16	2609	3245	160	28	40	19690	24672
	6		2712	3377		21163		26917	
	8		2783	3471		11616		12973	

	10		2955	3694	160	8	40	12346	13793
63	6	22	3196	4132		10		13080	14609
63	8	22	3377	4508	160	12	40	13796	15405
	10		3674	4644		14		14523	16230
	12		3832	5004		16		15379	17043
	14		3947	5367		18		16469	18856
	16		4141	5790		20		17291	18856
63	18	22	4415	5961	160	22	40	18311	20902
80	6	27	3500	4393		25		19763	24236
	8		3879	4781		28		21163	25237
	10		4141	5470	160	32	40	23035	27516
	12		4415	5790	200	6	40	15202	16861
80	14	27	4696	6211	200	8	40	16404	18158
	16		4913	6338		10		17753	19956
	18		5470	7177		12		20519	22562
	20		5706	7528		14		21855	24141
100	6	32	5004	6067		16		23207	25746
100	8	32	5348	6494	200	18	40	25898	29193
	10		5913	6959		20		26180	30084
	12		6338	7735		22		28588	32723
	14		6714	7913		25		31279	35935
	16		7177	8537		28		32931	38166
100	18	32	7655	8776	200	32	40	36604	42777
	20		8243	9267	225	6		19582	21237
	22		8630	10596		8		21375	23378
	25		9376	11554		10		23268	25183
125	6	32	7014	8702		12		27087	29561
125	8	32	7528	9376	225	14		29037	31961
	10		8065	10911		16		31022	34335
	12		9192	11328		18		34995	39791
	14		9857	12101		20		34995	39191
	16		10380	12569		22		38634	44063
125	18	32	11132	14335		25		42307	48191
	20		11526	15465		28		46065	52087
	22		12729	16805		32		49818	55963
	25		13919	17477	250	6		22474	24622
	28		15674	20007		8		24766	26776

150	6		8537	10977	250	10		26903	28903
	8		9286	11875		12		31468	34462
	10		10075	12796		14		34068	37134
	12		11669	14739		16		36578	39791
	14		12480	15674		18		41346	46033
	16		13298	16624		20		41346	46033
	18		14932	18439		22		45755	51012
	20		14932	18439		25		50447	55550
150	22		16577	20430		28		54839	61464
	25		18174	22501		32		59184	67402
Type 'N' Cutters will be supplied as standard M.O.Q – For sizes Upto 150 mm dia - 4 Nos. each above 150 mm dia - 3 Nos. each									

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Trade Combine

20, Industrial House, 51/53, Nagdevi cross Lane, Mumbai – 400 003. India.

Tel: 022-2345 3999 / 2346 5999. Fax: 91-22-2344 0101.

E-mail: info@tradecombine.com

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS KEYWAY MILLING CUTTERS						IS : 6355 - 1982		
Dia mm	Width mm	Price Each Rs.	Dia mm	Width mm	Price Each Rs.	Dia mm	Width mm	Price Each Rs.
50	5	2367	100	6	4576		12	13307
	6	2560		8	4912		14	14179
	8	2716		10	5348		16	15182
	10	2835		12	5826	160	18	16157
63	5	2777	100	14	6266		20	17239
63	6	2777		16	6744		22	18356
	8	2906		18	7136		25	19928
	10	3196		20	7294		28	21042
	12	3471		22	8146	160	32	23812
	14	3674	100	25	8702	200	12	19570
63	16	3947	125	8	7014		14	20675

	18	4243		10	7672		16	21988
80	5	3886		12	8367		18	23537
	6	3886		14	9223	200	20	25195
	8	4141	125	16	9835		22	27073
80	10	4421		18	10657		25	29187
	12	4950		20	11285		28	31629
	14	5348		22	12022		32	35207
	16	5683		25	13160	200	36	38780
	18	6004	125	28	14523		40	42462
80	20	6382	160	10	12640			

**Cutters will be radially turned with staggered teeth and without corner radius.
Type 'H' cutters will be supplied as standard.**

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RECOMMENDED STANDARD BORES IN MM						
Dia	Bore	Dia	Bore	Dia	Bore	
50	16	100	32	160	40	
63	22	125	32	200	40	
80	27					
M.O.Q : For sizes						
Upto 63 mm dia			-	4 Nos. each		
63 mm dia to 125 mm dia			-	2 Nos. each		
160 mm and above			-	2 Nos. each		

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HSS SLOTTING CUTTERS								
Dia Inch	Width Inch	Price Each Rs.	Dia Inch	Width Inch	Price Each Rs.	Dia Inch	Width Inch	Price Each Rs.
2.1/2	1/4	1924		3/8	3255		7/16	6829
	5/16	2085		7/16	3500		1/2	7357
	3/8	2229		1/2	3753		5/8	8367
	7/16	2354		5/8	4273	5	3/4	9192
	1/2	2486	3.1/2	3/4	4644		7/8	10033
2.1/2	5/8	2783		7/8	5011		1	10871
	3/4	2979		1	5374	6	1/4	6829
	7/8	3188	4	3/16	3306		5/16	7569
	1	3377		1/4	3306	6	3/8	8300
3	1/4	2199	4	5/16	3691		7/16	9044
3	5/16	2367		3/8	4031		1/2	9796
	3/8	2546		7/16	4696		5/8	11283
	7/16	2783		1/2	4731		3/4	12513
	1/2	2924		5/8	5914	6	7/8	13753
	5/8	3293		3/4	6004		1	15035
3	3/4	3587		7/8	6911			
	7/8	3959		1	7117			
	1	4369	5	1/4	5286			
3.1/2	1/4	2743	5	5/16	5790			
3.1/2	5/16	3010		3/8	6299			
Cutters of width 3/4" and above are supplied with Left Hand Helical Flutes as standard M.O.Q : For sizes Upto 3" dia - 4 Nos. each , above 3" dia - 3 Nos. each								

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS SINGLE ANGLE CUTTERS					IS : 6324 – 1971				
Dia mm	Width mm	Bore mm	Angle (Degrees)	Price Each Rs.	Dia mm	Width mm	Bore mm	Angle (Degrees)	Price Each Rs.
50	12	16	60, 65, 70, 75, 80, 85.	2464	80	32	22	70, 75, 80	5739
63	18	22	60, 65, 70, 75, 80, 85.	3674	100	36	27	70, 75, 80	8611
63	26	22	70, 75, 80	4369					
RH Cutters in Type 'H' will be supplied as standard. M.O.Q : For all sizes – 3 Nos. each									

HSS SINGLE ANGLE CUTTERS				BS : 122 (PART 1) 1953			
Width	Angle	Price Each Rs.		Width	Angle	Price Each Rs.	
Inch	(Degrees)	2-3/4"	3"	Inch	(Degrees)	2-3/4"	3"
5/16	30	3055	3377	1/2	45, 50, 55, 60, 65, 70, 80	3543	4000
7/16	40	3349	3820	5/8	50, 60, 65, 70, 80	3947	4448
RH Cutters will be supplied as standard. Price for LH Cutters will be same as above. M.O.Q : For all sizes – 3 Nos. each							

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HSS DOUBLE ANGLE CUTTERS							
Dia mm	Width mm	Bore mm	Angle (Degrees)		Price Each Rs.		
50	12	16	12 × 55, 15 × 60, 65, 70, 75 & 80		2712		
63	18	22	12 × 55, 15 × 60, 65, 70, 75 & 80		3711		
50	14	16	20 × 90		2955		
63	20	22	20 × 90		3886		
50	16	16	25 × 100		3196		
63	22	22	25 × 100		4202		
80	32	22	15 × 65, 70, 75		5739		
100	36	27	15 × 70, 75, 80		8611		
<p>Right Hand Cutters in Type 'H' will be supplied as standard M.O.Q.- For all sizes Upto 63 mm dia - 4 Nos. each Above 63 mm dia - Nos.each</p>							
<p>HSS DOUBLE ANGLE CUTTERS</p>							
Dia Inch	Width mm	Bore mm	Price Each Rs.	Dia mm	Width mm	Bore mm	Price Each Rs.
Angle in Degrees : 12 × 48, 53, 63, 68, 73				Angle in Degrees : 12 × 48, 53, 63, 68, 73			
2-3/4	5/8	1	2553	3	5/8	1-1/4	4421
	3/4	1	3078		3/4	1-1/4	4448
RH Cutters will be supplied as standard, M.O.Q : For all sizes – 3 Nos. each							

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS EQUAL ANGLE CUTTERS					IS : 6326 – 1996				
Dia mm	Width mm	Bore mm	Angle (Degrees)	Price Each Rs.	Dia mm	Width mm	Bore mm	Angle (Degrees)	Price Each Rs.
50	8	16	45	2387	80	12	27	45	3568
50	10	16	60	2493	80	18	27	60	4043
50	14	16	90	2810	80	22	27	90	4576
63	10	22	45	2906	100	18	32	45	5639
63	14	22	60	3218	100	25	32	60	6596
63	20	22	90	3720	100	32	32	90	7719
We can also manufacture and supply					IS : 6326 – 1971				
HSS EQUAL ANGLE CUTTERS TO OLD IS SPECIFICATION					with the following dimension and prices :				
Dia mm	Width mm	Bore mm	Angle (Degrees)	Price Each Rs.	Dia mm	Width mm	Bore mm	Angle (Degrees)	Price Each Rs.
56	10	16	45	2712	80	16	22	45	3879
56	12	16	60	2835	80	20	22	60	4210
56	14	16	90	3055	80	22	22	90	4576
63	12	22	45	3055	100	18	27	45	5639
63	16	22	60	3377	100	25	27	60	6596
63	18	22	90	3543	100	28	27	90	7149
HSS EQUAL ANGLE CUTTERS 1953				BS 122 (PART 1)					
Dia mm	Width mm	Angle (Degrees)	Price Each Rs.	Dia mm	Width mm	Angle (Degrees)	Price Each Rs.		
2.3/4	5/16	30, 40	3055	3	5/16	30, 40	3377		
2.3/4	7/16	40	3196	3	7/16	30, 40	3543		
2.3/4	1/2	45, 60, 90	3196	3	1/2	45, 60, 90	3543		
2.3/4	5/8	60, 90	3543	3	5/8	60, 90	3879		
M.O.Q : For sizes – 3 Nos. each									

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HSS CONVEX CUTTERS					IS : 6323 – 1982				
Dia mm	Width mm	Radius mm	Bore mm	Price Each Rs.	Dia mm	Width mm	Radius mm	Bore mm	Price Each Rs.
50	3.2	1.6	16	3255	80	12.6	6.3	27	5363
50	4	2	16	3255	80	16	8	27	5886
63	5	2.5	22	4090	100	20	10	32	9034
63	6	3	22	4090	100	24	12	32	9967
63	6.3	3.15	22	4090	100	25	12.5	32	10540
63	8	4	22	4090	125	32	16	32	17423
63	10	5	22	4508	125	40	20	32	20993
80	12	6	27	5363					
Cutters radially machine turned relieved in Type 'N' will be supplied as standard M.O.Q – For all sizes – 2 Nos. each									

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Addison Price list no. MC 40 w.e.f. 1st April 2012

We can also manufacture and supply
HSS CONVEX CUTTERS TO OLD IS SPECIFICATION

IS : 6323 - 1971

with the following dimensions and prices :									
Dia mm	Width mm	Radius mm	Bore mm	Price Each Rs.	Dia mm	Width mm	Radius mm	Bore mm	Price Each Rs.
50	3	1.5	22	3255	70	16	8	22	5348
50	3.2	1.6	22	3255	90	18	9	27	7149
50	4	2	22	3255	90	20	10	27	7528
56	5	2.5	22	3854	90	22	11	27	8297
56	6	3	22	3854	90	24	12	27	8891
63	6	3	22	4090	90	25	12.5	27	9192
63	8	4	22	4090	100	28	14	32	11338
63	10	5	22	4508	110	32	16	32	14240
70	12	6	22	4860	110	36	18	32	18930
70	14	7	22	5348	125	40	20	40	20993

Cutters radially machine turned relieved in Type 'N' will be supplied as standard. As per our Standard only. M.O.Q – For all sizes – 2 Nos. each

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HSS CONCAVE CUTTERS									
Dia mm	Width mm	Radius mm	Bore mm	Price Each Rs.	Dia mm	Width mm	Radius mm	Bore mm	Price Each Rs.
50	8	1.6	16	3886	80	24	6.3	27	8062
50	9	2	16	4064	80	32	8	27	9479
63	10	2.5	22	4460	100	36	10	32	13205
63	12	3	22	4803	100	40	12	32	13919
63	12	3.15	22	4803	100	40	12.5	32	13919
63	16	4	22	4941	125	50	16	32	29327
63	20	5	22	5797	125	60	32	32	31874
80	24	6	27	8062					

Cutters radially machine turned relieved in Type 'N' will be supplied as standard.
M.O.Q – Upto 63 mm dia - 4 Nos. each above 63mm to 80mm dia mm – 3 Nos. each
 above 80mm dia - 2 Nos.

HSS CONVEX CUTTERS					BS : 122 (PART 1) 1953				
HSS CONCAVE CUTTERS									
Dia Inch	D.O.C Inch	Bore Inch	Price Each Rs.		Dia Inch	D.O.C Inch	Bore Inch	Price Each Rs.	
			Convex	Concave				Convex	Concave
2.1/4	1/8	1	3464	4090	3	3/4	1	6248	9023
2.1/4	3/16	1	3694	4240	3.1/4	13/16	1	7069	10796
2.1/4	1/4	1	3860	4518	3.1/4	7/8	1	7528	10977
2.1/2	5/16	1	4090	4950	3.1/2	15/16	1	8432	12845
2.1/2	3/8	1	4357	5367	3.1/2	1	1	8819	13027
2.1/2	7/16	1	4516	5797	4	1.1/8	1.1/4	11338	15926
2.1/2	1/2	1	4863	6183	4	1.1/4	1.1/4	12480	16996
2.3/4	9/16	1	4950	7253	4.1/4	1-3/8	1.1/4	17175	22397
2.3/4	5/8	1	5374	7436	4.1/4	1-1/2	1.1/4	18580	25666
3	11/16	1	5964	8884					
M.O.Q – For all sizes -					Upto 2 1/2" dia – 4 nos. each above 2 1/2" dia to 3 1/4" dia – 3 Nos. each above 3 1/4" dia – 3 Nos. each				

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS SINGLE CORNER ROUNDING CUTTERS					IS : 6314 - 1982				
Dia mm	Width mm	Corner Radius mm	Bore mm	Price each Rs.	Dia mm	Width mm	Corner Radius mm	Bore mm	Price each Rs.
50	5	1.6	16	3293	80	12	6.3	27	5771
50	5	2	16	3293	80	16	8	27	6211
63	5	2.5	22	4000	100	18	10	32	12289

63	6	3	22	4000	100	20	12	32	12813
63	6	3.15	22	4000	100	20	12.5	32	12813
63	8	4	22	4185	125	24	16	32	17295
63	10	5	22	4460	125	28	20	32	20081
80	12	6	27	5771					
Cutters will be radially machine turned relieved. RH cutters in Type 'N' will be supplied as standard. M.O.Q – For all sizes – 2 Nos. each									

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HSS SINGLE CORNER ROUNDING CUTTERS TO OLD IS SPECIFICATION					IS : 6314 - 1971				
Dia mm	Corner Radius mm	Width mm	Bore mm	Price each Rs.	Dia mm	Corner Radius mm	Width mm	Bore mm	Price each Rs.
56	16	4	22	3464	100	11	21	27	13209
56	2.0	4.5	22	3464	100	12	22	27	13209
56	2.5	5	22	3464	100	12.5	22	27	13209
63	3.5	7	22	4185	100	14	25	27	13991
70	6.0	12	22	4770	100	15	28	32	15036
70	7.0	14	22	5011	100	18	31	32	19218
90	9.0	18	27	7499	125	20	35	32	20439
90	10.0	20	27	8146					
Cutters will be radially machine turned relieved. RH cutters in Type 'N' will be supplied as standard. M.O.Q – For all sizes 2 Nos. each									

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HSS SINGLE & DOUBLE CORNER ROUNDING CUTTERS					BS : 122 (PART 1) 1953				
Dia Inch	Corner Radius Inch	Bore Inch	Price each Rs.		Dia Inch	Corner Radius Inch	Bore Inch	Price each Rs.	
			Single Corner	Double Corner				Single Corner	Double Corner
2.1/4	1/16	1	3629	5130	3	3/8	1	6009	8566
2.1/4	3/32	1	3629	5130	3.1/1	13/32	1	6806	9835
2.1/4	1/8	1	3629	5130	3.1/4	11/16	1	6806	9835
2.1/2	5/32	1	4090	5771	3.1/2	15/32	1	8090	11875
2.1/2	3/16	1	4090	5771	3.1/2	1/2	1	8090	11875
2.1/2	7/32	1	4323	6183	3.1/2	9/16	1	8907	13284
2.1/2	1/4	1	4323	6183	3.1/2	5/8	1	8907	13284
2.3/4	9/32	1	5072	7356	3.3/4	11/16	1	13102	18769
2.3/4	5/16	1	5072	7356	3.3/4	3/4	1	13102	18769
3	11/32	1	6009	8566					
M.O.Q – For all sizes – 2 Nos. each									

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS INVOLUTE GEAR CUTTERS	
14.1/2 & 20 DEG PA	
Module	Price Each Rs.

BS : 2518 – 1954

mm	22 mm Bore	1" Bore	27 mm Bore	32 mm Bore	40 mm Bore	50 mm Bore
0.5	-	2189	-	-	-	-
0.75	-	2189	-	-	-	-
1	2189	2189	-	-	-	-
1.25	2299	-	-	-	-	-
1.5	2513	2513	-	-	-	-
1.75	2513	-	2820	3202	-	-
2	-	2820	2820	3202	-	-
2.25	-	2820	2820	3202	-	-
2.5	-	3108	3108	3621	-	-
2.75	-	3108	3108	3621	-	-
3	-	3358	3358	4242	-	-
3.25	-	-	3530	4467	-	-
3.5	-	3711	3711	4549	-	-
3.75	-	-	4193	4970	-	-
4	-	4193	4193	4711	-	-
4.5	-	-	5019	6232	-	-
5	-	5271	5271	6329	-	-
5.5	-	-	6329	7055	-	-
6	-	-	7906	8025	-	-
6.5	-	-	9037	9546	-	-
7	-	-	-	10041	-	-
8	-	-	-	11583	-	-
9	-	-	-	17786	17786	20275
10	-	-	-	19448	20159	21813
11	-	-	-	21108	23195	24317
12	-	-	-	22459	24317	25618
14	-	-	-	28286	28842	31728
16	-	-	-	-	-	39731
M.O.Q – For sizes Upto 5 mm module – 3 Nos. each Above 5 mm module – 2 Nos. each						

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HSS INVOLUTE GEAR CUTTERS

14.1/2 & 20 DEG PA					BS : 2518 – 1954				
D.P No.	Price Each Rs.				D.P No.	Price Each Rs.			
	Bore in Inch					Bore in Inch			
	2	1.1/2	1.1/4	1		2	1.1/2	1.1/4	1
1.5	39731	-	-	-	11	-	-	3554	3078
1.75	31727	31727	28691	-	12	-	-	3202	2820
2	25617	24317	22459	-	13	-	-	3202	2820
2.25	24317	23195	21108	-	14	-	-	-	2778
2.5	21814	20159	19448	-	15	-	-	-	2513
2.75	20275	17786	17786	-	16	-	-	-	2513
3	-	-	11583	-	18	-	-	-	2513
4	-	-	8025	7906	20	-	-	-	2300
5	-	-	6329	5271	22	-	-	-	2300
6	-	-	4708	4193	24	-	-	-	2189
7	-	-	4549	3711	26	-	-	-	2189
8	-	-	4243	3358	28	-	-	-	2189
9	-	-	3621	3108	30	-	-	-	2189
10	-	-	-	-					
M.O.Q – For sizes Upto 3DP - 2 Nos. each Above 3 DP – 3 Nos. each									

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**STANDARD CUTTERS GROUP
(CUTTERS)**

(8

Cutters Group	Inclusive Range of Teeth/For Spur Gears	Cutters Group	Inclusive Range of Teeth/For Spur Gears
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1	135 to Rack	5	21 to 25
2	55 to 134	6	17 to 20
3	35 to 54	7	14 to 16
4	26 to 34	8	12 to 13

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**HSS ROTARY FORM CUTTERS
FOR ROLLER CHAIN WHEELS**

BS : 228 - 1962

Pitch Inch	Roller Dia Inch	Price Each Rs. Cutter No			Pitch Inch	Roller Dia Inch	Price Each RS. Cutter No		
		1	2	3			1	2	3
0.315	0.197	5790	5790	5790	0.75	0.475	10127	10127	10304
0.375	0.25	6004	6004	6004	1	0.625	19629	19629	19129
0.5	0.305	6782	6782	6782	1.25	0.75	23023	21294	21294
0.5	0.335	6782	6782	6782	1.5	1	23182	23023	23927
0.625	0.325	6782	6782	6782	1.75	1.1	31316	30963	30754
0.625	0.4	7600	7600	7600	2	1.15	45868	42190	40982

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HSS SHELL END MILLS							IS : 6257 – 1982
Dia mm	Length mm	Bore mm	Price each Rs.	Dia mm	Length mm	Bore mm	Price each Rs.

40	32	16	4210	100	50	32	15202
50	36	22	5120	125	56	40	25488
63	40	27	6739	160	63	50	48107
80	45	27	9957				

Type 'N' Cutters for RH rotation with RH cutting will be supplied as standard.
Upto 63 mm dia - 5 Nos. each 80 mm dia and above - 2 Nos. each

HSS SHELL END MILLS				BS : 122 (PART 1) 1953			
Dia Inch	Length Inch	Bore Inch	Price each Rs.	Dia Inch	Length Inch	Bore Inch	Price each Rs.
1.1/4	1	1/2	2896	3	1.3/4	1.1/4	8884
1.1/2	1.1/8	1/2	3543	3.1/2	1.7/8	1.1/4	11077
1.3/4	1.1/4	3/4	4210	4	2.1/4	1.1/2	16292
2	1.3/8	3/4	4785	4.1/2	2.1/4	1.1/2	19531
2.1/4	1.1/2	1	5771	5	2.1/4	1.1/2	25488
2.1/2	1.5/8	1	6712	5.1/2	2.1/4	2	29815
2.3/4	1.5/8	1	7631	6	2.1/4	2	34388

Cutters for RH rotation with RH Helical cutting will be supplied as standard.
M.O.Q. For sizes Upto 3" - 5 Nos. each
Above 3" - 3 Nos. each

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HSS FACE CUTTERS				BS : 122 (PART 1) 1953			
Dia	Length	Bore	Price	Dia	Length	Bore	Price

Inch	Inch	Inch	each Rs.	Inch	Inch	Inch	each Rs.
1.3/4	1.1/4	3/4	3630	3	1.11/16	1.1/8	7568
2	1.1/4	3/4	4185	4	1.3/4	1.1/8	12658
2.1/2	1.1/4	3/4	5286	5	2	1.1/2	21294

Cutters for RH rotation with RH Helical cutting will be supplied as standard.
M.O.Q. For sizes Upto 3" - 5 Nos. each
Above 3" – 3 Nos. each

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HSS HOLLOW MILLS						BS : 122 (PART 1) 1953		
Bore Dia Inch	O.S Dia Inch	Price Each Rs.	Bore Dia Inch	O.S Dia Inch	Price Each Rs.	Bore Dia Inch	O.S Dia Inch	Price Each Rs.
1/4	5/8	1924	7/16	1	1791	3/4	1.1/2	3674
9/32	3/4	2294	1/2	1	1791	13/16	1.1/2	3674
5/16	3/4	2294	9/16	1.1/4	2303	7/8	1.3/4	4589
11/32	3/4	2294	5/8	1.1/4	2303	15/16	1.3/4	4589
3/8	1	2486	11/16	1.1/2	2648	1	1.3/4	4589

M.O.Q. For sizes - 5 Nos. each

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS END MILLS PARALLEL SHANK 1991	IS : 6353 –
HSS END MILLS TAPER SHANK (TANGED END) 1971	IS : 6354 –
HSS SLOT DRILLS PARALLEL SHANK 1991	IS : 6352 –
HSS SLOT DRILLS TAPER SHANK (TANGED END)	IS : 6388 – 1971

Dia mm	Price Each (Rs.)			
	END MILLS		SLOT DRILLS	
	Parallel Shank	Taper shank	Parallel Shank	Taper Shank
3	529	881	642	982
4	529	881	642	982
5	529	881	642	982
6	591	881	687	982
7	665	881	687	982
8	665	881	687	1079
9	665	954	687	1079
10	665	954	714	1102
11	665	1048	714	1102
12	687	1048	778	1231
13	777	1448	-	-
14	851	1448	995	1543
15	995	1543	1121	1602
16	995	1543	1121	1602
17	1087	1884	-	-
18	1210	1884	1379	1837
19	1210	2175	-	-
20	1338	2175	1379	1837
21	1501	2284	1607	2282
22	1519	2284	1607	2282
23	1646	2489	1907	2717
24	1646	2690	1907	2717
25	1770	2690	1907	2717
26	1836	3350	2716	3750
27	2160	3745	-	-
28	2520	3745	-	3972
29	2520	4120	-	-
30	2773	4120	3312	4763
31	-	4374	-	-
32	3025	4374	3312	4763
33	3351	5288	-	-
34	3654	5801	3983	6171
35	3654	5801	3983	6171

36	3983	6357	4276	7196
37	4292	6933	-	-
38	4575	6933	4613	7196
39	4853	8060	-	-
40	5154	8060	4936	8214
41	5154	8060	5583	-
42	5866	8862	5583	-
43	5866	8862	6207	-
44	-	9260	6207	-
45	6573	9958	6207	-
46	6573	10192	6892	-
47	7230	10557	6892	-
48	7230	10557	6892	-
49	7230	11872	7558	-
50	7954	11872	7558	-
51	7954	11872	-	-
52	9790	16635	-	-
53	9790	16635	-	-
54	11599	21080	-	-
55	13947	21080	-	-
56	13947	21080	-	-
57	16221	22060	-	-
58	16221	22060	-	-
59	16221	22060	-	-
60	17319	22060	-	-
61	17319	26450	-	-
62	17727	26450	-	-
63	18030	26450	-	-

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HSS PARALLEL SHANK END MILLS/SLOT DRILLS HSS TAPER SHANK END MILLS/SLOT DRILLS (TANGED END)				
Dia Inch	Price Each (Rs.)			
	END MILLS		SLOT DRILLS	
	Parallel Shank	Taper Shank	Parallel Shank	Taper Shank
1/8	529	823	642	882
5/32	529	823	642	882
3/16	529	823	642	882
7/32	530	842	685	967
¼	591	842	687	1017
9/32	608	842	-	-
5/16	665	842	687	1079
3/8	665	915	687	1079
7/16	665	928	703	1102
½	687	1048	778	1231
9/16	851	1448	995	1543
5/8	995	1543	1121	1602
11/16	1114	1741	1267	1742
¾	1210	1837	1379	1837
13/16	1338	2087	1607	2282
7/8	1519	2285	1607	2282
15/16	-	2481	-	-
1	1770	2669	1907	2717
1-1/8	2520	3722	2716	3972
1-1/4	3025	4374	3312	4763
1-3/8	3654	5801	3983	6171

1-1/2	4276	6933	4613	7196
1-5/8	5154	8060	5709	-
1-3/4	6573	9260	6207	-
1-7/8	7247	10557	6892	-
2	7936	11872	7557	-
2-1/16	9790	-	-	-
2-1/8	11599	16452	-	-
2-3/16	13947	-	-	-
2-1/4	15090	21018	-	-
2-5/16	16221	-	-	-
2-3/8	17319	22936	-	-
2-1/2	19527	26450	-	-

End Mills

1. Tanged TS End Mills for RH rotation with Left Hand Helical flutes will be supplied as standard.
2. Ps End Mills for RH Cutting with Right Hand Helical flutes will be supplied as standard.

Parallels Shank End Mills

Slot Drill

M.O.Q. For sizes

- Upto 5/16" - 50 Nos. each
- Above 5/16" to 7/8" - 35 Nos. each
- Above 7/8" to 1" - 30 Nos. each
- Above 1" to 1-1/4" - 15 Nos. each
- Above 1-1/4" to 1-5/8" - 10 Nos. each
- Above 1-5/8" - 5 Nos. each

Taper Shank End Mills

- M.O.Q. For sizes
- Upto 5/8" - 25 Nos. each
- Above 5/8" to 1" - 20Nos. each
- Above 1" to 1-1/4" - 15 Nos. each
- Above 1-1/4" to 1-3/4" - 10 Nos. eac
- Above 1-3/4" - 5 Nos. each

LONG SERIES END MILLS CAN BE SUPPLIED AT 30% EXTRA OVER THE STANDARD PRICE AND THE MOQ WILL BE :

M.O.Q. For sizes

- Upto 13 mm -100 Nos. each
- 14 mm to 16 mm 50 Nos. each
- 17 mm to 22 mm -25 Nos. each
- Above 22 mm -10 Nos. each

Slot Drills for RH rotation with RH Helical flutes will be supplied as standard

M.O.Q. For sizes

- Upto 1/4" - 50 Nos. each
- Above 1/4" to 11/16" - 35 Nos. each
- Above 11/16" to 1" - 25each
- Above 1" to 1-1/4" - 20 Nos. each
- Above 1-1/4" to 1-1/2" - 15 Nos. each
- Above 1-1/4" -7 Nos. each

Taper Shank Sot Drill

M.O.Q. For sizes

- Upto 11/16" - 25 Nos. each
- Above 11/16" to 1-1/4" -20 Nos. each
- Above 1-1/4" - 15 Nos. each

M42 END MILLS/SLOT DRILLS PRICE WILL BE STANDARD PRICE PLUS 68% AND MOQ WILL BE 25 NOS. IN EACH SIZE

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HSS WOODRUFF KEYSLOT CUTTERS TYPE 'A' STRAIGHT TEETH						IS : 2669 - 1971		
Dia mm	Width mm	Price Each Rs.	Dia mm	Width mm	Price Each Rs.	Dia mm	Width mm	Price Each Rs.
105	2	1112	16.5	5	1548	28.5	6	3247
105	2.5	1112	19.5	4	1760	28.5	8	3247
105	3	1112	19.5	5	1760	28.5	10	3247
135	3	1390	19.5	6	1760	32.5	7	3247
135	4	1390	22.5	5	2002	32.5	8	3840
16.5	3	1548	22.5	6	2002	32.5	10	3840
16.5	4	1548	22.5	8	2002	45.5	10	6522
M.O.Q. For sizes:- 10.5 mm dia 35 Nos. each 33.5 mm dia to 19.5 mm dia – 30 Nos. each 22.5 mm dia – 25 Nos. each 28.5 mm dia – 15 Nos. each 32.5 mm dia – 10 Nos. each 45.5 mm dia – 10 Nos. each								

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HSS CUTTERS FOR WOODRUFF KEYSEATS					
				BS : 122 (PART 1) 1953	
B.S. No.	Price Each Rs.	B.S. No.	Price Each Rs.	B.S. No.	Price Each Rs.
204	1186	507	2266	810	4012
304	1186	607	2266	1010	4012
404	1186	807	2266	1210	4012
305	1644	608	2740	1011	4883
405	1644	808	2740	1211	4883
505	1644	1008	2740	812	5516
406	1931	609	3390	1012	5516
506	1931	809	3390	1212	5516
606	1931	1009	3390		
M.O.Q. For sizes: Nos.204, 304, 404, 305, 405 – 30 Nos. each Nos.406, 505 & 606 – 30 Nos. each Nos.609 to 809 – 25 Nos. each Nos.810 to 1210, 1011 to 1212 – 10 Nos. each					

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HSS 'T' SLOT CUTTER WITH TAPER SHANK						IS : 2668 - 1978		
Nom Size of T-Slot mm	Dia of Cutter mm	Price Each Rs.	Nom Size of T-Slot mm	Dia of Cutter mm	Price Each Rs.	Nom Size of T-Slot mm	Dia of Cutter mm	Price Each Rs.
10	18	4230	18	32	11125	36	60	34640
12	21	4622	22	40	14827	42	42	42037
14	25	8886	28	50	19223			

RH Cutters Tool Type 'N' will be supplied as standard.

M.O.Q. For all sizes

- Upto 14 mm – 35 Nos. each
- Over 14 mm to 22 mm – 20 Nos. each
- Over 22 mm to 28 mm – 10 Nos. each
- Over 28 mm to 36 mm – 5 Nos. each
- Over 36 mm to 42 mm – 3 Nos. each

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HSS 'T' SLOT CUTTERS	BS : 122 (PART 1) 1953
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Nom Size of T-Slot mm	Dia of Cutter mm	Price Each Rs.	Nom Size of T-Slot mm	Dia of Cutter mm	Price Each Rs.	Nom Size of T-Slot mm	Dia of Cutter mm	Price Each Rs.
1/4	37/64	3399	5/8	1-21/64	8685	1-1/8	2-1/8	20331
5/16	45/64	3833	3/4	1-33/64	10784	1-1/4	2-5/16	24185
3/8	53/64	4190	7/8	1-45/64	12718	1-3/8	2-1/2	29851
7/16	61/64	4442	1	1-61/64	15750	1-1/2	2-3/4	38291
1/2	1-5/64	5365						

M.O.Q. For sizes

Upto 1/2" – 35 Nos. each
Over 1/2" to 7/8" – 20 Nos. each
Over 7/8" to 1" – 10 Nos. each
Over 1" to 1-3/8" – 5 Nos. each
Over 1-3/8" to 1-1/2" – 3 Nos. each

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS SCREWED SHANK						BS : 122 (PART 1) 1980		
END MILLS/SLOT DRILLS – SHORT (NORMAL) SERIES								
Dia mm	Price Each Rs.		Dia mm	Price Each Rs.		Dia mm	Price Each Rs.	
	End Mills	Slot Drills		End Mills	Slot Drills		End mm	Slot mm
3	1189	1397	12	1433	1595	26	3631	3930
4	1189	1397	13	1641	1686	28	4354	4777
5	1189	1397	14	1641	1850	30	4561	5231
6	1189	1397	16	1850	2083	32	5264	5704
7	1313	1397	18	2335	2635	34	6288	6775
8	1313	1397	20	2619	2914	36	7295	7772
9	1313	1397	22	2836	3000	38	7295	7772
10	1378	1397	24	3254	3462			
11	1378	1458	25	3254	3462			

RH Helical Flutes with RH Cutting

M.O.Q. For sizes Upto 32 mm – 35 Nos. each

Over 32 mm to 38 mm – 20 Nos. each

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HSS SCREWED SHANK END MILLS
SHORT (NORMAL) / LONG SERIES

BS : 122 (PART 4) 1980

Dia mm	Price Each Rs.		Dia mm	Price Each Rs.		Dia mm	Price Each Rs.	
	Short Series	Long Series		Short Series	Long Series		Short Series	Long Series
1/8	1189	1234	11/16	2173	2591	11/4	5264	6436
3/16	1189	1234	3/4	2335	2915	15/16	6288	6913
1/4	1189	1234	13/16	2619	3300	13/8	6288	7458
5/16	1313	1378	7/8	2836	3659	17/16	7295	8061
3/8	1313	1554	15/16	3036	3956	11/2	7295	8612
7/16	1378	1679	1	3254	4561	15/8	8486	10550
1/2	1433	1934	11/16	3631	5013	13/4	9492	12144
9/16	1641	2173	11/8	4354	5432	17/8	11811	13810
5/8	1850	2454	13/16	4561	5854	2	13672	15515

RH Helical Flutes with RH cutting

M.O.Q. For sizes

Upto 1-1/4" - 35 Nos. each

Over 1-1/4" to 1-3/4" – 20 Nos. each

Over 1-3/4" to 2" – 10 Nos. each

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS SCREWED SHANK SLOT DRILLS SHORT SERIES (NORMAL) / LONG SERIES						BS : 122 (PART 4) 1980		
Dia Inch	Price Each Rs.		Dia Inch	Price Each Rs.		Dia Inch	Price Each Rs.	
	Short Series	Long Series		Short Series	Long Series		Short Series	Long Series
1/8	1397	1509	11/16	2430	2787	1-1/4	5704	6863
3/16	1397	1509	3/4	2635	3036	1-5/16	6775	7476
1/4	1397	1509	13/16	2914	3511	1-3/8	6775	8061
5/16	1397	1509	7/8	3000	3766	1-7/16	7772	8612
3/8	1397	1595	15/16	3183	4214	1-1/2	7772	9207
7/16	1458	1864	1	3462	4561	1-5/8	9037	10923
1/2	1595	1971	1-1/16	3930	5192	1-3/4	9989	12433
9/16	1850	2322	1-1/8	4777	5864	1-7/8	12226	14012
5/8	2083	2504	1-3/16	5231	6364	2	13926	15515

RH Helical Flutes with RH cutting
M.O.Q. For sizes
 Upto 1-1/4" – 35 Nos. each
 Over 1-1/4" to 1-3/4" – 20 Nos. each
 Over 1-3/4" to 2" – 10 Nos. each

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HSS HOLE MILLS (FINISHING) GUIDED – TYPE B				IS : 5989 - 1998	
Size mm	Price Each Rs.	Size mm	Price Each Rs.	Size mm	Price Each Rs.
6	1914	18	4510	30	9944
8	1983	20	4917	32	11543
10	2324	22	5621	34	15602
12	2628	24	7239	35	15602
13	3307	25	7805	36	16667
14	2288	26	8773	38	17821
15	3473	27	8773	40	20543
16	3473	28	9566	42	22882
M.O.Q. For sizes		Upto 8 mm – 25 Nos. each Over 8 mm to 18.0 mm – 35 Nos. each Over 18.0 mm to 32 mm – 25 Nos. each Over 32 mm to 42 mm – 15 Nos. each			

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS HOLE MILLS (ROUGHING) GUIDED – TYPE B				IS : 5989 - 1998	
Size mm	Price Each Rs.	Size mm	Price Each Rs.	Size mm	Price Each Rs.
5.9	1914	17.8	4510	29.7	9944
7.9	1983	19.8	4917	31.7	11543
9.9	2324	21.7	5621	33.7	15602
11.8	2628	23.7	7239	34.7	15602
12.8	3307	24.7	7805	35.7	16667
13.8	3307	25.7	8773	37.7	17821
14.8	3473	26.7	8773	39.7	20543
15.8	3473	27.7	9566	41.6	22882
M.O.Q. For sizes Upto 8 mm – 25 Nos. each Over 8 mm to 18.0 mm – 35 Nos. each Over 18.0 mm to 32 mm – 25 Nos. each Over 32 mm to 42 mm – 15 Nos. each					

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS HAND REAMERS HSS MACHINE REAMERS WITH TAPER SHANK HSS CHUCKING REAMERS WITH PARALLEL SHANK HSS CHUCKING REAMERS WITH TAPER SHANK				mm Sizes IS : 5444 – 1978		Inch Sizes BS 328 (PART 4)/ 1983	
Dia		Price Each Rs.					
mm	Inch	Reamers		Chucking Reamers		Parallel Shank	Taper Shank
		Hand	Machine				
3.00		900	623	900		900	900
(3.17)	1/8	900	623	900		900	900
(3.97)	5/32	900	623	900		900	900
4.00		900	623	900		900	900
(4.76)	3/16	900	623	900		900	900
5.00		900	623	900		900	900
(5.56)	7/32	900	623	900		900	900
6.00		1047	724	1047		1047	1047
(6.35)	1/4	1047	724	1047		1047	1047
7.00		1049	725	1049		1049	1049
(7.14)	9/32	1049	623	1049		1049	1049
(7.94)	5/16	1189	623	1189		1189	1189
8.00		1189	724	1189		1189	1240
(8.73)	11/32	1240	724	1240		1240	1240
9.00		1240	725	1240		1240	1352
(9.52)	3/8	1352	935	1352		1352	1498
10.00		1498	1036	1498		1498	1498
(10.32)	13/32	1498	1036	1498		1498	1682
11.00		1682	1164	1682		1682	1682
(11.11)	7/16	1682	1164	1682		1682	1749
(11.91)	15/32	1749	1210	1749		1749	1749
12.00		1749	1210	1749		1749	1815
(12.70)	1/2	1815	1255	1815		1815	2208
13.00		2208	1528	2208		2208	2208
(13.49)	17/32	2208	1528	2208		2208	2208
14.00		2208	1528	2208		2208	2208
(14.29)	9/16	2208	1528	2208		2208	2223
15.00		2223	1538	2223		2223	2223
(15.08)	19/32	2223	1538	2223		2223	2223
(15.87)	5/8	2223	1538	2223		2223	2223
16.00		2223	1538	2223		2223	2559
(16.67)	21/32	2559	1771	-		-	2559
17.00		2559	1771	-		-	2559
(17.46)	11/16	2559	1771	-		-	2559
18.00		2740	1896	-		-	2740
(18.26)	23/32	2914	2016	-		-	2914
19.00		2914	2016	-		-	2914
19.05	3/4	2914	2016	-		-	2914
20.00		3247	2246	-		-	3247
(20.64)	13/16	3307	2288	-		-	3307
21.00		3675	2543	-		-	3675
22.00		3675	2543	-		-	3675

(22.22)	7/8	3675	2543	-	3675
23.00		4290	2968	-	4290
(23.81)	15/16	4753	3289	-	4753
24.00		4753	3289	-	4753
25.00		4763	3296	-	4763
(25.40)	1	4850	3356	-	4850
26.00		5886	4073	-	5886
(26.99)	1.1/16	6732	4658	-	6732
27.00		6732	4658	-	6732
28.00		6732	4658	-	6732
(28.57)	1.1/8	6732	4658	-	6732
29.00		7141	4942	-	7141
30.00		7705	5332	-	7705
(30.16)	1-3/16	7705	5332	-	7705
31.00		8509	5888	-	8509
(31.75)	1.1/4	8509	5888	-	8509
32.00		8509	5888	-	8509
33.00		9663	6686	-	9663
(33.34)	1.5/16	9663	6686	-	9663
34.00		10856	7512	-	10856
(34.92)	1.3/8	11879	8220	-	11879
35.00		11879	8220	-	11879
36.00		11879	8220	-	11879
(36.51)	1.7/16	11966	8280	-	11966
37.00		13039	9023	-	13039
38.00		13039	9023	-	13039
(38.10)	1.1/2	13039	9023	-	13039
39.00		14410	9971	-	14410
(39.69)	1.9/16	15750	10898	-	15750
40.00		15750	10898	-	15750
41.00		15884	10992	-	15884
(41.27)	1.5/8	15884	10992	-	15884
42.00		18720	12954	-	18720
(42.86)	1.11/16	18720	12954	-	18720
43.00		18720	12954	-	18720
44.00		18720	12954	-	18720
(44.45)	1.3/4	18720	12954	-	18720
45.00		21936	15179	-	21936
46.00		21936	15179	-	21936
47.00		23685	16390	-	23685
(47.62)	1.7/8	25439	17603	-	25439
48.00		25439	17603	-	25439
49.00		25439	17603	-	25439
(49.21)	1.15/16	25439	17603	-	25439
50.00		25439	17603	-	25439
(50.80)	2	25439	17603	-	25439
51.00		25439	17603	-	-
52.00		30323	20982	-	-
(52.39)	2.1/16	30323	20982	-	-
53.00		30323	20982	-	-
(53.97)	2.1/8	30323	20982	-	-

54.00		30323	20982	-	-
55.00		35211	24365	-	-
(55.56)	2.3/16	35211	24365	-	-
56.00		35211	24365	-	-
57.00		35211	24365	-	-
(57.15)	2.1/4	35211	24365	-	-
58.00		37674	26069	-	-
(58.74)	2.5/16	37674	26069	-	-
59.00		37674	26069	-	-
60.00		44698	30930	-	-
(60.32)	2.3/8	44698	30930	-	-
61.00		44698	30930	-	-
(61.91)	2-7/16	44698	30930	-	-
62.00		44698	30930	-	-
63.00		44698	30930	-	-
(63.50)	2.1/2	44698	30930	-	-
64.00		44698	30930	-	-
65.00		-	37344	-	-
(65.09)	2.9/16	53966	37344	-	-
66.00		-	38603	-	-
(66.67)	2.5/8	55787	38603	-	-
67.00		-	38603	-	-
68.00		-	41383	-	-
(68.26)	2.11/16	59805	41383	-	-
69.00		-	41383	-	-
(69.85)	2.3/4	59805	41383	-	-
70.00		-	41383	-	-
71.00		-	41383	-	-
(71.44)	2.13/16	62835	43481	-	-
72.00		-	50555	-	-
73.00		-	50555	-	-
(73.02)	2.7/8	73060	50555	-	-
74.00		-	50555	-	-
(74.61)	2.15/16	73060	50555	-	-
75.00		-	50555	-	-
76.00		-	50555	-	-
(76.20)	3	76720	50555	-	-
M.O.Q.	- For sizes -	Upto 12.0 mm (1/2")		- 25 Nos. each	
Machine Reamers	-	13.0 to 18.0 mm (17/32" to 11/16")		- 20 Nos. each	
Chucking Reamers	-	19.0 to 25 mm (23/32" to 1")		- 15 Nos. each	
		26.0 to 30 mm (1-1/16" to 1-3/16")		- 10 Nos. each	
		31.0 to 40 mm (1.1/4" to 1.1/2")		- 5 Nos. each	
		41.0 to 63 mm (1.9/16" to 2.1/2)		- 3 Nos. each	
		64.0 to 76.0 mm (2.9/16" to 3")		- 2 Nos. each	

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS TAPER SHANK EXTRA LONG MACHINE REAMERS			
Dia mm	Price Each Rs.	Dia mm	Price Each Rs.
8 x 125 x 200	1722	5/16 x 125 X 200	1722
8 x 175 x 250	1840	5/16 X 175 X 250	1840
8 x 200 x 300	2018	5/16 X 200 X 300	2018
8 x 225 x 300	2532	3/8 X 125 X 300	2163
9 x 125 x 200	1680	3/8 X 175 X 250	2306
9 x 175 x 250	1934	3/8 X 200 X 300	2448
10 x 125x x 200	2163	7/16 X 160 X 250	2563
10 x 175 x 250	2306	7/16 X 200 X 300	2700
10 x 200 x 300	2448	1/2 X 175 X 200	2889
10 x 300 x 400	2616	1/2 X 200 X 300	2921
12 x 160 x 250	2563	9/16 X 200 X 300	3434
12 x 200 x 300	2700	9/16 X 250 X 350	3638
13 x x 200 x 300	3088	5/8 X 200 X 300	3434
14 x 160 x 250	2878	5/8 X 200 X 300	3674
14 x 200 x 300	3380	5/8 X 300 X 400	3841
15 x 200 x 300	3434	11/16 X 200 X300	4261
15 x 300 x 400	3841	3/4 X 200 X 300	4523
16 x 200 x 300	3434	3/4 X 300 X 400	4814
16 x 300 x 400	3841	13/16 X 200 X 300	5698
17 x 200 x 300	3873	7/8 X 200 X 300	6751

18x 200 x 300	4256	7/8 X 300 X 400	6896
19 x 200 x 300	4523	1 X 275 X 400	8310
20x 200 x 300	5018	1 X 200 X 315	7399
20 x 300 x 400	5669	1-1/8 X 275 X 400	12625
22 x 200 x 300	5698		
25 x 200 x 315	7399		
25 x 275 x 400	8310		
26 x 275 x 400	10275		
28 x 175 x 400	11803		
M.O.Q. - 5 Nos. per size			

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Addison Price list no. MC 40 w.e.f. 1st April 20012

HSS MACHINE JIG REAMERS				IS : 11002 – 1984	
Dia mm	Price Each Rs.	Dia mm	Price Each Rs.	Dia mm	Price Each Rs.
6	1464	21	4684	36	14514
7	1556	22	4684	37	15517
8	1556	23	4684	38	15517
9	1686	24	6031	39	15517
10	1923	25	6536	40	17837
11	1923	26	7306	41	17837
12	2204	27	7306	42	19928
13	2618	28	7940	43	19928
14	2618	29	8641	44	21895
15	2879	30	8641	45	23777
16	2879	31	10003	46	23777
17	3324	32	10003	47	25923
18	3723	33	11747	48	28192
19	3723	34	13527	49	28192
20	4060	35	13527	50	31343

RH Cutting LH Helical Flutes will be supplied as standard.

M.O.Q. For sizes

Upto 16 mm – 20 Nos. each
17 mm to 23 mm – 15 Nos. each
24 mm to 28 mm – 10 Nos. each
29 mm to 41 mm – 5 Nos. each
42 mm to 50 mm – 3 Nos. each

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HSS MACHINE JIG REAMERS				IS : 122 (PART 2) 1964	
Dia Inch	Price Each Rs.	Dia Inch	Price Each Rs.	Dia Inch	Price Each Rs.
1/4	1464	5/8	2740	1.1/4	9625
9/32	1556	11/16	3247	1.5/16	11277
5/16	1556	3/4	3587	1.3/8	12572
11/32	1631	13/16	3933	1.7/16	13959
3/8	1631	7/8	4510	1.1/2	14930
13/32	1891	15/16	5776	1.5/8	15349
7/16	1891	1	6270	1.3/4	20645
15/32	2043	1.1/16	7033	1.7/8	24886
1/2	2090	1.1/8	7645	2	30158
9/16	2542	1.3/16	8325		

RH Cutters with LH Helical Flutes will be supplied as standard.

M.O.Q. For sizes

Upto 11/16" – 20 Nos. each
3/4" to 1" – 15 Nos. each
1.1/16" – 1.1/4" Nos. each
1.5/16 to 1.5/8" – 5 Nos. each
1.3/4" to 2" – 3 Nos. each

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS SHELL REAMERS (TAPER HOLE 1 IN 30)				IS : 5926 – 1970	
Dia mm	Price Each Rs.	Dia mm	Price Each Rs.	Dia mm	Price Each Rs.
21, 22, 23	3079	48	6576	79	19785
24, 25	3079	49	6622	80	21687
26, 27	3263	50	7562	81	21687
28	3501	51	7633	82	21687
29	3668	52, 53, 54	5282	83	23167
30	3685	55, 56	8375	84	23167
31	3834	57	8375	85	23392
32	3858	58, 59	9391	86	24819
33	4051	60	9391	87	24819
34	4215	61	11239	88	24819
35	4263	62, 63	11346	89	25056
36	4441	64	13050	90	29343
37	4612	65, 66	13174	91	29635
38	4676	67	14454	92	29635
39, 40	4909	68, 69	14454	93	30677
41	5127	70	14454	94	30677
42, 43	5817	71	15908	95	30980
44	5902	72, 73	16072	96	35497
45	6155	74, 75	17466	97	35497
46	6155	76	17636	98	35765
47	6448	77, 78	19584	99, 100	39592

RH Cutting Straight Flutes will be supplied as standard.
M.O.Q. For sizes Upto 63 mm – 5 Nos. each
64 mm & above – 3 Nos. each

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HSS SHELL REAMERS		BS : 328 (PART 4) 1983			
(TAPER HOLE 1 IN 96)					
Dia Inch	Price Each Rs.	Dia Inch	Price Each Rs.	Dia Inch	Price Each Rs.
1	3087	1-11/16	5761	2-3/4	14312
1-1/16	3263	1-3/4	5880	2-7/8	16050
1-1/8	3470	1-13/16	6097	3	17466
1-3/16	3618	1-7/8	6302	3-1/8	19584
1-1/4	3834	1-15/16	6583	3-1/4	21498
1-5/16	4026	2	6821	3-3/8	23167
1-3/8	4215	2-1/8	7562	3-1/2	24819
1-7/16	4404	2-1/4	8235	3-5/8	29362
1-1/2	4596	2-3/8	9188	3-3/4	30677
1-9/16	4853	2-1/2	11239	3-7/8	35497
1-5/8	5066	2-5/8	13050	4	39219

RH Cutting with LH Helical Flutes will be supplied as standard.
M.O.Q. For sizes Upto 2.1/2" – 5 Nos. each
2.5/8" & above – 3 Nos. each

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS MACHINE BRIDGE REAMERS					
			IS : 5919 – 1978		
Dia mm	Price Each Rs.	Dia mm	Price Each Rs.	Dia mm	Price Each Rs.
6.4	1564	17.5	4171	28	8275
7.4	1564	18	4684	29	8933
8.4	1831	19	4684	30	8933
9.4	2066	20	5147	31	9839
10	2286	21	5719	32	9839
11	2286	21.5	5719	33	10587
11.5	2672	22	5719	34	11357
12	2672	23	6237	35	11357
13	2914	23.5	6237	36	12120
13.5	2914	24	6783	37	12920
14	2914	25	6783	40	20543
15	3380	26	7645	43	24313
17	4171	27	7645	49	33069

RH Cutting with LH Helical Flutes will be supplied as standard.
M.O.Q. For sizes
Upto 12 mm – 25 Nos. each
13 mm to 19 mm – 15 Nos. each
20 mm to 30 mm – 10 Nos. each
31 mm to 37 mm – 5 Nos. each
40 mm to 49 mm – 3 Nos. each

HSS MACHINE BRIDGE REAMERS				BS : 328 (PART 4) 1983	
Dia Inch	Price Each Rs.	Dia Inch	Price Each Rs.	Dia Inch	Price Each Rs.
1/4	1528	11/16 MT3	4171	1.3/16	8575
5/16	1703	3/4	4684	1.1/4 MT3	9566
3/8	1945	13/16	4974	1.1/4 MT4	9839
7/16	2286	7/8	5719	1.5/15	10127
1/2	2472	15/16	6237	1.3/8	10856
9/16	2914	1	6783	1.7/16	11604
5/8	3380	1.1/16	7381	1.1/2	12920
11/16 MT2	3401	1.1/8	7928		

RH Cutting with LH Helical Flutes will be supplied as standard.
M.O.Q. For sizes
Upto 1/2" – 25 Nos. each
9/16" to 3/4" – 15 Nos. each
13/16" to 1-3/16" – 10 Nos. each
1.1/4" & above – 5 Nos. each

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS SOCKET REAMERS (ROUGHING/FINISHING)						BS : 328 (PART 4) 1983		
Morse Taper No.	Price Each Rs.		Morse Taper No.	Price Each Rs.		Morse Taper No.	Price Each Rs.	
	Parallel Shank	Taper Shank		Parallel Shank	Taper Shank		Parallel Shank	Taper Shank
0	2066	2453	3	4603	5757	5	15517	16667
1	2274	2587	4	7613	9096	6	27383	38178
2	3166	3840						

RH Cutting with RH Spiral Flutes will be supplied as standard for **ROUGHING REAMERS**
RH Cutting with LH Spiral Flutes will be supplied as standard for **FINISHING REAMERS**
M.O.Q. For sizes
Upto MT 4 – 35 Nos. each

MT 5 – 20 Nos. each
MT 6 – 5 Nos. each

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HSS TAPER PIN REAMERS (TAPER 1 IN 50)						IS : 5881 – 1984		
HAND / MACHINE						IS : 5918 – 1984		
Dia mm	Price Each Rs.		Dia mm	Price Each Rs.		Dia mm	Price Each Rs.	
	Hand	Machine		Hand	Machine		Hand	Machine
3	1933	1933	10	2902	2902	25	7225	7225
4	1933	1933	12	3503	3503	30	9722	9722
5	1933	1933	14	3933	3933	32	10682	10682
6	1933	1933	16	4378	4378	40	19102	19102
8	2616	2616	20	6810	6810	50	33105	33105

14 mm will be as per IS: 1836 – 1961.

RH Cutting with Straight flutes will be supplied as standard for **HAND TAPER PIN REAMERS.**

RH Cutting with LH Helical flutes will be supplied as standard for **MACHINE TAPER PIN REAMERS.**

M.O.Q. For sizes

- Upto 10 mm – 20 Nos. each
- 12 mm to 14 mm – 15 Nos. each
- 16 mm to 32 mm – 10 Nos. each
- 40 mm – 5 Nos. each
- 50 mm – 3 Nos. each

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS TAPER PIN REAMERS (TAPER 1 IN 48)						BS : 328 (PART 4) 1983		
HAND / MACHINE								
Dia Inch	Price Each Rs.		Dia Inch	Price Each Rs.		Dia Inch	Price Each Rs.	
	Hand	Machine		Hand	Machine		Hand	Machine
9/64	1801	-	9/32	1970	1970	1/2	3279	3279
5/32	1801	1801	5/16	2182	2182	9/16	3790	3790
11/64	1801	1801	11/32	2462	2462	5/8	4215	4215
3/16	1801	1801	3/8	2511	2511	3/4	5314	5314
7/32	1801	1801	13/32	2816	2816	7/8	6556	6556
1/4	1801	1801	7/16	2900	2900			

RH Cutting with Straight Flutes will be supplied as standard for HAND TAPER PIN REAMERS.
RH Cutting with LH Helical Flutes will be supplied as standard for MACHINE TAPER PIN REAMERS.
M.O.Q. For sizes Upto 5/8" – 25 Nos. each
3/4" & 7/8" – 20 Nos. each

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HSS TAPER SHANK COUNTER BORES				IS : 5710 – 1988	
Dia mm	Price Each Rs.	Dia mm	Price Each Rs.	Dia mm	Price Each Rs.
13.5	2400	28	8072	43	15590
14.5	2683	29	8509	46	17750
16.5	3080	31	9277	48	19267
17.5	3313	33	10629	51	21749
19.5	3912	34	11331	53	23629
20	4100	36	12315	55	26010
22	4694	37	12834	57	28577
23	5387	39	13905	59	31665
25	6522	41	15080	61	35279
26	7228				
M.O.Q. For sizes Upto 31 mm – 15 Nos. each 33 mm to 46 mm – 10 Nos. each 48 mm & above – 3 Nos. each					

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS TAPER SHANK COUNTER BORES				BS : 122 (PART 2) 1964				
Dia Inch	Pilot Dia inch	Price Each Rs.	Dia Inch	Pilot Dia inch	Price Each Rs.	Dia Inch	Pilot Dia inch	Price Each Rs.
1/4	1/8	1424	11/16	7/16	3313	1-1/4	3/4	9277
5/16	3/16	1620	3/4	1/2	3723	1-3/8	13/16	11331
3/8	7/32	1808	13/16	9/16	4128	1-1/2	7/8	13163
7/16	1/4	1870	7/8	5/8	4694	1-5/8	15/16	15087
1/2	5/16	2105	15/16	5/8	5516	1-3/4	1	17093

9/16	3/8	2618	1	3/4	6522	1-7/8	11/8	18988
5/8	7/16	2923	1-1/8	3/4	8072	2	11/4	20966

Size 9/16" dia and above will be supplied with detachable pilots.

M.O.Q. For sizes
 Upto 1-1/4" – 15 Nos. each
 1-3/8" to 1-3/4" – 10 Nos. each
 1-7/8" & above – 3 Nos. each

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HSS COUNTERSINKS WITH TAPER SHANK (60 OR 90 Degrees)				BS : 122 (PART 2) 1964	
Dia Inch	Price Each Rs.	Dia Inch	Price Each Rs.	Dia Inch	Price Each Rs.
1/2	1580	1-1/8	4883	2	14673
5/8	2098	1-1/4	6146	2-1/4	16636
3/4	2378	1-3/8	7186	2-1/2	20645
7/8	3003	1-1/2	8515	2-3/4	24368
1	3777	1-3/4	12592	3	29471

RH Cutting with Straight Flutes will be supplied as standard
M.O.Q. For sizes
 Upto 1-1/4" – 15 Nos. each
 1-3/8" to 1-3/4" – 10 Nos. each
 1-7/8" & above – 3 Nos. each

HSS CENTRE REAMERS (60 OR 90 Degrees)				BS : 122 (PART 2) 1964	
Dia Inch	Price Each Rs.	Dia Inch	Price Each Rs.	Dia Inch	Price Each Rs.
1/4	956	1/2	1356	3/4	2266
3/8	1100	5/8	1844		

RH Rotation with Straight Flutes will be supplied as standard
M.O.Q. For all sizes – 20 Nos. each

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS GROUND THREAD HAND TAPS M C P (NON-SERIAL) IS : 6175 – PART 2 & 3 – 1992 (6H TOL) HSS GROUND THREAD MACHINE TAPS M C P IS : 6175 – PART 4 – 1991 (6H TOL) HSS GROUND THREAD NUT TAPS M C P IS : 6175 PART 5 – 1991 (6H TOL)							
Dia & Pitch mm	Price Each Rs.						
	Hand Tap	Short M/C Tap Spiral Flute	Hand Tap SPPT Type B	Machine Tap		M/C Tap Long Shank spiral Flute	Nut Tap
				Type A,C & D	Type B		
3 × 0.5	289	-	369	-	-	-	-
4 × 0.7	289	-	369	618	-	-	-
5 × 0.8	299	-	392	446	521	-	-
6 × 1.0	307	456	392	480	565	691	647
7 × 1.0	390	-	-	518	-	-	733
8 × 1.25	354	518	452	518	617	645	733
9 × 1.25	430	-	-	-	-	-	-
10 × 1.520	445	635	562	648	762	805	978
11 × 1.50	680	-	-	-	-	-	-
12 × 1.75	679	933	862	914	1082	1163	1500
14 × 2.00	986	1419	1256	1324	1559	1762	2085
16 × 2.00	986	1419	1256	1324	1559	1762	2085
18 × 2.50	1487	2071	1881	1926	2275	2526	3188
20 × 2.50	1953	2760	2394	2389	2795	2995	4252
22 × 2.50	2029	2867	2566	2649	3120	3521	4313
24 × 3.00	2279	3108	2865	2958	3485	3803	4900
25 × 3.00	2857	-	3587	-	-	-	5857
27 × 3.00	3525	-	4334	4547	5369	-	7525
30 × 3.50	3937	-	4850	5005	5909	-	9293
33 × 3.50	4806	-	5903	5864	7098	-	10258
36 × 4.00	6673	-	8216	7667	-	-	13272
39 × 4.00	7835	-	9646	9236	-	-	15834
42 × 4.50	9148	-	11243	10547	-	-	18854
45 × 4.50	12300	-	15140	14139	-	-	22736
48 × 4.50	13117	-	16146	15899	-	-	26599
52 × 5.00	16466	-	20263	18407	-	-	-
56 × 5.50	23423	-	-	23678	-	-	-

60 × 5.50	24696	-	-	27950	-	-	-
64 × 6.00	25980	-	-	31538	-	-	-
68 × 6.00	32418	-	-	43938	-	-	-

M.O.Q For sizes Hand Taps

M3 & M4 – 100 Nos. each
M12 to M16 – 100 Nos. each
M35 to M39 – 25 Nos. each
M48 to M52 – 10 Nos. each
Above M64 – 3 Nos. each

M5 to M10 – 150 Nos. each
M18 to M22 – 45 Nos. each
M40 to M45 – 15 Nos. each
M56 to M60 – 5 Nos. each

M.O.Q. For sizes Nut Taps

Upto M10 – 50m Nos. each
M12 to M16 – 25 Nos. each
M18 to M39 – 20 Nos. each
Above M42 – 10 Nos. each

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Addison Price list no. MC 40 w.e.f. 1st April 2012

Dia & Pitch mm	Price Each Rs.					
	Hand Tap	Short M/C Tap Spiral Flute	Hand Tap SPPT Type B	Machine Tap		Nut Tap
				Type A, C & D	Type B	
3 × 0.35	467	-	560	-	-	-
3.5 × 0.35	467	-	560	-	-	-
4 × 0.5	412	-	560	-	-	-
5 × 0.5	404	-	546	548	-	-
6 × 0.75	411	546	546	548	652	713
7 × 0.75	479	-	638	621	741	922
8 × 0.75	473	-	620	591	702	836
8 × 1.0	430	617	572	591	702	836
9 × 0.75	526	-	707	813	1014	-
9 × 1.0	526	-	707	813	1014	836
10 × 0.75	595	-	814	-	-	-
10 × 1.0	500	702	649	683	813	1102
10 × 1.25	500	702	649	727	859	1102
11 × 1.0	832	-	1152	1058	1225	-
12 × 1.0	793	-	1006	886	-	1730
12 × 1.25	793	1062	1006	986	1168	1730
12 × 1.5	793	1062	1006	986	1168	1730

14 × 1.0	1021	-	1293	1335	1582	2579
14 × 1.25	1049	1078	1324	1324	1559	2579
14 × 1.5	986	1027	1256	1324	1559	2579
15 × 1.0	1200	-	-	1419	1662	-
15 × 1.5	1021	-	-	1324	1545	-
16 × 1.0	1021	-	1293	2312	1662	2579
16 × 1.5	986	1489	1256	2216	1559	2579
18 × 1.0	1850	-	2348	2312	2778	3648
18 × 1.5	1727	2311	2144	2216	2612	3648
18 × 2.0	1727	2311	2348	2216	2612	3648
20 × 1.0	2290	-	2905	2888	3521	-
20 × 1.5	2144	2593	2710	2888	3413	4675
20 × 2.0	2144	2593	2905	2888	3413	4675
22 × 1.0	2592	-	3181	2888	3710	-
22 × 1.5	2330	3168	2951	2888	3532	4963
22 × 2.0	2330	3168	3181	2888	3532	4963
24 × 1.0	2638	-	3455	3346	4135	-
24 × 1.5	2638	3510	3226	3346	3941	5902
24 × 2.0	2638	3510	3455	3346	3940	5902
25 × 1.5	2916	-	3782	4355	5141	6635
25 × 2.0	2916	-	-	4355	5141	-
26 × 1.5	2931	-	-	4298	5072	-
26 × 2.0	2931	-	-	4298	5072	-
27 × 1.5	3915	-	4821	5141	6067	8365
27 × 2.0	3915	-	4821	5141	6067	-
28 × 1.5	3915	-	-	5554	6517	10416
28 × 2.0	3915	-	-	5554	6517	-
30 × 1.0	4417	-	-	5950	6997	-
30 × 1.5	4417	-	5425	5784	6824	10416
30 × 2.0	4417	-	5425	5784	6824	10416
30 × 3.0	4417	-	5425	4003	6824	-
32 × 1.5	4648	-	-	4424	7631	-
32 × 2.0	4648	-	-	4424	7631	-
33 × 1.5	5384	-	-	4842	8302	11556
33 × 2.0	5384	-	-	4842	8302	11556
33 × 3.0	5384	-	-	4842	8302	-
35 × 1.5	7463	-	-	6729	-	-
36 × 1.5	7643	-	-	6729	-	-
36 × 2.0	7643	-	-	6729	-	-
36 × 3.0	7643	-	-	6729	-	-
39 × 1.5	9320	-	-	8174	-	-
39 × 2.0	9320	-	-	8174	-	-
39 × 3.0	9320	-	-	8174	-	-
40 × 1.5	9416	-	-	8799	-	-

40 × 2.0	9876	-	-	8799	-	-
40 × 3.0	10330	-	-	8799	-	-
42 × 1.5	10330	-	-	9281	-	-
42 × 2.0	10330	-	-	9281	-	-
42 × 3.0	10330	-	-	9281	-	-
42 × 4.0	10330	-	-	9281	-	-
45 × 1.5	14326	-	-	12948	-	-
45 × 2.0	14326	-	-	12948	-	-
45 × 3.0	14326	-	-	12948	-	-
45 × 4.0	14326	-	-	12948	-	-
48 × 1.5	14326	-	-	13416	-	-
48 × 2.0	14926	-	-	13416	-	-
48 × 3.0	14926	-	-	13416	-	-
48 × 4.0	14926	-	-	13416	-	-
50 × 1.5	16456	-	-	15616	-	-
50 × 2.0	16456	-	-	15616	-	-
50 × 3.0	16456	-	-	15616	-	-
52 × 1.5	18544	-	-	16672	-	-
52 × 2.0	18544	-	-	16672	-	-
52 × 3.0	18544	-	-	16672	-	-
52 × 4.0	18544	-	-	16672	-	-
M.O.Q. For sizes Hand Taps				M.O.Q. For sizes Nut Taps		
M3 & M4 – 100 Nos. each		M5 to M10 – 150 Nos. each		Upto M10 – 50 Nos. each		
M18 to M22 – 100 Nos. each		M24 to M33 – 45 Nos. each		M12 to M16 – 25 Nos. each		
M35 to M39 – 25 Nos. each		M40 to M45 – 15 Nos. each		M18 – 20 Nos each		
Above M48 – 10 Nos. each						

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS GROUND THREAD HAND TAPS BSW, BSF, UNC, UNF FORM					BS: 949 (PART 2) 1979 CLASS 2 TOL
Dia Inch	M.O.Q.				Price Each Rs.
	BSW	BSF	UNC	UNF	
3/16	150	150	150	150	299
1/4	150	150	150	150	307
5/16	100	100	100	100	354
3/8	100	100	100	100	423
7/16	100	100	100	100	545
1/2	100	100	100	100	687
9/16	100	100	100	100	997
5/8	100	100	100	100	997
11/16	35	35	35	35	1511
3/4	35	35	35	35	1511
13/16	35	35	35	35	1783
7/8	35	35	35	35	2050
1	20	20	20	20	2638
1.1/8	20	20	20	20	3578
1.1/4	20	20	20	20	4311
1.3/8	20	20	20	20	5563
1.1/2	20	20	20	20	6673
1.5/8	10	10	10	10	7822
1.3/4	10	10	10	10	9150
2	10	10	10	10	13117
2.1/4	5	5	5	5	19603
2.1/2	5	5	5	5	25728
2.3/4	3	3	3	3	32107
3	3	3	3	3	43087

Hand Tap consist of I, II & III Taps (Taper, Second & Bottoming)
 Range of UNF Taps – Upto 1.1/2" dia only
 *3/16" size UNC/UNF not covered in standard/manufacturing range.

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS GROUND THREAD NUT TAPS BSW, BSF, UNC, UNF FORM				BS: 949 – 1969 ZONE – 3 TOL	
Size Inch	Price each Rs.	Size Inch	Price each Rs.	Size Inch	Price each Rs.
1/4	647	5/8	2085	1.1/4	9373
5/16	733	11/16	2688	1.3/8	11263
3/8	899	3/4	3188	1.1/2	13512
7/16	1206	7/8	4313	1.3/4	19000
1/2	1500	1	5620	2	26833
9/16	2085	1.1/8	7580		

Range of UNF Nut Taps – Upto 1-1/2" dia only.
M.O.Q. – For sizes
Upto 7/16" – 50 Nos. each
Over 1/2" – 25 Nos. each
Over 7/8" – 20 Nos. each
Over 1-3/4" – 10 Nos. each

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS GROUND THREAD HAND TAPS					BS: 949 – 1951		
BSP (PARALLEL)					BS: (PART 3) – 1982		
BSP (TAPER) (RC-SERIES)					BS: 949 – 1969		
NPT					BS: 949 – 1951		
BS CONDUIT (ZONE – 3)							
Dia Inch	Price Each Rs.						
	BSP (P)	NPS	NPSF	BSPT	NPT	BS CON	NPTF
1/16	-	-	-	-	620	-	620
1/8	470	531	644	595	620	-	720
1/4	732	920	1125	1073	1128	-	1360
3/8	1076	1133	1360	1437	1500	-	1665
1/2	1571	1638	1975	2088	2128	932	2425
5/8	1782	-	-	-	-	1421	-
3/4	2502	2530	3020	3322	3468	1858	3735
7/8	3108	-	-	-	-	-	-
1	3950	4265	5106	5164	5414	2888	5810
1.1/4	5930	6591	-	7390	7745	4198	8560
1.1/2	7390	8225	-	9164	9591	6711	-
1.3/4	11339	-	-	-	-	-	-
2	13273	14700	-	16541	17326	11335	-
2.1/4	22956	-	-	-	-	-	-
2.1/2	32897	-	-	48560	50864	-	-
2.3/4	36972	-	-	-	-	-	-
3	41672	-	-	63295	66312	-	-
3.1/2	54766	-	-	83198	87124	-	-
4	68913	-	-	104578	109550	-	-
BSP (P), BSPT & NPT : A set consist of 2 Taps (Taper & Bottoming)							
BS CON : A set consists of 3 Taps (Taper, Second & Bottoming)							
M.O.Q. – For Sizes							
1/8" & 3/8" – 100 Nos. each / 1/2" & 5/8" – 50 Nos. each/ 3/4", 7/8 & 1" – 25 Nos. each							
1-1/4" – 20 Nos. each / 2" – 10 Nos. each / 2" & above – 5 Nos. each							
Note: We can also supply BSP (Parallel) Taps to new BS: 949 PART 3-1982 (G/RP Series) at the same rates and M.O.Q. as given above for all sizes.							
LPG CYLINDER TAPS 3/4" – 14 NGT non – interrupted 4 flutes can be supplied at Rs.2243 each.							

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HSS GROUND THREAD HAND TAPS BSCY			BS: 949 – 1951		
Size Inch	TPI	Price Each Rs.	Size Inch	TPI	Price Each Rs.
1/4	26	370	9/16	26	1380
5/16	26	450	9/16	26 LH	1380
3/8	26	576	1	24	2721
7/16	26	738	1.37	24	5704
1/2	26	904	1.37	24 LH	5704
A set consists of 3 Taps – Taper, Second & Bottoming. M.O.Q. – For sizes Upto 9/16" – 100 Nos. each 1" – 25 Nos. each 1.370" – 15 Nos. each					

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Addison Price list no. MC 40 w.e.f. 1st April 2012

HSS TOOL HOLDER BITS SQUARE						
Size	Price Each Rs.					
Inch	mm	M 2 (SQ/RD)	M 35 (SQ)	M 42 (SQ)	T 42 (SQ/RD)	T 42-C (SQ/RD)
3/16 × 3	5 × 75	116	188	245	258	269
3/16 × 4	5 × 100	152	275	360	377	396
3/16 × 6	5 × 150	235	502	769	811	811

1/4 × 3	6 × 75	133	238	329	346	365
1/4 × 4	6 × 100	157	325	439	463	481
1/4 × 6	6 × 150	223	530	717	756	782
1/4 × 8	6 × 200	321	877	1217	1281	1342
5/16 × 3	8 × 75	146	311	426	449	477
5/16 × 4	8 × 100	192	429	583	612	651
5/16 × 6	8 × 150	316	685	938	984	1046
5/16 × 8	8 × 200	402	977	1325	1395	1488
3/8 × 3	-	187	362	504	532	568
3/8 × 4	-	223	485	667	703	759
3/8 × 6	-	347	767	1074	1127	1201
3/8 × 8	-	477	1091	1523	1603	1707
3/8 × 10	-	611	1445	2017	2123	2260
-	10 × 75	204	396	549	577	618
-	10 × 100	244	530	1158	775	829
-	10 × 150	378	829	1626	1216	1291
-	10 × 200	526	1167	2152	1712	1822
-	10 × 250	668	1543	822	2259	2403
1/2 × 3	12 × 75	275	574	1074	867	902
1/2 × 4	12 × 100	347	767	1685	1129	1208
1/2 × 6	12 × 150	533	1180	2354	1777	1856
1/2 × 8	12 × 200	702	1652	3239	2476	2589
1/2 × 10	12 × 250	1067	2313	1808	3411	3616
5/8 × 4	16 × 100	554	1265	2650	1903	1980
5/8 × 6	16 × 150	816	1903	2650	2788	2966
5/8 × 8	16 × 200	1103	2600	3713	3913	4062
3/4 × 4	-	764	1760	2485	2616	2755
3/4 × 6	-	1118	2637	3645	3840	4129
3/4 × 8	-	1531	3535	4998	5258	5539
-	20 × 100	835	1918	2711	2854	2999
-	20 × 150	1219	2872	4063	4276	4503
-	20 × 200	1664	3829	5418	5708	6002
1 × 6	25 × 150	1887	4381	6121	6442	6843
1 × 8	25 × 200	2564	5842	8161	8586	9132
M.O.Q. For sizes – 50 Nos. each						
SQ : Square RD : Round						

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